

TSL/FAMD/SAR/FY26/3336

Date: 18-11-2025

To,

The Member-Secretary, State Level Environment Impact Assessment Authority (SEIAA), Odisha, 5RF-2/1, Acharya Vihar, Unit – IX, OPTCL Colony, Anand Bazar, Bhoi Nagar, Bhubaneswar, Odisha 751022

Subject: Submission of half-yearly compliance report on the stipulated environmental clearance terms and conditions in respect of Saruabil Chromite Block of M/s Tata Steel Limited, for the period March 2025 to Sept 2025 to SEIAA, Odisha, MoEF&CC, & IRO, CPCB & SPCB, Odisha.

Reference:

- 1) MoEF EC Letter Identification No. EC23B0010R155576, File No. 78946/93-MINB1/07-2022,
- 2) MoEF&CC's notification vide S.O-5845, dt. 28th Nov 2018

Respected Sir,

We are herewith submitting the six-monthly compliance report on the status of the implementation of conditions stipulated in environmental clearance in favor of Saruabil Chromite Block of M/s Tata Steel Limited vide SEIAA EC Letter Identification No. EC23B0010R155576, Dated 06.06.2023, for the period from March 2025 to Sept 2025 for your kind perusal.

This is in reference to the MoEF&CC's notification vide S.O-5845, dt. 28th Nov 2018 and as per the Miscellaneous EC condition number (III), VII) & (IX), the online submitted six-monthly compliance report with required annexures is being submitted through e-mail to @ roez.bsr-mef@nic.in, seiaaodisha@gmail.com and Hard copy to SEIAA, Odisha, MoEF&CC, & IRO, CPCB & SPCB, Odisha.

We believe the above submission is in order.

Thanking You. Yours faithfully, f: Tata Steel Limited

Agent

Saruabil Chromite Block

Copy to:

- 1. Dy. Director General, Integrated Regional Office, Ministry of Environment and Forest & Climate Change, Eastern Region Office, A/3, Chandrasekharpur, Bhubaneswar-751023
- 2. The Regional Directorate, Central Pollution Control Board, 'South end Conclave' Block-502, 5th & 6th Floor, 1582, Razidanga, Main Road, Kolkata-700107
- 3. Member Secretary, State Pollution Control Board, Odisha, Paribesh Bhawan, A/118, Nilakantha Nagar, Bhubaneswar, 751012.

Half Yearly Compliance Report 2025 01 Dec(01 Apr - 30 Sep)

Acknowledgement

Proposal Name	Saruabil Chromite Block (ML Area: 246.858 Ha) with a production of 1.0 MTPA Chromite Ore (ROM) with maximum excavation of 6.48 Million Cum per Annum through Opencast Mining at villages Saruabil, Kamarda, and Tailangi under Sukinda Tehsil, Jajpur District of Odisha State.
Name of Entity / Corporate Office	Tata Steel Limited
Village(s)	BALIPADA
District	JAJAPUR

Proposal No.	SIA/OR/MIN/78946/2020
Plot / Survey / Khasra No.	
State	ODISHA
MoEF File No.	78946/93-MINB1/07- 2022

Category	Non-Coal Mining
Sub-District	Kaliapani
Entity's PAN	****2803M
Entity name as per PAN	UTSAV KASHYAP

Compliance Reporting Details

Reporting Year 2025

Remarks (if any)

Reporting Period 01 Dec(01 Apr - 30 Sep)

Details of Production and Project Area

Name of Entity / Corporate Office

Tata Steel Limited

	Project Area as per EC Granted	Actual Project Area in Possession
Private	0	0
Revenue Land	5.088	5.088
Forest	241.77	241.77
Others	0	0
Total	246.858	246.858

Production Capacity

Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	Chromite Ore (ROM)	Million Tons per Annum (MTPA)	31/03/2027	1	.207478	0.6

Conditions

Specific Conditions

Sr.No.	Condition Type	Condition Details
1	Statutory compliance	The proposal involves a lease area of 246.858 ha comprising of 241.77 Ha Forest land and 5.088 ha non-forest land. Forest clearance (FC) has been accorded in favor of the previous lessee over an area of 224.63 Ha by MoEFCC on dated 16.01.1997. The application for remaining for forest land i.e. 17. 14 ha is yet to be accorded. The lessee has paid NPV for the entire forest land of area 241.77 ha. This EC will be restricted to 229.718 ha (224.63 ha stage-II FC available plus 5.088 Ha an on -forest land)), mining activity will be restricted to non-forest land and the area for which stage-II FC is available.

PPs Submission: Complied

Mining operation is restricted to 229.718 ha (224.63 ha stageII FC available and 5.088 Ha non-forest land). Diversion of 17.14 ha of Sabik forest land is under progress and MoEFCC has accorded in Project Screening Committee 1. DFO, Cuttack has completed the site visit and Part II compilation under progress.

Date: 13/11/2025

2 Statutory compliance The production of Chromite ore - 1.0MTPA from the already diverted forest land (229.718 Ha), subject to the permission from the Indian Bureau of Mines (IBM), for the period of 1(One) year from the date of EC granted.

PPs Submission: Complied

The mining activities are being carried out within the diverted and non-forest land i.e. 229.718 ha (224.63 ha stage II FC available and 5.088 Ha) only. Diversion of 17.14 ha of Sabik forest land is under progress. The Mining plan has been approved by Indian Bureau of Mines (IBM) vide letter No. RMP 2328/2024-25-IBM RO BBS dated 17.01.2025 to produce ROM at 1.0 MPTA up to 2030.

Date: 13/11/2025

The Forest Clearance (FC) clearance issued in favor of the previous lessee shall have to be transferred in the name of Ms. Tata Steel Mining Ltd. within a period of 1(One) year from the date of EC granted.

PPs Submission: Being Complied

Forest Clearance (FC) has been accorded over an area of 224.63 ha by MoEFCC on 16.01.1997. The FC application for the remaining forest land i.e 17.14 Ha has been applied to MoEFCC vide proposal no. FP/OR/MIN/QRY/448403/2023 dated 18.10.2023 and it is progress. We have also paid NPV for the entire forest land of area 241.773ha. We have already applied the FC transfer application with requisite fee vide letter No. TSML/MD/2290/FY22, dated 20th Dec 2021 to DFO, Cuttack.

Date: 13/11/2025

Grant of CTO after One year shall be subject to transfer of DC for 224.63 Ha in the name of M/s. Tata Steel Mining Ltd. and obtaining fresh FC for 17.14 ha.

PPs Submission: Being Complied

As mentioned, we have already applied for the transfer application with requisite fee vide letter No. TSML/MD/2290/FY22, dated 20th Dec 2021 to DFO Cuttack for transfer of stage II FC. The FC application for the remaining forest land i.e 17.14 Ha has been applied to MoEF and CC and it is in process.

Date: 13/11/2025

5 Statutory compliance The mine shall explore implementation of membrane-based technology for removing hexavalent chromium from Surface run off and mine drainage water.

PPs Submission: Complied Date: The demo experiment for removing hexavalent chromium were performed, but the results are not 13/11/2025 so efficient (only 70 percent of Cr(VI) removal and high maintenance cost) due to high TSS in mine water. The mine shall take adequate measures to minimize the discharge of WATER QUALITY treated water to Damsala nallah and take appropriate measures to MONITORING AND 6 prevent pollution of the Damsala Nallah in consultation with the **PRESERVATION** SPCB. Date: PPs Submission: Complied 13/11/2025 We maximize the use of treated water for sprinkling, Plantation, Irrigation and Domestic use to ensure minimum discharge into Damsala Nallah. The project proponent shall monitor analysis of hexavalent Risk Mitigation and Disaster 7 chromium in nearby soil and water body periodically and follow Management mitigation measures, if necessary. Date: **PPs Submission:** Complied 13/11/2025 We are regularly monitoring the hexavalent chromium in nearby water body and soil. Monthly report is submitted to OSPCB. The budget of Rs. 144.65 Lakhs allocated towards CER/ to be completed within 3 years from the date of start of mining operations Corporate Environmental as proposed. PP shall also comply at I action plans made for public 8 Responsibility hearing concerns and make regular maintenance and record the progressive activity outcomes. Further, the PP shall at so comply all activities listed in CSR activities, as proposed. PPs Submission: Being Complied As per the company Annual Business Plan, we have taken year wise targets from April 2024 to Date: complete within 3 years. For current year, following activities were conducted: Providing Bus for 13/11/2025 High Schools Providing Ambulance Health Camp organization Construction of Water conservation and recharge structure Plantation drive Construction of Amenity Centre for Truck Driver Providing Defensive driving training programmes Establishment of Computer lab in High Schools The amount proposed under Corporate Environment Responsibility (CER) head should be kept in a separate bank account and should be audited annually. The PP should annually submit the audited statement and details of implementation of CER activities along with Corporate Environmental proof of activities viz. photographs (before and after with geo-9 Responsibility location date and time), purchase documents, photographs and Geolocation of the infrastructures/ facilities developed, etc. to the Regional Office of MoEFCC, Bhubaneswar and SEIAA, Odisha before 1st July of every year for the activities carried out during previous year. PPs Submission: Complied Date: Funds for CER activities are being tracked. The details of fund invested for CER for work carried 13/11/2025 for FY25 have been submitted to MoEFCC, Bhubaneswar and SEIAA, Odisha vide letter no. TSL/FAMD/SAR/FY26/2747 and TSL/FAMD/SAR/FY26/2750 respectively.

The amount (except occupational health) proposed under Environmental Management Plan (EMP) head should be kept in a separate bank account and should be audited annually. The PP should annually submit the audited statement and detailed environment monitoring report along with proof of activities viz. photographs (before and after with geo-location date and time), purchase documents, sampling reports, photographs and Geo-location of the infrastructures/facilities developed, details of persons engaged in

Environment Management Cell etc. to the Regional Office of MoEFCC, Bhubaneswar and SEIAA, Odisha before 1st July of every year for the activities carried out during previous year.

PPs Submission: Complied

A dedicated cost Centre for maintaining all environmental expenditure is maintained in a separate GL account having a unique cost centre mapped in the SAP system. All sorts of environmental protection related expenditures are booked in the said cost centre for accounting purpose. The audited statement of FY25 for the cost centre with environmental management activities and environmental monitoring report have been submitted to Regional Office of MoEFCC, Bhubaneswar and SEIAA, Odisha vide letter no. TSL/FAMD/SAR/FY26/2747 and TSL/FAMD/SAR/FY26/2750 respectively.

Date: 13/11/2025

11 Human Health Environment

The amount proposed under Occupational Health plan head should be kept in a separate bank account and should be audited annually. The PP should annually submit the audited statement and detailed environment monitoring report along with proof of activities viz. photographs (before and after with geo-location date and time), purchase documents, sampling reports, photographs and Geo-location of the infrastructures/facilities developed, details of persons engaged in Environment Management Cell etc. to the Regional Office of MoEFCC, Bhubaneswar and SEIAA, Odisha before 1st July of every year for the activities carried out during previous year.

PPs Submission: Complied

Cost centre-based SAP system for tracking our finances have been implemented and the system is audited regularly. The audited statement of FY25 for the cost centre with environmental management activities and environmental monitoring report have been submitted to Regional Office of MoEFCC, Bhubaneswar and SEIAA, Odisha vide letter no. TSL/FAMD/SAR/FY26/2747 and TSL/FAMD/SAR/FY26/2750 respectively.

Date: 13/11/2025

12 GREENBELT

The PP shall undertake the adequate plantation in peripheral zone as well as gap plantation with the seedling of 6-8ft height with at least 90 percent survival rate to control the dust at source and should be completed within 3 years from the date of commencement of mining operations. Causalities of the previous year should be replaced other than the saplings proposed to be planted every year.

PPs Submission: Complied

7.5 meters wide safety zone plantation is being maintained all around the mine lease. The adequate plantation in peripheral zone (safety zone) as well as gap plantation with the seedling of 6-8ft height with at least 90 percent survival rate will be done to control the dust at source. The plantation will be completed within 3 years from the date of commencement of mining operations. Causalities of the previous year will be replaced other than the saplings proposed to be planted every year.

Date: 13/11/2025

13

Statutory compliance

The proponent shall comply all the specific conditions as recommended by CSIR-NEERI in time bound manner as applicable for the project.

PPs Submission: Complied

Applicable specific conditions as recommended by CSIR-NEERI are being complied in time bound manner.

Date: 13/11/2025

General Conditions

Sr.No.	Condition Type	Condition Details
1	WATER QUALITY MONITORING AND PRESERVATION	In case, immediate mining scheme envisages intersection of ground water table, then Environmental Clearance shall become operational only after receiving formal clearance from CGWA. In case, mining

		operation involves intersection of ground water table a then PP shall ensure that prior approval from CGWA a Odisha is in place before such mining operations. The intersection of ground water table shall essentially be be detailed hydro-geological study of the area.	and SEIAA, permission for
NOC fo	Submission: Complied or ground water abstraction has been of //NOC/MIN/ORIG/2024/21019 valid u		Date: 13/11/2025
2	Statutory compliance	This Environmental Clearance (EC) is subject to order of Hon ble Supreme Court of India, Hon ble High Count NGT and any other Court of Law, Common Cause Coube applicable.	rt, Hon ble
PPs S Agreed	Submission: Agreed to Comply		Date: 13/11/2025
3	Statutory compliance	The State Government concerned shall ensure that m shall not be commenced till the entire compensation le illegal mining paid by the Project Proponent through the Department of Mining and Geology in strict compliant of Hon ble Supreme Court dated 2nd August, 2017 in (Civil) No. 114 of 2014 in matter of Common Cause v. India and Ors.	vied, if any, for the second of the second o
PPs S Agreed	Submission: Agreed to Comply		Date: 13/11/2025
4	Statutory compliance	This Environmental Clearance shall become operation receiving formal NBWL Clearance from MoEFCC subtrecommendations of the Standing Committee of Nation Wildlife, if applicable to the Project.	sequent to th
PPs S As per t	Submission: Complied	receiving formal NBWL Clearance from MoEFCC sub- recommendations of the Standing Committee of Nation Wildlife, if applicable to the Project. The NBWL Clearance is not required for this project.	osequent to the nal Board for Date:
PPs S As per t The NC	Submission: Complied the previous stage -II forest clearance,	receiving formal NBWL Clearance from MoEFCC sub- recommendations of the Standing Committee of Nation Wildlife, if applicable to the Project. The NBWL Clearance is not required for this project.	Date: 13/11/2025
PPs S As per t The NC PPs S Mining forest la	Submission: Complied the previous stage -II forest clearance, OC was obtained by previous lessee and Statutory compliance Submission: Complied operation is restricted to 229.718 ha (and). Application has already been sub	receiving formal NBWL Clearance from MoEFCC sub- recommendations of the Standing Committee of Nation Wildlife, if applicable to the Project. The NBWL Clearance is not required for this project. d same is attached as Annexure I. This Environmental Clearance shall become operation receiving formal Forest Clearance (FC) under the prov	Date: 13/11/2025 onal only afterision of Fores
PPs S As per t The NC 5 PPs S Mining forest la to MoE	Submission: Complied the previous stage -II forest clearance, OC was obtained by previous lessee and Statutory compliance Submission: Complied operation is restricted to 229.718 ha (and). Application has already been sub	receiving formal NBWL Clearance from MoEFCC sub- recommendations of the Standing Committee of Nation Wildlife, if applicable to the Project. The NBWL Clearance is not required for this project. d same is attached as Annexure I. This Environmental Clearance shall become operation receiving formal Forest Clearance (FC) under the prov Conservation Act, 1980, as applicable to the project.	Date: 13/11/2025 Date: 13/11/2025 Date: 13/11/2025
As per to The NC 5 PPs S Mining forest latto MoE 6 PPs S Consent Con	Submission: Complied the previous stage -II forest clearance, DC was obtained by previous lessee and Statutory compliance Submission: Complied operation is restricted to 229.718 ha (and). Application has already been sub EFCC. Statutory compliance Submission: Complied to Establish was obtained vide Order	receiving formal NBWL Clearance from MoEFCC subsection recommendations of the Standing Committee of Nation Wildlife, if applicable to the Project. The NBWL Clearance is not required for this project. desame is attached as Annexure I. This Environmental Clearance shall become operation receiving formal Forest Clearance (FC) under the provective Conservation Act, 1980, as applicable to the project. 224.63 ha stage-II FC available and 5.088 Ha non-mitted for diversion of balance forest land of 17.14 ha Project Proponent (PP) shall obtain Consent to Operation of EC and effectively implement all the conditions stip The mining activity shall not commence prior to obtain Establish / Consent to Operate from the concerned States.	Date: 13/11/2025 Date: 13/11/2025 Date: 13/11/2025

	and Mineral (Development and Regulation), Act, 2015 regulations made there under. PP shall adhere to variou issued by Directorate General Mines Safety (DGMS) a Bureau of Mines from time to time.	is circulars
on) Act, 2015 are being complied. We	e are also complying to various circulars of Directorate	Date: 13/11/2025
Statutory compliance	The Project Proponent shall obtain consents from all landowners, before start of mining operations, as per th MMDR Act, 1957 and rules made there under in respectively are not owned by it.	ne provisions
	•	Date: 13/11/2025
Statutory compliance	The Project Proponent shall follow the mitigation me provided in MoEFCCs Office Memoraridum No. Z-11 IA.II (M), dated 29th October, 2014, titled Impact of m on Habitations-Issues related to the mining Projects wh Habitations and villages are the part of mine lease area Habitations and villages are surrounded by the mine lease	013/57/2014- nining activiti nerein s or
abmission: Being Complied ry precaution and best mining practice.	es are being followed to reduce impacts on nearby	Date: 13/11/2025
Statutory compliance	The Project Proponent shall obtain necessary prior per the competent authorities for drawl of requisite quantity water and from CGWA for withdrawal of groundwater project.	y of surface
		Date: 13/11/2025
Statutory compliance	A copy of EC letter will be marked to concerned Pan NGO etc. if any, from whom suggestion / representation received while processing the proposal.	
vide letter nos. TSL/SAR/061/FY24/0	1, TSL/SAR/061/FY24/03, TSL/SAR/061/FY24/04	Date: 13/11/2025
Statutory compliance	State Pollution Control Board shall be responsible for this EC letter at its Regional office, District Industries Collectors office/ Tahasildars Office for 30 days.	
Industries Centre and Collector office	Tahasildar Office for display vide letter nos.	Date: 13/11/2025
Statutory compliance	The Project Authorities should widely advertise about this EC letter by printing the same in at least two local one of which shall be in vernacular language of the cor	newspapers,
	statutory compliance Statutory compliance	regulations made there under, PP shall adhere to variou issued by Directorate General Mines Safety (DGMS) a Bureau of Mines from time to time. thmission: Complied he rules and regulation of Mines Act, 1952, Mines and Mineral (Development and on) Act, 2015 are being complied. We are also complying to various circulars of Directorate Mines Safety (DGMS) and Indian Bureau of Mines from time to time. Statutory compliance The Project Proponent shall obtain consents from all landowners, before start of mining operations, as per the MMDR Act, 1957 and rules made there under in respe which are not owned by it. thmission: Being Complied of the lease area is under forest and only 5.088 Ha non-forest land. No patta land is residing to the lease area and Lease deed with land schedule is approved by Govt. The Project Proponent shall follow the mitigation me provided in MoEFCCs Office Memoraridum No. Z-11 IA.II (M), dated 29th October, 2014, titled Impact on Habitations and villages are surrounded by the mine lease area Habitations and villages are surrounded by the mine lease area Habitations and villages are surrounded by the mine lease area Habitations and villages are surrounded by the mine lease area the competent authorities for drawl of requisite quantit water and from CGWA for withdrawal of groundwater project. Statutory compliance The Project Proponent shall obtain necessary prior per the competent authorities for drawl of requisite quantit water and from CGWA for withdrawal of groundwater project. A copy of EC letter will be marked to concerned Pan NGO etc. if any, from whom suggestion / representation has been received while processing the proposal. A copy of EC letter was submitted to concerned Panchayat, Zilla Parishad and Block Development in the letter one STAL/SAR/061/FY24/01, TSL/SAR/061/FY24/03, TSL/SAR/061/FY24/04 om suggestion / representation has been received while processing the proposal. Statutory compliance Statutory compliance State Pollution Control Board shall be responsible for this E

The advertisement shall be done within 7 days of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter is available with the State Pollution Control Board and web site of the Ministry of Environment, Forest and Climate Change (www.parivesh.nic.in). A copy of the advertisement may be forwarded to the concerned MoEFCC Regional Office for compliance and record.

PPs Submission: Complied

The EC approval was published in two local newspapers, The Pagatibadi (Oriya daily) and The Pioneer, Bhubaneswar (English daily) on 10.11.2023. The advertisements were done mentioning that the instant project has been accorded EC and copy of the EC letter is available with the State Pollution Control Board and web site of the Ministry of Environment, Forest and Climate Change (www.parivesh.nic.in).

Date: 13/11/2025

14 Statutory compliance

The Project Proponent shall inform the MoEFCC/SEIAA, Odisha for any change in ownership of the mining lease. In case there is any change in ownership or mining lease is transferred than mining operation shall only be carried out after transfer of EC as per provisions of the para 11 of EIA Notification, 2006 as amended from time to time.

PPs Submission: Agreed to Comply

As per the Scheme of Amalgamation of Tata Steel Mining Limited (TSML CIN No. U27109OR2004PLC009683) into and with Tata Steel Limited (CIN L27100MH1907PLC000260) (Scheme of Amalgamation), and its approval and sanction by the Honorable National Company Law Tribunal, Cuttack Bench vide Order (NCLT Order), in terms of Clause 8.1 read with Clause 9.1(h) of Part I of the Scheme of Amalgamation, the captioned Scheme of Amalgamation of Tata Steel Mining Limited (TSML) into and with Tata Steel Limited has become operative and effective from September 1, 2023 (Effective Date). The name change of the EC letter has been accorded by MoEFCC.

Date: 13/11/2025

AIR QUALITY

MONITORING AND
PRESERVATION

The Project Proponent shall monitor critical parameters, relevant for mining operations, of air pollution viz. PM10, PM2.5, NO2; CO and SOx etc. as per the methodology mentioned in NAAQS Notification No. B-29016/20/90/PCI/I, dated 18.11.2009 covering the aspects of transportation and use of heavy machinery in the impact zone. The ambient air quality shall also be monitored at prominent places like office building, canteen etc. as per the site condition to ascertain the exposure characteristics at specific places. The above data shall be digitally displayed within 03 months in front of the main gate of the mine site.

PPs Submission: Complied

Monitoring of relevant AAQ parameters is being done as per the methodology mentioned in NAAQS Notification No. B-29016/20/90/PCI/I, dated 18.11.2009 in the impact zone. The data is being submitted to Board on monthly basis and displayed in digital display board in front of the main gate of the mine site.

Date: 13/11/2025

AIR QUALITY

MONITORING AND
PRESERVATION

Effective safeguard measures for prevention of dust generation and subsequent suppression (like regular water sprinkling, metalled road construction etc.) shall be carried out in areas prone to air pollution wherein high levels of PM10 and PM2.5 are evident such as haul road, loading and unloading point and transfer points. The Fugitive dust emissions from sources shall be regularly controlled by installation of required equipments/ machineries and preventive maintenance. Use of suitable water-soluble chemical dust suppressing agents may be explored for better effectiveness of dust control system. It shall be ensured that air pollution level conform to the standards prescribed by the MoEFCC/ Central Pollution Control Board.

PPs Submission: Complied

Regular water sprinkling is being carried out with water tanker and fixed sprinkling in areas prone to air pollution wherein high levels of PM10 and PM2.5 are evident such as haul road, loading and unloading point and transfer points. 500 mtrs length of fixed sprinkling has already been installed along major haul roads. Use of suitable water-soluble chemical dust suppressing agents will be explored for better effectiveness of dust control system. Air pollution level are conforming to the standards prescribed by the MoEFCC/ Central Pollution Control Board.

Date: 13/11/2025

WATER QUALITY
MONITORING AND
PRESERVATION

Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintain. The natural water bodies and or streams which are flowing in an around the village, should not be disturbed. The water table should be nurtured so as not to go down below the pre-mining period. In case of any water scarcity in the area, the Project Proponent has to provide water to the villagers for their use. A provision for regular monitoring of water table in open dug wall located in village should be incorporated to ascertain the impact of mining over ground water table. The Report on changes in Ground water level and quality shall be submitted on six-monthly basis to the Integrated Regional Office of the Ministry, CGWA and State Groundwater Department/ State Pollution Control Board.

PPs Submission: Complied

Regular monitoring of the flow rate of the Damsala nallahs flowing north side of the mine lease is being carried out and records are being maintain. No natural water bodies or streams which are flowing in an around the mine lease are being disturbed. In case of any water scarcity in the area, we provide water to the villagers for their use. Regular monitoring of ground water table is being carried out by installation of piezometers. The Report on changes in Ground water level and quality is being submitted on six-monthly basis to the Integrated Regional Office of the Ministry, CGWA and State Groundwater Department/ State Pollution Control Board.

Date: 18/11/2025

WATER QUALITY
MONITORING AND
PRESERVATION

Project Proponent shall regularly monitor and maintain records w.r.t. ground water level and quality in and around the mine lease by establishing a network of existing wells as well as new piezo-meter installations during the mining operation in consultation with Central Ground Water Authority/ State Ground Water Department. The Report on changes in Ground water level and quality shall be submitted on six-monthly basis to the Integrated Regional Office of the Ministry, CGWA and State Groundwater Department / State Pollution Control Board.

PPs Submission: Complied

Regular monitoring of ground water table is being carried out by installation of piezometers. The Report on changes in Ground water level and quality is being submitted on six-monthly basis to the Integrated Regional Office of the Ministry and State Pollution Control Board.

Date: 18/11/2025

WATER QUALITY
MONITORING AND
PRESERVATION

Project Proponent shall undertake regular monitoring of natural water course/ water resources/ springs and perennial nallahs existing/ flowing in and around the mine lease and maintain its records. The project proponent shall undertake regular monitoring of water quality upstream and downstream of water bodies passing within and nearby/ mine lease and maintain its records. Sufficient number of gullies shall be provided at appropriate places within the lease for management of water. PP shall carryout regular monitoring w.r.t. pH and included the same in monitoring plan. The parameters to be monitored shall include their water quality vis-a-vis suitability for usage as per CPCB criteria and flow rate. It shall be ensured that no -obstruction and/ or alteration be made to water bodies during mining operations without justification and prior approval of SEIAA, Odisha. The monitoring of water courses/ bodies existing lease area shall be carried out four times in a year viz. pre- monsoon (April-May), mansoon (August),

post-monsoon (November) and winter (January) and the record of monitored data be sent regularly to the Integrated Regional Office, Bhubaneswar of MoEFCC, Gol, SEIAA, Odisha, Central Ground Water Authority and Regional Director, Central Ground Water Board, State Pollution Control Board and Central Pollution Control Board. Clearly showing the trend analysis on six-monthly basis.

PPs Submission: Complied

Regular monitoring of the flow rate and quality (upstream and downstream) of the Damsala nallahs flowing north side of the mine lease is being carried out and records are maintained. The natural water is not disturbed. Regular monitoring of pH and other water quality parameters are being analysed and reported monthly. The trend analysis of water quality parameters is being submitted on six-monthly basis to the Integrated Regional Office of the Ministry, CGWA and State Groundwater Department/ State Pollution Control Board on six-monthly basis.

Date: 18/11/2025

20 WATER QUALITY MONITORING AND PRESERVATION Quality of polluted water generated from mining operations which include Chemical Oxygen Demand (COD) in mines run-off; acid mine drainage and metal contamination in run-off shall be monitored along with Total Suspended Solids (TDS), Dissolved Oxygen (DO), pH and Total Suspended Solids (TSS). The monitored data shall be uploaded on the website of the company as well as displayed at the project site in public domain, on a display board, at a suitable location near the main gate of the Company. The circular No. J- 20012/1/2006-IA.II (M) dated 27.05.2009 issued by Ministry of Environment, Forest and Climate Change may also be referred in this regard.

PPs Submission: Complied

The water quality parameters such as Chemical Oxygen Demand (COD) in mines run-off; acid mine drainage and metal contamination in run-off shall be monitored along with Total Suspended Solids (TDS), Dissolved Oxygen (DO), pH and Total Suspended Solids (TSS) are being analysed for the effluent generated from mining operations and treated. The monthly average data is being displayed in display board near the main gate and six monthly in website.

Date: 18/11/2025

21 WATER QUALITY MONITORING AND PRESERVATION The project proponent shall construct retaining wall and settling pond within the lease area. Further, check dams shall be constructed at strategic locations in which rainwater passes in rainy season. Finally, the excess supernanted after sedimentation shall be allowed to spill away through stone pitch structure to the nearby valley.

PPs Submission: Complied

Retaining wall, garland drain, settling pit and check dams are constructed as per approved mining plan for management of dump and surface run-off. The run-off is being guided through concreate drain to the Central Effluent Treatment Plant for treatment and discharge during rainy season.

Date: 13/11/2025

22 WATER QUALITY MONITORING AND PRESERVATION De-silting of agricultural lands in buffer zone and beyond including nearby Nalas/rivers perennially periodically and perpetually caused due to wash up of minerals/OB/dumps shall be done as per SOP submitted. Retaining wall shall be constructed to ensure that no silt after wash up is escaped from the core / buffer zone of the mines.

PPs Submission: Complied

No spill over or wash-up material is dumped in nearby nalla/river. The drain is de-silted before monsoon period every year.

Date: 13/11/2025

23 WATER QUALITY MONITORING AND PRESERVATION Project Proponent shall plan, develop and implement rainwater harvesting measures on long term basis to augment ground water resources in the area in consultation with Central Ground Water Board/ State Groundwater Department. A report on amount of water recharged needs to be submitted to Integrated Regional Office, MoEFCC as a part of compliance in the six monthly compliance report.

We hav	Submission: Complied ve constructed two rooftop rain water has of water recharged is attached as annex	arvesting structures for ground water recharge. The ture II.	Date: 18/11/2025
24	WATER QUALITY MONITORING AND PRESERVATION	Industrial wastewater (workshop and waste water is should be properly collected and treated in an ETP at to conform to the notified standards prescribed from applicable. The standards shall be prescribed through Operate (CTO) issued by concerned State Pollution (SPCB). The workshop effluent shall be treated after passage through Oil and grease trap.	s proposed so a time to time, as a Consent to Control Board
Contan	Submission: Complied ninated water is being treated in ETP bed for washing purpose after treatment to	efore discharge. The wastewater from workshop is hrough oil and sediment separation.	Date: 13/11/2025
25	WATER QUALITY MONITORING AND PRESERVATION	The water balance/water auditing shall be carried of for reducing the consumption of water shall be taken to the Regional Office of the MoEFCC and State Pol Board.	up and reporte
		w Delhi, Implementation of its recommendations has	Date: 13/11/202:
26	Noise Monitoring & Prevention	The peak particle velocity at 500m distance or with habitation, whichever is closer shall be monitored peapplicable DGMS guidelines.	
Blast ii	Submission: Complied nduced vibration and peak particle velocommendations are being complied.	city study has been conducted by NIT, Rourkela and	Date: 13/11/202:
27	Noise Monitoring & Prevention	The illumination and sound at night at project sites villages in respect of both human and animal popula sleeping disorders and stress may affect the health in located close to mining operations. Habitations have darkness and minimal noise levels at night. PPs must biological clock of the villages is not disturbed; by o floodlights/ masks away from the villagers and keep levels well within the prescribed limits for day /night	tion. Conseque the villages a right for ensure that the rienting the ng the noise
Biolog floodli	ghts/ masks only in the mining operatio	d with limited night operation and by orienting the on areas at night. Schedule maintenance of the HEMM uous monitoring is being done at night.	Date: 13/11/202:
28	Noise Monitoring & Prevention	The Project Proponent shall take measures for conflevels below 85 dBA in the work environment. The vin operations of HEMM, etc. should be provided with /muffs. All personnel including laborers working in be provided with protective respiratory devices along training, awareness and information on safety and he PP shall be held responsible in case it has been found personals/ laborers are working without personal proequipment.	worker engaged h ear plugs dusty areas sha g with adequate alth aspects. T I that workers/
	Submission: Complied ag/muffs and respiratory masks are bein	g provided to workers working high noise and dust	Date: 13/11/202

prone areas. It is a general PPE compliance to the Tata Steels safety rules. Schedule maintenance of the HEMM is being carried out to reduce noise and continuous monitoring is being done.

29 MINING PLAN

The Project Proponent shall adhere to the working parameters of mining plan which was submitted at the time of EC appraisal wherein year-wise plan was mentioned for total excavation i.e. quantum of mineral, waste, over burden, inter burden and top soil etc. No change in basic mining proposal like mining technology, total excavation, mineral and waste production, lease area and scope of working (viz. method of mining, overburden and dump management, O.Band dump mining, mineral transportation mode, ultimate depth of mining etc.) shall not be carried out without prior approval of competent authority which entail adverse environmental impacts, even if it is a part of approved mining plan modified after grant of EC or granted by State Govt. in the form to Short Term Permit (STP), Query license or any other name.

PPs Submission: Complied

We have adhered to the working parameters of mining plan which was submitted at the time of EC appraisal wherein year-wise plan was mentioned for total excavation i.e. quantum of mineral, waste, over burden etc. No change in basic mining proposal like mining technology, total excavation, mineral and waste production, lease area and scope of working (viz. method of mining, overburden and dump management, O.B and dump mining, mineral transportation mode, ultimate depth of mining etc.) are same as per the mining plan. If any modification in mining plan will be carried out and same will be approved by IBM, the approved modified mining plan will be submitted, and prior approval will be obtained from Ministry.

Date: 13/11/2025

30 MINING PLAN

The Project Proponent shall get the Final Mine Closure Plan along with Financial Assurance approved from Indian Bureau of Mines/Department of Mining and Geology as required under the Provision of the MMDR Act, 1957 and Rules/ Guidelines made there under. A copy of approved final mine closure plan shall be submitted within 2 months of the approval of the same from the competent authority to the concerned Regional Office of the Ministry of Environment, Forest and Climate Change for record and verification.

PPs Submission: Agreed to Comply

We will submit the Final Mine Closure Plan along with Financial Assurance approved from Indian Bureau of Mines/Department of Mining and Geology as required under the Provision of the MMDR Act, 1957 and Rules/ Guidelines made there under. A copy of approved final mine closure plan will be submitted within 2 months of the approval of the same from the competent authority to the concerned Regional Office of the Ministry of Environment, Forest and Climate Change for record and verification.

Date: 13/11/2025

31

MINING PLAN

The land-use of the mine lease area at various stages of mining scheme as well as at the end-of-life shall be governed as per the approved Mining Plan. The excavation vis-a-vis backfilling in the mine lease area and corresponding afforestation to be raised in the reclaimed area shall be governed as per approved mining plan. PP shall ensure the monitoring and management of rehabilitated areas until the vegetation becomes self-sustaining. The compliance status shall be submitted half-yearly to the concerned Integrated Regional Office, Bhubaneswar of MoEFCC, Gol.

PPs Submission: Agreed to Comply

The land-use of the mine lease area at various stages of mining scheme as well as at the end-of-life is being governed as per the approved Mining Plan. The mature mined out areas will be backfilled, and rehabilitation measures will be taken until the vegetation becomes self-sustaining. Compliance status of the same will be submitted half-yearly to the concerned Integrated Regional Office, Bhubaneswar of MoEF and CC, Gol.

Date: 13/11/2025

32	LAND RECLAMATION	The Overburden (O.B.) generated during the mining shall be stacked at earmarked OB dump site(s) only an be kept active for a long period of time. The physical period of the OB dumps like height, width and angle of slope shas per the approved Mining Plan as per the guidelines/by D.G.M.S w.r.t. safety in mining operations shall be adhered to maintain the stability of topsoil/OB dumps. shall be used for land reclamation and plantation.	d it should no parameters of all be governe circulars issue strictly
The ove slope. T	he guidelines/circulars issued by D.	as as per approved mining plan with proper height and G.M.S are strictly followed and complied. Year wise ried out as per approved mining plan.	Date: 13/11/2025
33	LAND RECLAMATION	The reject/waste generated during the mining operations stacked at earmarked waste dump site(s) only. The phyparameters of the waste dumps like height, width and shall be governed as per the approved Mining Plan as guidelines/circulars issued by DGMS w.r.t. safety in noperations shall be strictly adhered to maintain the stal dumps.	ysical angle of slope per the nining
During a dump si		produced. Overburden is stacked at earmarked waste lan. All the safety guidelines are being strictly followed	Date: 13/11/2025
34	LAND RECLAMATION	The reclamation of waste dump sites shall be done in manner as per the Approved Mining Plan cum Progres Closure Plan.	
The recl	ubmission: Complied lamation is being carried out in a sci sive Mine Closure Plan.	entific manner as per approved Mining Plan cum	Date: 13/11/2025
35	LAND RECLAMATION	The slope of dumps shall be vegetated in scientific n suitable native species to maintain the slope stability, I and surface run off. The selection of local species regularized parameters and help in adaptation of plant species microclimate. The gullies formed on slopes should be taken care of as it impacts the overall stability of dump mass should be consolidated with the help of dozer/contents the overall stability of dump mass areas, use of geo textiles/ geo-membranes / clay liners shall be undertaken for stabilization of the dump.	prevent erosional cries to the adequately os. The dump ompactors and in critical
The dun and surf been con compact	ace run-off as per the direction of lonstructed to channelize the run-off veted with the help of dozer for proper	saplings to maintain the slope stability, prevent erosion ocal forest department. Proper drainage arrangement has water without forming any gullies. The dump mass is r filling/ leveling of dump mass. In critical areas, use of cried out for stabilization of the dump.	Date: 13/11/2025
36	LAND RECLAMATION	The Project Proponent shall carry out slope stability the dump height is more than 30 meters. The slope sta- shall be submitted to concerned regional office of Mol India, Bhubaneswar as well as SEIAA, Odisha.	bility report
			Date:

(CSIR-CIMFR) and the report has been submitted in FY 25 H1 EC compliance uploaded in Parivesh Portal. Catch drains, settling tanks and siltation ponds of appropriate size shall be constructed around the mine working, mineral yards and topsoil / OB / waste dumps to prevent runoff of water and flow of sediments directly into the water bodies (Nallah/ River/ Pond etc.). 37 LAND RECLAMATION The collected water should be utilized for watering the mine area, roads, green belt development, plantation etc. The drains/ sedimentation sumps etc. shall be de-silted regularly, particularly after monsoon season, and maintained properly. PPs Submission: Complied The catch drains and siltation ponds of appropriate size is constructed around the mine working, Date: mineral and OB dumps to prevent run off water and flow of sediments directly into the river and 13/11/2025 other water bodies. The drains and settling pits are regularly de-silted by mechanized means and maintained properly. Desilting of garland drains, channels and sedimentation pits is being carried out and will be carried out before and after monsoon season. Check dams of appropriate size, gradient and length shall be constructed around mine pit and OB dumps to prevent storm run-off and sediment flow into adjoining water bodies. A safety margin of 50 percent shall be kept for designing of sump structures over and above 38 LAND RECLAMATION peak rainfall (based on 50 years data) and maximum discharge in the mine and its adjoining area which shall also help in providing adequate retention time period thereby allowing proper settling of sediments/ silt material. The sedimentation pits/ sumps shall be constructed at the comers of the garland drains. **PPs Submission:** Complied Check dams of appropriate size, gradient and length is constructed around mine pit and OB dumps Date: to prevent storm run-off and sediment flow into adjoining water bodies as per mining plan. We have 13/11/2025 kept our non-working quarry as sumps to collect and store the excess water during storm or peak rainfall. However, we have constructed 1200m3/hr CETP to treat the water run-off water before discharge. The topsoil, if any, shall temporarily be stored at earmarked site(s) within the mine lease only and should not be kept unutilized for long. The physical parameters of the topsoil dumps like height, width and 39 angle of slope shall be governed as per the approved Mining Plan and LAND RECLAMATION as per the guidelines framed by DGMS w.r.t. safety in mining operations shall be strictly adhered to maintain the stability of dumps. The topsoil shall be used for land reclamation and plantation purpose. Date: PPs Submission: Complied 13/11/2025 This mine is a brown field mines and no topsoil generated till date. If any topsoil will generate, same will be stored at earmarked area and will be used for land reclamation and plantation purpose The mining lease holders shall, after ceasing mining operations, undertake re-grassing the mining area and any other area which may 40 LAND RECLAMATION have been disturbed due to their mining activities and restore the land to a condition which is fit for growth of fodder, flora, fauna etc. Date: **PPs Submission:** Agreed to Comply 13/11/2025 After ceasing mining operations, we will undertake re-grassing the mining area and any other area to restore the land to a condition which is fit for growth of fodder, flora and fauna etc. No Transportation of the minerals shall be allowed in case of roads 41 passing through transportation of the minerals leaving an adequate Statutory compliance gap (say at least 200 meters) so that the adverse impact of sound and

dust along with chances of accidents could be mitigated. All costs resulting from widening and strengthening of existing public road network shall be borne by the PP in consultation with nodal State Govt. Department. Transportation of minerals through road movement in case of existing village/ rural roads shall be allowed in consultation with nodal State Govt. Department only after required strengthening such that the carrying capacity of roads is increased to handle the traffic load. The pollution due to transportation load on the environment will be effectively controlled and water sprinkling will also be done regularly. Vehicular emissions shall be kept under control and regularly monitored. Project should obtain Pollution Under Control (PUC) certificate for all the vehicles from authorized pollution testing centers.

PPs Submission: Complied

The state highway is passing through the mining lease, and we have applied for diversion of the road o with nodal State Govt. Department with requisite cost for diversion. This road is being used by all other mine owners to transport their material from Sukinda valley. To decrease the pollution load, regular water sprinkling is being done with consultation with Regional officer, SPCB, Kalinganagar. Vehicular emissions are kept under control and regularly monitored. We obtain Pollution Under Control (PUC) certificate for all the vehicles from authorized pollution testing centers, which is a part of our vehicle fitness for mining operations.

Date: 13/11/2025

42 AIR QUALITY MONITORING AND PRESERVATION

The Main haulage road within the mine lease should be provided with a permanent water arrangement for dust suppression. Other roads within the mine lease should be wetted regularly with tanker-mounted water sprinkling system. The other areas of dust generation like crushing zone, material transfer points, material yards etc. should invariably be provided with dust suppression arrangements. The air pollution control equipments like bag filters, vacuum suction hoods, dry fogging system etc. shall be installed at Crushers, belt-conveyors and other areas prone to air pollution. The belt conveyor should be fully covered to avoid generation of dust while transportation. PP shall take necessary measures to avoid generation of fugitive dust emissions.

PPs Submission: Complied

Fixed water sprinkler has been installed in 500m and the remaining length of the haul road will be fitted with fixed water sprinkling in phase wise. Additionally, frequent waer sprinkling is also done through tanker-mounted water sprinkling system to suppress the dust emission.

Date: 13/11/2025

43 Statutory compliance

Traffic management shall be done as per recommendation of Traffic Management Study Report.

PPs Submission: Being Complied

We have applied for diversion of the state highway road to nodal State Govt. Department with requisite cost for diversion. After diversion, the recommendation of traffic management study report will be implemented.

Date: 13/11/2025

44

Statutory compliance

The Project Proponent shall provide parking plaza for the heavy vehicles within the lease area as per recommendation of NEERI, if applicable to the project

PPs Submission: Complied

Parking plaza cum amenity centre has been provided for the drivers and transport vehicles within the lease area as per recommendation of NEERI report.

Date: 13/11/2025

45 GREENBELT

The Project Proponent shall develop greenbelt in 7.5m wide safety zone all along the mine lease boundary as per the guidelines of CPCB in order to arrest pollution emanating from mining operations within the lease. The whole Green belt shall be developed within first 5

years starting from windward side of the active mining area. The development of greenbelt shall be governed as per the EC granted by the Ministry irrespective of the stipulation made in approved mine **PPs Submission:** Being Complied About 60 percent of the 7.5m wide safety zone is being maintained all along the mine lease boundary as per the guidelines of CPCB in order to arrest pollution emanating from mining Date: operations within the lease. Some portion of the safety zone is not maintained due to encroachment 13/11/2025 of the local people and will be maintained after successful implementation of Odisha State R R policy. About 19,501 nos of local saplings are planted in dump for more survival rate with tree density of 2500 per hectare till Sept 2026. After completion of backfilling in mined out quarries, plantation will be done for reclamation and rehabilitation of the lease area. The Project Proponent shall carryout plantation/ afforestation in backfilled and reclaimed area of mining lease, around water body, along the roadsides, in community areas etc. by planting the native species in consultation with the State Forest Department/ Agriculture Department/ Rural development department/ Tribal Welfare 46 **GREENBELT** Department/ Gram Panchayat such that only those species be selected which are of use to the local people. The CPCB guidelines in this respect shall also be adhered. The density of the trees should be around 2500 saplings per Hectare. Adequate budgetary provision shall be made for protection and care of trees. PPs Submission: Complied Date: About 19,501 nos of local saplings are planted in dump for more survival rate with tree density of 13/11/2025 2500 per hectare till Sept 2026. After completion of backfilling in mined out quarries, plantation will be done for reclamation and rehabilitation of the lease area. The Project Proponent shall make necessary alternative arrangements for livestock feed by developing grazing land with a view to compensate those areas which are coming within the mine lease. The development of such grazing land shall be done in consultation with the State Government. In this regard, Project 47 **GREENBELT** Proponent should essentially implement the directions of the Hon ble Supreme Court with regard to acquisition of grazing land. The sparse trees on such grazing ground, which provide mid-day shelter from the scorching sun, should be scrupulously guarded/ protected against felling and plantation of such trees should be promoted. **PPs Submission:** Agreed to Comply Date: The entire mine area of 246.858Ha comprises of 241.773.78 Ha of forest land and 5.088Ha non-13/11/2025 forest land. No such grazing land have been acquired by the company. In future, if required alternate areas for livestock grazing will be arranged in consultation with the State Government. The Project Proponent shall undertake all precautionary measures for conservation and protection of endangered flora and fauna and Schedule-I species during mining operation. A Wildlife Conservation Plan shall be prepared for the same clearly delineating action to be 48 **GREENBELT** taken for conservation of flora and fauna. The Plan shall be approved by Chief Wildlife Warden of the State Govt and implemented in consultation with the State Forest and Wildlife Department. A copy of Wildlife Conservation Plan and its implementation status (annual) shall be submitted to the Regional Office of the Ministry. PPs Submission: Being Complied Date: Conservation measures for protection of flora and fauna in the core and buffer zone are being carried 13/11/2025 out as per the direction of the local forest and wildlife department. Previous lessee site-specific wildlife management plan is vested to TSL and same will be managed. We are in process for

diversion of 17.14 ha of Sabik Forest land and required conservation measures will be taken. The Project Proponent shall appoint an Occupational Health Specialist for Regular as well as Periodical medical examination of the workers engaged in the mining activities, as per the DGMS guidelines. The records shall be maintained properly. PP shall also carryout Occupational health check-ups in respect of workers which 49 **Human Health Environment** are having ailments like BP, diabetes, habitual smoking, etc. The check-ups shall be undertaken once in six months and necessary remedial/ preventive measures be taken. A status report on the same may be sent to MoEFCC Regional Office and DGMS on half-yearly basis. PPs Submission: Complied Date: We have appointed Utkal Poly Clinic, Bhubaneswar (An occupational Health Expert Organisation) 18/11/2025 for the said Job. The health check-up is being carried out on regular basis. The details of health checkup for employees and workers has been attached as Annexure IV. A commitment in form of an undertaking for periodical occupational health checkup of the employee and the local people 50 shall be done through an occupational health expert as per the **Human Health Environment** detailed action plan submitted with the proposal within 6 months from the date of issue of Environmental Clearance. PPs Submission: Complied Date: We have established one non-bed dispensary to carry out health check-up program by qualified 13/11/2025 medical Surgeon on Day to day basis and for providing first-aid to any injury. Tata Steel Foundation conduct medical check-up for nearby community on regular basis. The Project Proponent must demonstrate commitment to work towards Zero Harm from their mining activities and carry out Health Risk Assessment (HRA) for identification workplace hazards and assess their potential risks to health and determine appropriate control measures to protect the health and wellbeing of workers and nearby community. The proponent shall maintain accurate and systematic records of the HRA. The HRA for neighbourhood has to focus on Public Health Problems like Malaria, Tuberculosis, HIV, Anaemia, 51 Human Health Environment Diarrhoea in children under five, respiratory infections due to biomass cooking. The proponent shall also create awareness and educate the nearby community and workers for Sanitation, Personal Hygiene, Hand washing, not to defecate in open, Women Health and Hygiene (Providing Sanitary Napkins), hazard of tobacco and alcohol use. The Proponent shall carryout base line HRA for all the category of workers and thereafter every five years. **PPs Submission:** Complied Tata Steel Limited has implemented robust Workplace procedures integrated with safety Date: management standards in its operations for ensuring safe working. An Emergency Management Plan 13/11/2025 (EMP) is prepared outlining the possible Safety and Health Risk Assessment (HRA) for identification of workplace hazards and assess their potential risks to health and determine appropriate control measures to protect the health and wellbeing of workers. Awareness programs on health and sanitation are also regularly conducted. The Proponent shall carry out Occupational health surveillance which be a part of HRA and include Biological Monitoring where practical and feasible, and the tests and investigations relevant to the 52 **Human Health Environment** exposure (e.g. for Dust a X-Ray chest; For Noise Audiometric; for Lead Exposure Blood Lead, For Welders Full Ophthalmologic Assessment; for Manganese Miners a complete Neurological Assessment by a Certified Neurologist, and Manganese (Mn)

estimation in Blood; For Inorganic Chromium-Fortnightly skin inspection of hands and forearms by a responsible person. Except routine tests all tests would be carried out in a Lab accredited by NABH. Records of Health Surveillance must be kept for Physical examination and tests. 30 years, including the results of and the records of The record of exposure due to materials like Asbestos, Hard Rock Mining, Silica, Gold, Kaolin, Aluminium, Iron, Manganese, Chromium, Lead, Uranium need to be handed over to the Mining Department of the State in case the life of the mine is less than 30 years. It would be obligatory for the State Mines Departments to make arrangements for the safe and secure storage of the records including X-Ray. Only conventional X-Ray will be accepted for record purposes and not the digital one). X-Ray must meet ILO criteria (17 xl4 inches and of good quality). **PPs Submission:** Complied Date: Periodic health checkup is carried out for all workers and employees, which include checkups for 13/11/2025 body height and weight, PFT, Chest X-ray, audiometry etc. by a certified Medical practitioner. Records for the same are regularly maintained. The Proponent shall maintained a record of performance indicators for workers which includes (a) there should not be a significant decline in their Body Mass Index and it should stay between 18.5 -24.9, (b) the Final Chest X-Ray compared with the base line X-Ray should not show any capacities,(c) At the end of their leaving job there should be no Diminution in their Lung Functions Forced Expiratory Volume in one second (FEV1), Forced Vital Capacity (F VC), and the ratio) unless they are smokers which has to be adjusted, 53 **Human Health Environment** and the effect of age, (d) their hearing should not be affected. As a proof an Audiogram (first and last need to be presented), (e) they should not have developed any Persistent Back Pain, Neck Pain, and the movement of their Hip, Knee and other joints should have normal range of movement, (f) they should not have suffered loss of any body part. The record of the same should be submitted to the Regional Office, MoEFCC annually along with details of the relief and compensation paid to workers having above indications. Date: PPs Submission: Complied 18/11/2025 Periodic health checkup for all workers is conducted. The details of test conducted and employees till date for FY 26 has been attached as Annexure IV. The Project Proponent shall ensure that Personnel working in dusty areas should wear protective respiratory devices and they should also 54 Human Health Environment be provided with adequate training and information on safety and health aspects. PPs Submission: Complied Date: Wet drilling is a common practice in the mines. Further all dusty areas are being wetted by water 13/11/2025 sprinkling arrangement. Staffs and Workers exposed to dust prone areas are provided with all PPEs. Regular training is given to all staff at our VT Centre to educate them on safety and health aspects. Project Proponent shall make provision for the housing for workers/labors or shall construct labor camps within/outside (company owned land) with necessary basic infrastructure/ facilities like fuel for cooking, mobile toilets, mobile STP, safe drinking water, 55 **Human Health Environment** medical health care, creche for kids etc. The housing may be provided in the form of temporary structures which can be removed after the completion of the project related infrastructure. The domestic wastewater should be treated with STP in order to avoid contamination of underground water.

Majority with all		ease hold area and provided facilities like toilets, safe	Date: 13/11/2025
56	PUBLIC HEARING	The project proponent shall submit the time-bound the concerned integrated regional office of the Minist months from the date of issuance of environmental clundertaking the activities committed during public he project proponent and as submitted to SEAC, in term provision of the MoEF CC Office Memorandum No-1A.111 dated 30" September,2020. The action plan slimplemented within three years of the commencement	ry within 6 earance for earing by the s of the 22-65/2017-nall be
The app	ubmission: Being Complied licable activities committed during and implementation to be complete	Public hearing are being complied as in time bounded by FY 27.	Date: 13/11/2025
57	PUBLIC HEARING	The activities proposed in action plan prepared for a issues raised during the Public Hearing shall be compudgetary provisions mentioned in the action plan anstipulated time frame. The status report on implement plan shall be submitted to the concerned Regional Of Ministry along with District Administration. Project I keep the funds earmarked for environmental protectic separate account and refrain from diverting the same purposes. The Year wise expenditure of such funds sl reported to the IRO, Bhubaneswar, MoEFCC, OSPCI Odisha.	eleted as per the d within the tation of action fice of the Proponent shall on measures in for other hould be
The acti Hearing to the co	are being completed. The status reponserned Regional Office of the Mi	ared for addressing the issues raised during the Public port on implementation of action plan will be submitted nistry. The funds earmarked for environmental protection I will not be diverted for other purposes.	Date: 13/11/2025
58	MISCELLANEOUS	The Project Proponent shall prepare digital map (lar cover) of the entire lease area once in five years purpomonitoring land use pattern and submit a report to confederate of the MOEFCC.	ose of
The digi	ubmission: Agreed to Comply ital map (land use and land cover) of ional Office of the MOEFand CC.	of the entire lease area will be submitted after 5 years to	Date: 13/11/2025
59	MISCELLANEOUS	The Project Authorities should inform to the Region regarding date of financial closures and final approva by the concerned authorities and the date of start of lawork.	l of the project
	ubmission: Agreed to Comply developed project, Final Mine clos	sure to be submitted after approval of FMCP from IBM.	Date: 13/11/2025
60	MISCELL ANEOUS	The Project Proponent shall submit six monthly cor on the status of the implementation of the stipulated exafequards to the concerned Integrated Regional Office	environmental

Board and State Pollution Control Board.

safeguards to the concerned Integrated Regional Office (IRO), Bhubaneswar of Ministry, SEIAA, Odisha, Central Pollution Control

MISCELLANEOUS

60

Six mon environi	nental safeguards is being submitted t eswar of Ministry, SEIAA, Odisha, Ce	of the implementation of the stipulated to the concerned Integrated Regional Office (IRO), entral Pollution Control Board and State Pollution	Date: 3/11/2025
61	MISCELLANEOUS	An Environmental Management Plan (EMP) shall be implemented to ensure compliance with the environmental process specified above. A separate Environmental Management suitable qualified manpower should be set-up under the Senior Executive. The Senior Executive shall directly of the Organization. Adequate number of qualified Ensurements and Mining Engineers shall be appointed an report to RO, MoEFCC.	ental conditions ent Cell with e control of a report to Head vironmental
We have		l Management Cell with qualified persons which is cell has been attached as Annexure V.	Date: 13/11/2025
62	MISCELLANEOUS	The project proponent shall augment infrastructure of water, health care and education in nearby villages as action plan submitted.	
We have	abmission: Complied augmented the infrastructure on drin though our Tata Steel Foundation tear	king water, health care and education in nearby m.	Date: 13/11/2025
63	MISCELLANEOUS	The project proponent shall obtain permission from 106(2b) to carry out blasting operation within the lease	
We have		der 106(2b) to carry out blasting operation within the neshwar Region Perm 2021 9271, Date: 28/05/2021	Date: 13/11/2025
64	MISCELLANEOUS	It shall be mandatory for the project management to monthly compliance reports on post environmental morespect of the stipulated terms and conditions in this E Clearance to the State Environment Impact Assessment (SEIAA), Odisha, SPCB and Regional Office of the M Environment and Forest, Odisha in hard and soft copie and 1st December of each calendar year. The propone upload the six monthly compliance report including remonitored data, as applicable in the website of the Ministry(www.parivesh.nic.in) or monitoring of EC C	onitoring in nvironmental at Authority Iinistry of es on 1st June nt shall also sults of
Six mon safeguar Ministry hard cop	ds is being submitted to the concerned, SEIAA, Odisha, Central Pollution C	of the implementation of the stipulated environmental d Integrated Regional Office (IRO), Bhubaneswar of Control Board and State Pollution Control Board in report is also being uploaded in Ministry website	Date: 18/11/2025

The environmental statement for each financial year ending 31

March in Form-V as is mandated to be submitted by the project
proponent to the Odisha State Pollution Control Board as prescribed
under the Environment (Protection) Rules, 1986, as amended
subsequently, shall also be put on the website of the company along
with the status of compliance of EC conditions and shall also be sent
to the respective to the concerned Integrated Regional Office (IRO),

		Bhubaneswar of MoEFCC, Gol, Central Pollution Con State Pollution Control Board.	trol Board and
The env TSL/FA Control stateme	MD/SAR/FY26/3100 on dated 2: Board as prescribed under the Ennt is also uploaded our company was. The same is also being sent to	l year ending 31st March in Form-V vide letter No. 5.09.2025 was submitted to the Odisha State Pollution vironment (Protection) Rules, 1986. The Environmental website along with the status of compliance of EC of the Integrated Regional Office (IRO), Bhubaneswar of Board and State Pollution Control Board.	Date: 13/11/2025
66	MISCELLANEOUS	The proponent shall submit/upload six monthly report of compliance of the stipulated Environmental Clearant including results of monitored data on their website and the same periodically. It shall simultaneously be sent to Office of MoEFCC, Govt. of India, the respective Zona CPCB and the SPCB. The criteria pollutant levels nam RSPM, SO2, NOx (ambient levels as well as stack emicritical sectoral parameters, indicated for the project she monitored and displayed at a convenient location near of the company in the public domain.	ce conditions, d shall update o the Regional al Office of ely; SPM, ssions) or all be
We hav Clearan		the status of compliance of the stipulated Environmental monitored data on our website (www.tatasteel.com) and is	Date: 13/11/2025
67	MISCELLANEOUS	The concerned Regional Office of the MoEFCC shal monitor compliance of the stipulated conditions. The p authorities should extend full cooperation to the MoEF by furnishing the requisite data information / monitoring	roject CC officer(s)
Agreed	ubmission: Agreed to Comply and will be extended full coopera ormation / monitoring reports dur	tion to- the MoEFCC officer(s) by furnishing the requisite ing inspection.	Date: 13/11/2025
68	MISCELLANEOUS	The SEIAA, Odisha may revoke or suspend the EC, implementation of any of the above stipulated condition satisfactory. The SEIAA, Odisha reserves the right to a the above conditions or stipulate any further condition of environment protection.	ns is not alter /modify
PPs S Agreed	ubmission: Agreed to Comply		Date: 13/11/2025
69	MISCELLANEOUS	The above conditions will be enforced inter-alia, und provisions of the Water (Prevention and Control of Pol 1974, the Air (Prevention and Control of Pollution) Ac Environment (Protection) Act, 1986 and the Public Lia Insurance Act,1991 along with their amendments and there under and also any other orders passed by the Ho Court of India/ High Court and any other Court of Law subject matter.	lution) Act, t, 1981, the bility rules made n'ble Supremo
PPs S Agreed	ubmission: Agreed to Comply		Date: 13/11/2025
70	MISCELLANEOUS	This Environmental Clearance (EC) is subject to order Hon'ble Supreme Court of India, Hon'ble High Court,	

		and any other Court of Law, Common Cause Conditional applicable.	
PPs S Agreed	Submission: Agreed to Comply		Date: 13/11/2025
71	MISCELLANEOUS	Any appeal against this environmental clearance shat National Green Tribunal, if preferred, within a period prescribed under Section 16 of the National Green Tri 2010.	of 30 days as
PPs S Agreed	Submission: Agreed to Comply		Date: 13/11/2025
72	Statutory compliance	The Project proponent complies with all the statutor and judgment of Hon ble Supreme Court dated 24 Au Writ Petition (Civil) No. 114 of 2014 in matter of Corversus Union of India and Ors before commencing the operations	gust,2017 in nmon Cause
	Submission: Complied applicable statutory permissions	as necessary for mining operation have been obtained or in	Date: 18/11/2025

Visit Remarks

Last Site Visit Report Date:	N/A
Additional Remarks:	

Note: This acknowledgement is as per the details submitted by project proponent. In no way is this document to be considered as conclusion on any action on the compliance of the project. This is strictly for the project proponent's reference purpose.

OFFICE OF THE PRINCIPAL CHIEF CONSERVATOR OF FORESTS (WILDLIFE) & CHIEF WILDLIFE WARDEN, ODISHA

BDA APARTMENT, 5TH FLOOR, PRAKRUTI BHAWAN, NILAKANTHA NAGAR, BBSR-12 Ph. No.0674-2564587, FAX No.0674-2565062 (Website:odishawildlife.org, E. mail: odishawildlife@gmail.com)

/1WL-SSP-55/2016

27 Dec, 2016 Dated, Bhubaneswar the

To

The Divisional Forest Officer,

Cuttack Division

Saruabil Chromite Mines of M/s Misrilall Mines (P) Sub:

Ltd. in Jajpur District - Authentication of location

map regarding

Your memo No.12385 dt 20.12.2016 Ref:

As per the location map provided by you in your memo No. cited above, the proposed tiger corridor in Daitari DPF is at a radial distance of 9.115 km from the above mining lease. No other National Parks/Sanctuaries, Biosphere Reserves, Wildlife Corridors, Tiger/Elephant Reserves, etc. exist within 10 km of the above mine lease.

In this regard, I am directed to enclose herewith copies of the location map (in duplicate) duly authenticated by the PCCF (WL) & CWLW, Odisha, in compliance to point No.2 of Govt. of India, MoEF&CC letter No.J-11015/72/2010-IA.II(M) dt 27.6.2016.

Encl: As above

Deputy CF (WLM)

Memo No. 10181 /date 27-12/2018

Copy forwarded to the Regional Chief Conservator of Forests, Angul Circle for information with reference to memo No.12386 dt 20.12.2016 of the DFO, Cuttack Division.

Deputy CF (WLM)

P.T.O.

Memo No. 10182 /date 27-12-2016
Copy forwarded to Sri U.K.Sinha, Chief Executive Mines,
M/s Misrilall Mines (P) Ltd., Saruabil, PO – Kansa, Dist. – Jajpur, PIN
- 755028 for favour of information and necessary action.

Deputy CF (WLM)

Annexure-II: Estimated ground water recharge

Water Recharged for FY 26 H1 of Saruabil Chromite Block											
Month	April-25	May-25	June-25	July-25	August-25	Sept-25					
Cu.M water											
recharged	5,435	73,947	1,20,677	2,91,336	3,23,945	2,29,346					



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15292 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT AIR QUALITY (CORE ZONE)

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

					AAQM	S1- Offic	е Тор					
Monthly Average	PM10 µg/m3	PM2.5 μg/m3	SO2 μg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3
APRIL-25	61.6	33.8	11.1	12.0	0.39	BDL	BDL	BDL	BDL	BDL	BDL	BDL
	AAQMS1- CETP TOP											
MAY-25	62.2	33.1	11.8	13.1	0.40	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JUNE-25	58.6	29.3	11.1	12.7	0.41	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JULY-25	51.4	26.5	10.7	12.4	0.42	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AUG-25	49.9	25.9	11.1	12.2	0.43	BDL	BDL	BDL	BDL	BDL	BDL	BDL
SEPT-25	48.4	25.1	11.9	12.4	0.40	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AVERAG E	54.1	28.0	11.3	12.6	0.41	BDL	BDL	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)
Method of Testing	IS: 5182, PART-4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART-22







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15293 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT AIR QUALITY (CORE ZONE)

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

					AAQM	S2- ETP	TOP					
Monthly Average	PM10 μg/m3	PM2.5 μg/m3	SO2 μg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3
APRIL-25	69.7	37.1	12.1	14.7	0.39	BDL	BDL	BDL	BDL	BDL	BDL	BDL
MAY-25	69.1	37.5	12.0	14.7	0.39	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JUNE-25	62.1	30.4	11.3	14.8	0.42	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JULY-25	58.9	29.2	11.3	13.3	0.40	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AUG-25	59.2	29.3	11.2	12.6	0.47	BDL	BDL	BDL	BDL	BDL	BDL	BDL
SEPT-25	59.6	29.9	11.0	12.4	0.50	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AVERAG E	63.1	32.2	11.5	13.8	0.43	BDL	BDL	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)
Method of Testing	IS: 5182, PART-4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART-22

Reviewed By





(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15294 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT AIR QUALITY (CORE ZONE)

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

				AA	QMS3-N	Aechani	cal Gara	ge				
Monthly Average	PM10 µg/m3	PM2.5 μg/m3	SO2 µg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3
APRIL-25	67.8	35.2	12.1	13.9	0.39	BDL	BDL	BDL	BDL	BDL	BDL	BDL
MAY-25	70.0	39.0	12.6	13.9	0.45	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JUNE-25	60.2	29.6	11.6	12.9	0.47	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JULY-25	53.5	25.6	11.8	13.1	0.42	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AUG-25	53.6	26.8	11.8	12.7	0.47	BDL	BDL	BDL	BDL	BDL	BDL	BDL
SEPT-25	56.5	28.5	11.5	13.5	0.50	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AVERAG E	60.3	30.8	11.9	13.3	0.45	BDL	BDL	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)
Method of Testing	IS: 5182, PART-4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART-22

Reviewed By

Approved By



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15295

Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT AIR QUALITY (CORE ZONE)

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

				A	AAQMS ²	I- Old M	agazine					
Monthly Average	PM10 µg/m3	PM2.5 μg/m3	SO2 µg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3
APRIL-25	70.7	37.3	13.0	14.4	0.48	BDL	BDL	BDL	BDL	BDL	BDL	BDL
MAY-25	68.1	37.4	13.1	14.7	0.51	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JUNE-25	62.1	30.9	12.3	14.5	0.50	BDL	BDL	BDL	BDL	BDL	BDL	BDL
JULY-25	56.9	28.3	11.5	12.5	0.42	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AUG-25	60.8	30.9	11.8	13.3	0.48	BDL	BDL	BDL	BDL	BDL	BDL	BDL
SEPT-25	59.8	29.7	11.8	13.1	0.54	BDL	BDL	BDL	BDL	BDL	BDL	BDL
AVERAG E	63.1	32.4	12.3	13.8	0.49	BDL	BDL	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)
Method of Testing	IS: 5182, PART-4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART-22







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15296 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT AIR QUALITY (BUFFER ZONE)

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

	AAQBZ1: Balipura Village												
Monthly Average	PM10 µg/m3	PM2.5 μg/m3	SO2 μg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb µg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3	
JUNE-25	53.1	24.6	BDL	BDL	BDL	5.1	BDL	BDL	BDL	BDL	BDL	BDL	
SEPT-25	43.9	24.2	BDL	BDL	BDL	4.7	BDL	BDL	BDL	BDL	BDL	BDL	
AVERAG E	48.5	24.4	BDL	BDL	BDL	4.9	BDL	BDL	BDL	BDL	BDL	BDL	
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)	
Method of Testing	IS: 5182, PART- 4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guideline s	IS: 5182, PART- 22	CPCB Guideli nes	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART- 22	

	AAQBZ2: Sukurangi Village												
Monthly Average	PM10 µg/m3	PM2.5 μg/m3	SO2 µg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3	
JUNE-25	50.9	24.7	BDL	BDL	BDL	5.5	BDL	BDL	BDL	BDL	BDL	BDL	
SEPT-25	47.1	23.9	BDL	BDL	BDL	4.1	BDL	BDL	BDL	BDL	BDL	BDL	
AVERAG E	49.0	24.3	BDL	BDL	BDL	4.8	BDL	BDL	BDL	BDL	BDL	BDL	
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)	
Method of Testing	IS: 5182, PART -4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART-22	







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15297 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT AIR QUALITY (BUFFER ZONE)

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

	AAQBZ3: Saruabil Village												
Monthly Average	PM10 µg/m3	PM2.5 μg/m3	SO2 μg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 µg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3	
JUNE-25	55.4	25.3	BDL	BDL	BDL	5.9	BDL	BDL	BDL	BDL	BDL	BDL	
SEPT-25	50.2	25.1	BDL	BDL	BDL	5.3	BDL	BDL	BDL	BDL	BDL	BDL	
AVERAG E	52.8	25.2	BDL	BDL	BDL	5.6	BDL	BDL	BDL	BDL	BDL	BDL	
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)	
Method of Testing	IS: 5182, PART- 4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART- 22	

AAQBZ4: Talangi Village

Monthly Average	PM10 μg/m3	PM2.5 μg/m3	SO2 μg/m3	NOx μg/m3	CO mg/m3	Ο3 μg/m3	Pb μg/m3	NH3 μg/m3	Benzene µg/m3	Benzo(a) Pyrene ng/m3	Arsenic ng/m3	Nickel ng/m3
JUNE-25	51.6	26.4	BDL	BDL	BDL	5.3	BDL	BDL	BDL	BDL	BDL	BDL
SEPT-25	46.6	23.5	BDL	BDL	BDL	5.0	BDL	BDL	BDL	BDL	BDL	BDL
AVERAG E	49.1	25.0	BDL	BDL	BDL	5.2	BDL	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100.00 (24 hours)	60.00 (24 hours)	80.00 (1hours)	80.00 (1 hour)	4.0 (1hour)	180 (1hour)	400 (24 hours)	5 (Annual)	1 (Annual)	1 (24 hours)	6 (Annual)	20 (Annual)
Method of Testing	IS: 5182, PART- 4, 23	IS: 5182, P ART-4, 23	IS: 5182, PART-2	IS: 5182, PART-6	IS: 5182, PART- 10	CPCB Guidelin es	IS: 5182, PART-22	CPCB Guidelin es	IS: 5182, PART-12	IS: 5182, PART-12	IS: 5182, PART-22	IS: 5182, PART- 22







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15298 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) GROUND WATER QUALITY ANALYSIS REPORT

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

		G	W1: Piezo hol	e of Damsal	a Nalla Site				
Sl. No	Parameter	Unit of Measurement	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAG E
01	Colour	Hazen	CL	CL	CL	CL	CL	CL	CL
02	Odour		Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable
03	Taste	mg/l	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable
04	Turbidity	NTU	1.3	1.1	1.3	1.5	<1.0	<1.0	<1.0
05	Total Dissolved Solids as TDS	mg/l	140	132	126	130	138	129	133
06	pH at 25°C		7.15	7.2	7.11	7.19	7.21	7.26	7.19
07	Aluminium (as Al)	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
08	Ammonia (as total ammonia-N)	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
09	Anionic Detergents	mg/l	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2
10	Calcium as Ca	mg/l	34.2	33.9	34.6	33.4	35.2	34.6	34.3
11	Chloride as Cl	mg/l	25.9	26.8	27.6	27.5	29.4	26.7	27.3
12	Dissolved Oxygen	mg/l	4.4	4.2	4	4.2	4.4	4.5	4.3
13	Fluoride as F	mg/l	0.16	0.18	0.19	0.21	0.19	0.21	0.19
14	Free Residual Chlorine	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
15	Magnesium as Mg	mg/l	0.24	0.25	0.26	0.35	0.33	0.32	0.29
16	Iron as Fe	mg/l	1.18	2.33	1.91	7.49	7.62	9.20	4.96
17	Manganese as Mn	mg/l	0.18	0.23	0.24	0.23	0.21	0.19	0.21
18	Sulphate as SO4	mg/l	5.4	4.9	4.6	5.1	5.3	5.1	5.07
19	Total alkalinity as CaCO3	mg/l	56.2	58.8	56.3	67.2	82.5	89.6	68.43
20	Total Hardness	mg/l	90	94	102	114	119	124	107.2
21	Mercury as Hg	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
22	Nickel (as Ni)	mg/l	< 0.1	<0.1	<0.1	< 0.1	<0.1	<0.1	<0.1
23	Arsenic as As	mg/l		< 0.004	< 0.004	< 0.01	< 0.01	< 0.004	< 0.004
24	Pesticide	mg/l	Absent	Absent	Absent	Absent	Absent	Absent	Absent
25	Total Chromium as Cr	μg/l	0.014	0.013	0.013	0.014	0.013	0.013	0.013
26	Hexa Chromium as Cr +6	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
27	Fecal Coliform	MPN/100ml	<1.1	<1.1	<1.1	<1.1	<1.1	<1.1	<1.1
28	Anionic detergent as MBAS	Mg/l	•	ND	ND	ND	ND	ND	ND
29	Electrical Conductivity at 250C	μS/cm	-	536	520	580	648	487	554
30	Copper as Cu	mg/l	-	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
31	Nitrate as NO3	mg/l	-	2.3	2.1	2.4	2.9	2.5	2.44
32	Phenolic Compounds as C6H5OH	mg/l	-	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
33	Cadmium as Cd	mg/l	-	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
34	Selenium as Se	mg/l	-	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	<0.01
35	Cyanide as CN	mg/l	-	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05
36	Lead as Pb	mg/l	-	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01

Reviewed By

Approved By



(Committed For Better Environment)

Report. No: Envlab/4-25/TR-15299

			GW2	2: Piezo hole	at DB Plot				
Sl. No	Parameter	Unit of Measurement	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAGE
01	Colour	Hazen	CL						
02	Odour		Agreeable						
03	Taste	mg/l	Agreeable						
04	Turbidity	NTU	1.1	1.3	<1.0	1.2	<1.0	<1.0	1.0
05	Total Dissolved Solids as TDS	mg/l	146	140	138	145	144	140	142
06	pH at 250C		7.23	7.24	7.25	7.31	7.35	7.31	7.28
07	Aluminium (as Al)	mg/l	1.3	1.2	<0.1	<0.1	<0.1	<0.1	<0.1
08	Ammonia (as total ammonia-N)	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
09	Anionic Detergents	mg/l	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2
10	Calcium as Ca	mg/l	31.8	31.2	31.9	35.1	33.9	32.9	32.8
11	Chloride as Cl	mg/l	28.1	29.5	28.5	28.3	28.1	28.5	28.5
12	Dissolved Oxygen	mg/l	4.2	4.4	4.2	4.6	4.8	4.6	4.47
13	Fluoride as F	mg/l	0.21	0.23	0.22	0.25	0.22	0.19	0.22
14	Free Residual Chlorine	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
15	Magnesium as Mg	mg/l	0.18	0.21	0.21	0.29	0.23	0.31	0.24
16	Manganese as Mn	mg/l	3.65	4.45	4.03	3.55	5.25	6.58	4.59
17	Iron as Fe	mg/l	0.23	0.25	0.21	0.25	0.23	0.22	0.23
18	Manganese as Mn	mg/l	6.9	5.2	5.5	5.3	5.1	5.3	5.55
19	Sulphate as SO4	mg/l	62.7	60.2	58.1	60.9	60.3	79.4	63.6
20	Total alkalinity as CaCO3	mg/l	94.2	96	98	102	106	109	100.9
21	Total Hardness	mg/l	94.2	96	98	102	106	109	101
22	Mercury as Hg	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
23	Nickel (as Ni)	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
24	Arsenic as As	mg/l		<0.004	< 0.004	<0.01	< 0.01	< 0.004	<0.004
25	Pesticide	mg/l	Absent						
26 27	Total Chromium as Cr Hexa Chromium as Cr +6	μg/l mg/l	0.012 <0.01	0.015 <0.01	0.015 <0.01	0.016 <0.01	0.015 <0.01	0.011 <0.01	0.014 <0.01
28	Fecal Coliform	mg/l	<1.1	<1.1	<1.1	<1.1	<1.1	<1.1	<1.1
29	Anionic detergent as MBAS	mg/l	-	ND	ND	ND	ND	ND	ND
30	Electrical Conductivity at 250C	μS/cm	-	614	576	617	648	542	599
31	Copper as Cu	mg/l	-	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
32	Nitrate as NO3	mg/l	-	2.8	2.5	3.0	2.9	2.1	2.66
33	Phenolic Compounds as C6H5OH	mg/l	-	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
34	Cadmium as Cd	mg/l	-	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
35	Selenium as Se	mg/l	-	<0.01	< 0.01	<0.01	< 0.01	< 0.01	<0.01
36	Cyanide as CN	mg/l	-	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05





Date: 10.10.2025



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15300 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) SURFACE WATER QUALITY ANALYSIS REPORT

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

		S	W1: Dan	nsala Nalla	ah Upstrea	m Water			
Sl. N	Parameter	Unit	APRIL- 25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAGE
1	Colour (max)	Hazen	<10	<10	<10	<10	<20	15	15
2	pH Value		7.21	7.21	7.25	7.01	7.15	7.19	7.17
4	Suspended solids	mg/l	108	108	96	92	98	96	99.7
5	Dissolved Oxygen (minimum)	mg/l	4.2	4.2	4.4	4.6	4.4	4.2	4.3
6	Turbidity	NTU	9.8	9.8	10.3	10.9	14.7	14.1	11.6
7	Chloride (max)	mg/l	29.3	29.3	29.9	27.8	29.2	26.9	28.7
8	Total Dissolved Solids	mg/l	280	280	268	274	287	306	282.5
9	BOD (3) days at 270C (max)	mg/l	<1	<1	<1	<1	<1	<1	<1
10	Arsenic as As	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
11	Lead as Pb(max)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
12	Cadmium as Cd (max)	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03
13	Hexa Chromium as Cr +6	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
14	Copper as Cu (max)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
15	Zinc as Zn(max)	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03
16	Selenium as Se (max)	mg/l	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
17	Cyanide as CN (max)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
18	Fluoride as F (max)	mg/l	0.23	0.23	0.21	0.23	0.21	0.19	0.22
19	Sulphates (SO4) (max)	mg/l	0.31	0.31	0.33	0.31	0.44	0.46	0.36
20	Phenolic Compounds as C6H5OH (max)	mg/l	<0.05	<0.05	<0.05	<0.05	< 0.05	<0.05	<0.05
21	Iron as Fe (max)	mg/l	0.26	0.26	0.24	0.26	0.35	0.34	0.29
22	Nitrate as NO3, (max)	mg/l	4.2	4.2	4.1	4.4	4.6	4.9	4.4
23	Anionic Detergents (max)	mg/l	<0.2	<0.2	< 0.2	< 0.2	< 0.2	<0.2	<0.2
24	Total Coli form	MPN/ 100 ml	340	340	320	280	340	320	323

Reviewed By

Approved By



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15301

			SW2: Da	msala Nall	ah Downst	ream Wat	er		
Sl. N	Parameter	Unit	APRIL- 25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAGE
1	Colour (max)	Hazen	<15	<15	<15	25	<25	<20	25
2	pH Value		7.22	7.31	7.33	7.36	7.33	7.28	7.31
3	Suspended solids	mg/l	112	108	104	116	120	138	116
4	Dissolved Oxygen (minimum)	mg/l	4.6	4.8	5.2	5.1	5.3	5.5	5.1
5	Turbidity	NTU	10.5	11.7	12.1	15.9	15.3	15.5	13.5
6	Chloride (max)	mg/l	30.2	31.5	30.2	31.5	31.2	31.8	31.1
7	Total Dissolved Solids	mg/l	298	290	298	305	324	331	308
8	BOD (3) days at 270C (max)	mg/l	<1	<1	<1	<1	<1	<1	<1
9	Arsenic as As	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
10	Lead as Pb(max)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
11	Cadmium as Cd (max)	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03
12	Hexa Chromium as Cr +6	mg/l	<0.01	< 0.01	<0.01	<0.01	<0.01	<0.01	<0.01
13	Copper as Cu (max)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
14	Zinc as Zn(max)	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03
15	Selenium as Se (max)	mg/l	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
16	Cyanide as CN (max)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
17	Fluoride as F (max)	mg/l	0.28	0.31	0.33	0.3	0.28	0.31	0.30
18	Sulphates (SO4) (max)	mg/l	0.37	0.38	0.35	0.49	0.58	0.64	0.47
19	Phenolic Compounds as C6H5OH (max)	mg/l	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05
20	Iron as Fe (max)	mg/l	0.33	0.31	0.29	0.31	0.29	0.38	0.32
21	Nitrate as NO3, (max)	mg/l	4.9	4.5	5	5.1	5.3	5.5	5.05
22	Anionic Detergents (max)	mg/l	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2	<0.2
23	Fecal Coli form	MPN/ 100 ml	520	480	440	480	460	440	470

Reviewed By



Date: 10.10.2025



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15302

Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) DRINKING WATER QUALITY ANALYSIS REPORT

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

Sl. No Parameter 1 Colour 2 Odour 3 Taste 4 Turbidity 5 Total Dissolved Solids 6 pH at 250C 7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn 18 Sulphate as SO4	### Hazen	APRIL-25 CL Agreeable Agreeable <1.0 157 7.26 <0.01 <0.1 <0.2 34.2 28.6 4.4	MAY-25 CL Agreeable Agreeable 1.2 162 7.32 <0.01 <0.1 <0.2 35.6 29.8	JUNE-25 CL Agreeable Agreeable <1.0 162 7.24 <0.01 <0.1 <0.2 33.6	JULY-25 CL Agreeable Agreeable <1.0 185 7.31 <0.01 <0.1 <0.2 34.2	AUG-25 CL Agreeable Agreeable <1.0 196 7.25 <0.01 <0.1 <0.2	SEPT-25 CL Agreeable Agreeable <1.0 158 7.16 <0.01 <0.1 <0.2	CL Agreeable Agreeable 1.2 170 7.26 <0.01
2 Odour 3 Taste 4 Turbidity 5 Total Dissolved Solids 6 pH at 250C 7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l NTU as TDS mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable 1.2 170 7.26 <0.01
3 Taste 4 Turbidity 5 Total Dissolved Solids 6 pH at 250C 7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l NTU as TDS mg/l	Agreeable	Agreeable 1.2 162 7.32 <0.01 <0.1 <0.2 35.6	Agreeable	Agreeable	Agreeable <1.0 196 7.25 <0.01 <0.1	Agreeable <1.0 158 7.16 <0.01 <0.1	Agreeable 1.2 170 7.26 <0.01 <0.1
4 Turbidity 5 Total Dissolved Solids 6 pH at 250C 7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	NTU	<1.0 157 7.26 <0.01 <0.1 <0.2 34.2 28.6 4.4	1.2 162 7.32 <0.01 <0.1 <0.2 35.6	<1.0 162 7.24 <0.01 <0.1 <0.2	<1.0 185 7.31 <0.01 <0.1 <0.2	<1.0 196 7.25 <0.01 <0.1	<1.0 158 7.16 <0.01 <0.1	1.2 170 7.26 <0.01 <0.1
5 Total Dissolved Solids 6 pH at 250C 7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	as TDS mg/l mg/l monia-N) mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l	157 7.26 <0.01 <0.1 <0.2 34.2 28.6 4.4	162 7.32 <0.01 <0.1 <0.2 35.6	162 7.24 <0.01 <0.1 <0.2	185 7.31 <0.01 <0.1 <0.2	196 7.25 <0.01 <0.1	158 7.16 <0.01 <0.1	170 7.26 <0.01 <0.1
6 pH at 250C 7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn		7.26 <0.01 <0.1 <0.2 34.2 28.6 4.4	7.32 <0.01 <0.1 <0.2 35.6	7.24 <0.01 <0.1 <0.2	7.31 <0.01 <0.1 <0.2	7.25 <0.01 <0.1	7.16 <0.01 <0.1	7.26 <0.01 <0.1
7 Aluminium (as Al) 8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l monia-N) mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l	<0.01 <0.1 <0.2 34.2 28.6 4.4	<0.01 <0.1 <0.2 35.6	<0.01 <0.1 <0.2	<0.01 <0.1 <0.2	<0.01 <0.1	<0.01 <0.1	<0.01 <0.1
8 Ammonia (as total am 9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	monia-N) mg/l mg/l mg/l mg/l mg/l mg/l mg/l mg/l	<0.1 <0.2 34.2 28.6 4.4	<0.1 <0.2 35.6	<0.1 <0.2	<0.1 <0.2	<0.1	<0.1	<0.1
9 Anionic Detergents 10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l mg/l mg/l mg/l mg/l	<0.2 34.2 28.6 4.4	<0.2 35.6	<0.2	<0.2			
10 Calcium as Ca 11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l mg/l mg/l mg/l	34.2 28.6 4.4	35.6			<0.2	-0.2	
11 Chloride as Cl 12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l mg/l mg/l	28.6 4.4		33.6	24.2		<0.2	< 0.2
12 Dissolved Oxygen 13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l mg/l	4.4	29.8		34.2	36.5	35.6	34.95
13 Fluoride as F 14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	mg/l			26.9	29.1	28.2	28.4	28.5
14 Free Residual Chlorin 15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	Ü		4.6	4.2	4.6	5.1	4.4	4.55
15 Iron as Fe 16 Magnesium as Mg 17 Manganese as Mn	o ma/l	0.26	0.31	0.29	0.31	0.28	0.26	0.29
16 Magnesium as Mg 17 Manganese as Mn	le ilig/i	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
17 Manganese as Mn	mg/l	0.33	0.35	0.32	0.41	0.43	0.32	0.36
8	mg/l	8.6	9.61	10.77	12.84	11.93	10.05	10.63
18 Sulphoto og SO4	mg/l	0.022	0.025	0.023	0.025	0.024	0.021	0.023
10 Suiphate as 504	mg/l	11.5	12.4	12.3	10.9	9.6	11.6	11.38
19 Total Alkalinity as Ca	CO3 mg/l	85	90	89	96	102	92	92.3
20 Total Hardness	mg/l	120.6	128.2	128	138	140	130	130.8
21 Mercury as Hg	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
22 Nickel (as Ni)	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
23 Arsenic (as As)	mg/l	-	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
24 Pesticide	mg/l	< 0.004	Absent	Absent	Absent	Absent	Absent	Absent
25 Total Chromium as C	r mg/l	0.013	0.015	0.012	0.014	0.015	0.014	0.014
26 Hexa Chromium as C	r +6 mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
27 Fecal Coliform	MPN/100 ml	<1.8	<1.1	<1.1	<1.1	<1.1	<1.1	<1.1
28 Anionic detergent as N	MBAS Mg/l	-	ND	ND	ND	ND	ND	ND
29 Electrical Conductivit	y at 250C μS/cm	-	602	576	648	620	539	597.0
30 Copper as Cu	mg/l	-	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
31 Nitrate as NO3	mg/l	-	3.1	2.3	2.9	3.1	2.1	2.7
Phenolic Compounds C6H5OH	as mg/l	-	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
33 Cadmium as Cd	mg/l	-	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
34 Selenium as Se	mg/l	-	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
35 Cyanide as CN	mg/l	-	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05
36 Lead as Pb	mg/l	-	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15303 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) DRINKING WATER QUALITY ANALYSIS REPORT

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

	DW2- Tubewell at Saruabil Village											
Sl. N	Parameter	Unit	JUNE-25	SEPT-25	AVERAGE							
01	Colour	Hazen	CL	CL	CL							
02	Odour		Agreeable	Agreeable	Agreeable							
03	Taste	mg/l	Agreeable	Agreeable	Agreeable							
04	Turbidity	NTU	<1.0	<1.0	<1.0							
05	Total Dissolved Solids as TDS	mg/l	162	180	171							
06	pH at 250C		7.24	7.24	7.24							
07	Aluminium (as Al)	mg/l	< 0.01	< 0.01	< 0.01							
08	Ammonia (as total ammonia-N)	mg/l	<0.1	<0.1	<0.1							
09	Anionic Detergents	mg/l	<0.2	<0.2	<0.2							
10	Calcium as Ca	mg/l	33.6	33.2	33.4							
11	Chloride as Cl	mg/l	26.9	29.1	28.00							
12	Dissolve Oxygen	mg/l	4.2	4.5	4.35							
13	Fluoride as F	mg/l	0.29	0.24	0.27							
14	Free Residual Chlorine	mg/l	<0.1	<0.1	<0.1							
15	Iron as Fe	mg/l	0.32	0.35	0.34							
16	Magnesium as Mg	mg/l	10.77	11.02	10.90							
17	Manganese as Mn	mg/l	0.023	0.025	0.024							
18	Sulphate as SO4	mg/l	12.3	10.5	11.40							
19	Total alkalinity as CaCO3	mg/l	89	95	92							
20	Total Hardness	mg/l	128	128	128							
21	Mercury as Hg	mg/l	< 0.004	< 0.004	< 0.004							
22	Nickel (as Ni)	mg/l	<0.1	<0.1	<0.1							
23	Arsenic as As	mg/l	Absent	Absent	Absent							
24	Pesticide	mg/l	0.012	0.016	0.014							
25	Total Chromium as Cr	mg/l	< 0.01	< 0.01	< 0.01							
26	Hexa Chromium as Cr +6	mg/l	<1.8	<1.8	<1.8							
27	Fecal Coli form	MPN/100ml	<1.1	<1.1	<1.1							
28	Anionic detergent as MBAS	Mg/l	ND	ND	ND							
29	Electrical Conductivity at 250C	μS/cm	576	580	578							
30	Copper as Cu	mg/l	<0.02	<0.02	<0.02							
31	Nitrate as NO3	mg/l	2.3	2.5	2.4							
32	Phenolic Compounds as C6H5OH	mg/l	<0.001	<0.001	< 0.001							
33	Cadmium as Cd	mg/l	<0.001	<0.001	< 0.001							
34	Selenium as Se	mg/l	< 0.01	< 0.01	< 0.01							
35	Cyanide as CN	mg/l	< 0.05	< 0.05	<0.05							
36	Lead as Pb	mg/l	< 0.01	< 0.01	< 0.01							

Reviewed By

Approved By



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15304

Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25)

WASTE WATER QUALITY ANALYSIS REPORT

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

			W	W-1: ETP I	nlet				
Sl N	Parameter	Unit	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAG E
1	pH at 250C	-	8.11	7.98	7.93	7.43	7.63	7.61	7.78
2	Colour	Hazen	<15	<15	<15	<15	<15	<15	<15
3	Odour		Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable	Agreeable
4	Temperature	°C	28.5	30.2	26.9	25.9	28.3	31.5	28.55
5	Suspended Solids	mg/l	14.8	14.9	15.3	14.8	15.2	16.5	15.25
6	Total Residual Chlorine	mg/l	0.14	0.13	0.12	0.13	0.12	0.14	0.13
7	Oil & Grease	mg/l	5.3	5.5	5.4	5.6	5.3	5.1	5.37
8	Biochemical Oxygen Demand as BOD at 270C For 3 Days	mg/l	42	44	48	42	50	49	45.83
9	Chemical Oxygen Demand as COD	mg/l	158	174.0	186.0	167.0	202.0	196.0	180.50
10	Amm. Nitrogen (as N)	mg/l	1.15	1.12	1.13	1.18	1.19	1.24	1.17
11	Total Kjeldhal Nitrogen	mg/l	4.2	4.3	4.6	4.5	4.7	4.9	4.53
12	Free Ammonia	mg/l	0.021	0.022	0.023	0.021	0.023	0.024	0.02
13	Nitrate as NO3	mg/l	1.16	1.13	1.16	1.18	1.24	1.25	1.19
14	Diss. Phosphate (as P)	mg/l	0.54	0.56	0.52	0.49	0.53	0.55	0.53
15	Fluoride	mg/l	0.34	0.33	0.34	0.35	0.29	0.26	0.32
16	Sulphide	mg/l	ND	ND	ND	ND	ND	ND	ND
17	Phenolic Compound	mg/l	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05
18	Cyanide (as CN)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
19	Hexavalent Chromium as Cr +6	mg/l	0.56	0.53	0.51	0.54	0.31	0.33	0.46
20	Mercury (as Hg)	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
21	Arsenic	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
22	Lead (as Pb)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
23	Cadmium (as Cd)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
24	Total Chromium (as Cr)	mg/l	0.63	0.68	0.66	0.62	0.62	0.59	0.63
25	Copper (as Cu)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
26	Zinc (as Zn)	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03
27	Selenium (as Se)	mg/l	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
28	Nickel (as Ni)	mg/l	<0.1	<0.1	<0.1	<0.1	< 0.1	<0.1	<0.1
29	Manganese (as Mn)	mg/l	< 0.025	< 0.025	< 0.025	< 0.025	< 0.025	< 0.025	< 0.025
30	Iron (as Fe)	mg/l	0.41	0.43	0.41	0.33	0.38	0.35	0.39
31	Vanadium (as V)	mg/l	<0.2	<0.2	<0.2	<0.2	<0.2	< 0.2	<0.2
32	Bio-assay Test	%	91%	91%	90%	91%	92%	91%	91%
33	Particle Size of Suspended Solids	μ	< 850	< 850	< 850	< 850	< 850	< 850	< 850
34	Pesticide	mg/l	Absent	Absent	Absent	Absent	Absent	Absent	Absent

Reviewed By

Approved By



(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15305 Date: 10.10.2025

			,	WW-2: ETP	Outlet				
Sl N o	Parameter	Unit	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERA GE
1	pH at 250C	-	7.19	7.07	8.18	6.6	6.98	7.49	7.25
2	Colour	Hazen	<5	<5	<5	<5	<5	<5	<5
3	Odour		Agreeable						
4	Temperature	°C	27.9	33.5	25.1	26.2	26.9	30.2	28.30
5	Suspended Solids	mg/l	32.01	32.1	30.6	33.1	30.9	30.2	31.49
6	Total Residual Chlorine	mg/l	0.13	0.12	0.11	0.10	0.11	0.12	0.12
7	Oil & Grease	mg/l	4.4	4.6	<5.0	<5.0	<5.0	<5.0	<5.0
8	Biochemical Oxygen Demand as BOD at 270C For 3 Days	mg/l	<1	<1	<1	<1	<1	<1	<1
9	Chemical Oxygen Demand as COD	mg/l	<2	<2	<2	<2	<2	<2	<2
10	Amm. Nitrogen (as N)	mg/l	0.53	0.58	0.54	0.51	0.58	0.61	0.56
11	Total Kjeldhal Nitrogen	mg/l	3.5	3.8	3.9	3.4	3.6	3.2	3.57
12	Free Ammonia	mg/l	0.023	0.019	0.018	0.017	0.021	0.019	0.020
13	Nitrate as NO3	mg/l	1.12	1.15	1.13	1.12	1.1	1.09	1.12
14	Diss. Phosphate (as P)	mg/l	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05
15	Fluoride	mg/l	<0.1	<0.1	<0.1	< 0.1	<0.1	< 0.1	< 0.1
16	Sulphide	mg/l	ND						
17	Phenolic Compound	mg/l	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05	< 0.05
18	Cyanide (as CN)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
19	Hexavalent Chromium as Cr +6	mg/l	<0.01	<0.01	<0.01	<0.01	<0.01	< 0.01	<0.01
20	Mercury (as Hg)	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
21	Arsenic	mg/l	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004	< 0.004
22	Lead (as Pb)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
23	Cadmium (as Cd)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
24	Total Chromium (as Cr)	mg/l	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01	< 0.01
25	Copper (as Cu)	mg/l	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02	< 0.02
26	Zinc (as Zn)	mg/l	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03	< 0.03
27	Selenium (as Se)	mg/l	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001	< 0.001
28	Nickel (as Ni)	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
29	Manganese (as Mn)	mg/l	< 0.025	< 0.025	< 0.025	< 0.025	< 0.025	< 0.025	< 0.025
30	Iron (as Fe)	mg/l	0.36	0.33	0.30	0.29	0.25	0.25	0.30
31	Vanadium(as V)	mg/l	<0.2	<0.2	<0.2	< 0.2	< 0.2	<0.2	< 0.2
32	Bio-assay Test	%	0.93	91%	92%	93%	90%	93%	92%
33	Particle Size of Suspended Solids	μ	< 850	< 850	< 850	< 850	< 850	< 850	< 850
34	Pesticide	mg/l	Absent						







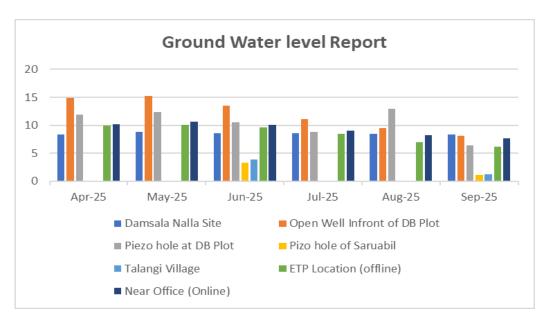
(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15306 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) GROUND WATER LEVEL MONITORING REPORT

Name & Address of the Client: Saruabil Chromite Block,

Sl. No	Parameter	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAG E
1	Damsala Nalla Site	8.37	8.75	8.62	8.56	8.48	8.40	8.5
2	Open Well Infront of DB Plot	14.92	15.22	13.45	11.15	9.45	8.07	12.0
3	Piezo hole at DB Plot	11.86	12.37	10.54	8.79	12.90	6.34	10.5
4	Pizo hole of Saruabil	-	-	3.25	-	-	1.08	2.2
5	Talangi Village	-	-	3.88	-	-	1.25	2.6
6	ETP Location (offline)	9.97	10.09	9.65	8.45	6.98	6.19	8.6
7	Near Office (Online)	10.15	10.67	10.07	9.07	8.27	7.68	9.3









(Committed For Better Environment)

Report. No: Envlab/25-26/TR- 15307 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) PERSONAL DUST LEVEL MONITORING

Name & Address of the Client: Saruabil Chromite Block,

	Personal Respirable Dust (mg/m³)											
Sl. No	Monitoring Location APRIL-75 MAY-75 HINE-25 AIIC-75 SEPT-25 AVERAGE											
1	Nihar Ranjan Hati	0.57	0.55	0.53	0.48	0.51	0.55	0.53				
2	Bamiya Munda	0.60	0.61	0.57	0.51	0.46	0.49	0.54				
3	Trinath Gananayak	0.61	0.59	0.56	0.44	0.5	0.51	0.54				
4	Biren Kisku	0.56	0.52	0.49	0.43	0.49	0.43	0.49				
5	Damu Banara	0.59	0.63	0.58	0.52	0.42	0.48	0.54				

	Respirable free Silica (%)										
Sl. No	Monitoring Location APRIL-25 MAY-25 HINE-25 ALIG-25 SEPT-25 AVERAGE										
1	1 Nihar Ranjan Hati 3.2 3.1 2.3 2.0 2.1 2.4 2.52										
2	Bamiya Munda	2.8	3.5	2.9	2.3	2.5	2.1	2.68			
3	Trinath Gananayak	3.1	3.2	3.1	2.2	2.6	2.3	2.75			
4	4 Biren Kisku 3.0 3.1 2.8 2.5 1.9 2.0 2.55										
5	Damu Banara	3.3	2.9	3.3	2.9	2.2	2.5	2.85			







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15308 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) PERSONAL NOISE LEVEL MONITORING

Name & Address of the Client: Saruabil Chromite Block,

	Day Time (6.00am to 10.00pm) Noise Level in dB(A)											
Sl. No	Monitoring Location	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	AVERAGE					
1	Nihar Ranjan Hati	57.6	55.3	51.9	46.8	50.4	52.4					
2	Bamiya Munda	60.1	59.7	55.8	51.2	49.6	55.3					
3	Trinath Gananayak	53.8	60.2	59.2	50.7	50.7	54.9					
4	Biren Kisku	54.1	54.6	57.3	53.6	52.2	54.4					
5	Damu Banara	59.2	56.8	55.2	52.1	51.3	54.9					







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15309 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) AMBIENT NOISE MONITORING REPORT

Name & Address of the Client: Saruabil Chromite Block,

	Noise Level in dB(A), Day Time											
SI. No	Location	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAGE				
1	Mines office	52.5	51.9	52.2	54.1	51.7	50.3	52.1				
2	Colony area	44.7	45.2	44.8	41.3	40.6	41.3	43.0				
3	Village Saruabil	37.4	36.6	40.7	40.2	36.2	35.7	37.8				
4	Village Balipura	42.6	41.4	35.5	38.9	41.4	40.5	40.1				

	Noise Level in dB(A), Night Time												
SI. No	Location	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAGE					
1	Mines office	42.7	41.1	40.7	39.8	46.3	46.5	42.9					
2	Colony area	37.2	35.3	36.2	33.2	35.1	34.7	35.3					
3	Village Saruabil	32.5	31.7	32.8	31.5	31.7	28.5	31.5					
4	Village Balipura	35.4	34.2	30.4	30.2	36.8	32.4	33.2					







(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15310

Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) SOIL QUALITY ANALYSIS REPORT

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

			S-	1: Dump No	-6 (Inside Le	ase)			
					A	Analysis Result	ts		
Sl.No	Parameters	Unit	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERA GE
1	pH at 250 C		7.15	7.31	7.36	7.32	7.26	7.31	7.29
	Texture		Clay	Clay	Clay	Clay	Clay	Clay	Clay
•	Sand	%	52.6	50.6	53.2	51.2	50.9	51.9	51.7
2	Silt	%	3.3	3	3.6	3.8	3.9	3.5	3.5
	Clay	%	51.7	51.2	43.2	45	44.1	40.9	46.0
3	Bulk Density	gm/cc	1.18	1.21	1.02	1.13	1.06	0.96	1.1
4	Water Holding Capacity	%	36.8	35.6	34.6	30.9	30.2	31.5	33.3
5	Electrical Conductivity	μs/cm	92.6	93.8	90.5	94.5	90.5	87.6	91.6
6	Available Nitrogen	mg/kg	18.6	18.7	17.8	18.2	17.2	15.6	17.7
7	Available Potassium as K	mg/kg	15.4	16.3	15.9	16.1	15.6	16.2	15.9
8	Available Phosphorous as p	mg/kg	13.1	13.1	12.3	12.6	12.3	11.3	12.5
9	Chloride as Cl	mg/kg	23.6	21.4	20.8	23.8	20.9	21.8	22.1
10	Iron as Fe	mg/kg	33.9	32.9	30.6	30.9	30.3	28.2	31.1
11	Copper as Cu	mg/kg	11.2	10.9	11.2	11.5	10.9	10.9	11.1
12	Nickel as Ni	mg/kg	15.3	14.6	13.7	13.2	12.7	13.1	13.8
13	Manganese as Mn	mg/kg	26.1	28.5	26.4	25.3	22.6	25.3	25.7
14	Zinc as Zn	mg/kg	30.7	31.7	33.2	30.9	30.3	31.6	31.4
15	Cobalt as Co	mg/kg	5.3	5.5	5.3	5.1	4.6	4.6	5.1
16	Lead as Pb	mg/kg	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
17	Cadmium as Cd	mg/kg	5	4.6	4.4	4.6	4	4.2	4.5
18	Mercury as Hg	mg/kg	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
19	Chromium as Cr	mg/kg	26.3	28.2	27.6	30.2	28.6	26.5	27.9
20	Arsenic as As	mg/kg	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
21	Hexavalent Chromium as Cr+6	mg/kg	17.9	19.8	18.2	17.3	15.6	17.1	17.7

Reviewed By





(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15311 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) SOIL QUALITY ANALYSIS REPORT

Name & Address of the Client : Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

			S-2: N	ear Shiv Ten	nple (Outside	e Lease)			
					A	Analysis Result	ts		
Sl.No	Parameters	Unit	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAG E
1	pH at 250 C		7.61	7.88	7.81	7.78	7.65	7.76	7.75
	Texture		Sandy Clay	Sandy Clay	Sandy Clay	Sandy Clay	Sandy Clay	Sandy Clay	Sandy Clay
2	Sand	%	50.9	53.1	55.9	53.8	51.4	54.2	53.2
2	Silt	%	2.8	3.2	2.8	3.0	3.2	3.1	3.0
	Clay	%	52.2	49.8	41.3	43.2	40.8	43.1	45.1
3	Bulk Density	gm/cc	1.05	1.08	1.11	1.21	1.15	1.04	1.1
4	Water Holding Capacity	%	37.1	37.8	38.2	35.2	33.7	35.2	36.2
5	Electrical Conductivity	μs/cm	84.5	90.5	92.6	98.2	96.6	90.1	92.1
6	Available Nitrogen	mg/kg	21.4	22.2	21.5	20.4	20.2	20.1	21.0
7	Available Potassium as K	mg/kg	17.2	17.4	17.1	17.4	17.4	17.4	17.3
8	Available Phosphorous as p	mg/kg	12.9	13.5	14.1	14.9	14.1	13.5	13.8
9	Chloride as Cl	mg/kg	21.7	23.5	22.6	25.1	21.8	20.6	22.6
10	Iron as Fe	mg/kg	35.1	33.1	28.7	27.1	24.1	26.1	29.0
11	Copper as Cu	mg/kg	12.8	12.1	12.6	12.4	11.5	11.5	12.2
12	Nickel as Ni	mg/kg	20.5	20.2	18.9	16.9	13.9	17.5	18.0
13	Manganese as Mn	mg/kg	25.9	26.3	21.8	21.2	20.1	20.1	22.6
14	Zinc as Zn	mg/kg	26.4	26.8	27.2	29.4	28.5	27.9	27.7
15	Cobalt as Co	mg/kg	4.8	4.6	4.5	4.4	4.1	4.1	4.4
16	Lead as Pb	mg/kg	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
17	Cadmium as Cd	mg/kg	5.5	5.3	5.1	5.3	5.1	5	5.2
18	Mercury as Hg	mg/kg	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
19	Chromium as Cr	mg/kg	22.1	23.1	22.9	26.7	23.7	21.7	23.4
20	Arsenic as As	mg/kg	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
21	Hexavalent Chromium as Cr+6	mg/kg	16.1	15.3	15.1	16.7	13.8	14.6	15.3

Reviewed By





(Committed For Better Environment)

Report. No: Envlab/25-26/TR-15312 Date: 10.10.2025

SIX MONTHLY COMPLIANCE REPORT (APRIL-25 TO SEPT-25) STACK EMISSION ANALYSIS REPORT

Name & Address of the Client: Saruabil Chromite Block,

M/s TATA Steel Limited, Kalarangiatta, Dist. Jajpur, Odisha

				(1010 KVA DG	, ,	, ,	01 /	
Sl. No.	Parameters	APRIL-25	MAY-25	JUNE-25	JULY-25	AUG-25	SEPT-25	AVERAGE
1	Stack Temp °C	195	192	191	195	192	185	191.7
2	Stack Velocity m/sec	16.21	15.98	15.34	15.88	14.76	15.09	15.5
3	Particulate Matter (PM), mg/Nm ³	56.8	53.2	51.8	46.9	45.2	50.7	50.8
4	Oxides of Nitrogen (NOx), ppm	42.1	40.8	40.6	37.2	36.9	40.2	39.6
5	Sulphur Dioxide (SO2), ppm	15.9	16.3	15.8	15.4	14.2	15.7	15.6
6	Carbon Monoxide, mg/Nm ³	62	60	62	60	58	60	60.3
7	Non-Methyl Hydro Carbon as C, mg/Nm³	21.8	20.7	19.5	19.2	18.3	18.2	19.6

Reviewed By

Approved By

Annexure-IV: Medical test report

Medical test of workers

SL. NO.	DESIGNATION	CERTIFICATE NO	Test Date
1	Helper	TRB-0739	18-07-2025
2	Etp-Electrician	TRB-0740	18-07-2025
3	Jcb Operator	TRB-0741	18-07-2025
4	Dy. Manager Store	TRB-0742	18-07-2025
5	Dy.manager Electrical	TRB-0743	18-07-2025
6	cetp-Mechanic	TRB-0744	18-07-2025
7	LMV Driver	TRB-0745	18-07-2025
8	Mechanic	TRB-0756	18-07-2025
9	Excavator Operator	TRB-0735	17-07-2025
10	HMV Driver	TRB-0736	17-07-2025
11	HMV Driver	TRB-0737	17-07-2025
12	Asst. Electrician	TRB-0738	17-07-2025
13	Dozer Operator	TRB-0722	17-07-2025
14	Supervisor	TRB-0723	17-07-2025
15	Sweeper	TRB-0724	17-07-2025
16	Helper	TRB-0725	17-07-2025
17	Welder	TRB-0726	17-07-2025
18	Helper	TRB-0727	17-07-2025
19	Helper	TRB-0728	17-07-2025
20	Helper	TRB-0729	17-07-2025
21	Helper (Security)	TRB-0730	17-07-2025
22	Hmv Driver	TRB-0731	17-07-2025
23	Hmv Driver	TRB-0732	17-07-2025
24	Helper	TRB-0733	17-07-2025
25	Welder	TRB-0734	17-07-2025
26	Hmv Driver	TRB-0701	17-07-2025
27	Helper	TRB-0717	17-07-2025
28	Helper	TRB-0718	17-07-2025

20	Danas On anaton	TRB-0719	17-07-2025
29	Dozer Operator	1 KB-U/19	
30	Hmv Driver	TRB-0720	17-07-2025
31	HMV Driver	TRB-0721	17-07-2025
32	Dozer Operator	TRB-0699	16-07-2025
33	Hmv Driver	TRB-0700	16-07-2025
34	Hmv Driver	TRB-0702	16-07-2025
35	Driller	TRB-0703	16-07-2025
36	Helper	TRB-0704	16-07-2025
37	Lmv Driver	TRB-0705	16-07-2025
38	Grader Operator	TRB-0706	16-07-2025
39	HMV Driver	TRB-0707	16-07-2025
40	HMV Driver	TRB-0708	16-07-2025
41	HMV Driver	TRB-0709	16-07-2025
42	Hmv Driver	TRB-0710	16-07-2025
43	Loader Operator	TRB-0711	16-07-2025
44	HMV Driver	TRB-0712	16-07-2025
45	Helper	TRB-0713	16-07-2025
46	Welder	TRB-0714	16-07-2025
47	Helper	TRB-0715	16-07-2025
48	Hmv Driver	TRB-0716	16-07-2025
49	LMV Driver	TMM-0015	02-07-2025
50	LMV Driver	TMM-0014	02-07-2025
51	Helper	TMM-0016	02-07-2025

Details of employee for Medical check-up

	Medical Checkup			
Sl No	E. No			
1	460500			
2	460757			
3	460721			
4	460273			
5	460672			
6	460285			
7	460705			

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8	460703
9	162023
10	150726
11	460348
12	195525
13	460354
14	809394
15	809614
16	460266
17	500603
18	152487
19	460240
20	460265
21	149939
22	460271
23	460313
24	460300
25	460739
26	460251
27	460718
28	460735
29	460374
31	460262
32	460671
33	460109
34	500558
35	460297
37	460286
38	460246
39	195854
42	460357
43	460294
45	460259
46	460356
48	460290
49	460369
50	809429
51	162012
52	460267
53	460270
54	460365
55	460289
56	460292
57	460247
58	460739
59	460255

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60	460298
61	460662
62	460272
63	460284
65	460268
66	460370
67	162758
68	806164
71	460241
72	157127
73	974868
74	460748
75	460751
76	460670
77	460282
78	460371
79	460631
80	460165
83	460291
85	460254
86	460277
87	808377
88	460696
89	460276
90	460252

Annexure-V: Environment Cell

Environmental Cell Saruabil Chromite Block M/s. Tata Steel Limited

Sl. No	Name	Designation	Experience (years)	E-mail	Mobile No.
1	Mr. Sambhu Nath Jha	Chief Mines FAMD	24	jhasn@tatasteel.com	9438887778
2	Mr. Naveen Srivastava	Head Mines and Agent	24	naveen@tatasteel.com	6287090160
3	Mr. Mukesh Kumar Prasad	Head Environment RM	13	mukesh.kr@tatasteel.com	9263636664
4	Mr. Niranjan Kumar	Mines Manager	22	niranjan.kumar@tatasteel.com	9204058109
5.	Mr. Biswaranjan Dhal	Manager, Land and Lease	14	biswaranjan.dhal5@tatasteel.com	8114371713
6.	Debdip Senapati	Sr. Manager, Quality Control	15	debdip.senapati@tatasteel.com	9238087043
5	Mr. Abinash Mishra	Manager, Environment	2	abinash.mishra@tatasteel.com	9153998330

Six Monthly Compliance Report to EC-Kamarda Chromite Block, M/s Tata Steel Limited for Oct'24 to M	Iarch'25
Page 2	



TSL/FAMD/SAR/FY26/3100

Date: 25-09-2025

To,
The Member Secretary,
Odisha State Pollution Control Board,
Paribesh Bhawan,
A/118, Nilakantha Nagar,
Bhubaneswar, Pin-751012

 $\textbf{Subject:} \ Submission \ of Environmental \ statement \ in FORM-V \ for \ the \ year \ ending \ 31st \ March \ 2025 \ in \ respect \ of \ Saruabil \ Chromite \ Block \ of \ M/S \ Tata \ Steel \ Ltd.$

Reference: Rule-14 under Environmental (Protection) Amendment Rule, 1993 (G.S.R 386, 22.04.1993)

Dear Sir,

We are hereby submitting the Annual Environmental Statement in "FORM-V" prescribed under the provisions of above referenced statute, in respect of Saruabil Chromite Block of M/s Tata Steel Ltd., At – Saruabil, Po- Kalarangiatta, Dist- Jajpur, Odisha, for the year ending 31st March 2025. A copy of the annual return (annual return submitted to IBM, Govt. of India/Directorate of Mines, Govt. of Odisha) is also attached as Annexure-I.

This is for your kind information and perusal please. Receipt of the same may please be acknowledged.

Thanking You. Yours faithfully, f: Tata Steel Limited

Mine Manager

Saruabil Chromite Block

Tata Steel Limited

Enclosures:

As above (Annexure-I)

Copy to:

Regional Officer, SPCB, Odisha, At-Dhabalagiri, Po- F.C Project, Jajpur Road, Dist –

Jajpur - 755020



Environmental Statement

Form - V (FY - 2024 - 25)

For Saruabil Chromite Block

Submitted By: Saruabil Chromite Block M/s. Tata Steel Limited

At: Saruabil, Po: Kalarangiatta, Block-Sukinda District- Jajpur, Odisha -755028

FORM-V

(See Rule 14)

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING THE 31st MARCH, 2025 SARUABIL CHROMITE BLOCK, M/s. TATA STEEL LIMITED.

Part A

i.	Name and address of the owner /	:	Shri T V Narendran (Managing Director)	
	occupier of the industry		M/s. Tata Steel Limited,	
	operation or process.		Plot No. N3/24, IRC Village, Nayapalli,	
			Bhubaneswar, Odisha – 751 015	
ii.	Industry category Primary - (STC	:	Primary (SIC): 1000 (Metal Mining)	
	code) Secondary - (SIC Code)		Secondary (SIC): 1060 (Ferro Alloy Ore)	
iii.	Production capacity - Units.	:	0.5 MTPA (Chromite Ore)	
iv.	Year of establishment.	:	2020	
v.	Date of the last Environmental		26.09.2024	
	Statement submitted.			

<u>PART-B</u> Water and Raw Material Consumption

A. Water Consumption for FY 2024-25 (April 2024 to March 2025)

Process	Cooling	Domestic	
158.41 m3/day	NA	30.41 m3/day	

B. Specific Water Consumption - (April'2024 to March 2025)

(i) Process water consumption per unit of product output

Name of th	Production	Water
Product	(MT)	consumption
		per unit of
		production*
Chrome Or	e 207678	0.28 KL/MT
(ROM)		

^{*}Note: In case of mining operation, the water requirement is for dust suppression, plantation & washing of vehicle which has been taken as process consumption of water, which was consumed from ETP treated water.

(ii) Raw Material Consumption

The materials consumed during the previous and current financial year are in consumable and supportive ads in nature. The materials which are required to produce Chrome ore from mine quarry are given below:

Name of	Name of	Consumption of material per unit of output			
material	products	During previous	During financial year		
		financial year (2023-24)	(2024-25)		
Diesel		5.51 Ltrs./ MT	2.54 Ltrs./ MT		
Gas (LPG)		Nil	Nil		
Lubricant oil	Chrome Ore	0.05 Ltrs./ MT	0.013 Ltrs./ MT		
Grease	(ROM)	0.0027 Kg/ MT	0.00105 Kg/ MT		
Electricity		9.98 KWH/ MT	11.995 KWH/ MT		
Explosives		0.019 Kg/MT	0.069 Kg/MT		

<u>PART-C</u> {POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT}

(Parameters as specified in the consent issued)

a. Water

Sl. No.	Parameters	Unit	Result Average	Maximum Permissible Standard	Variation from the prescribed standard (%)	Quantity (Kg/day)	Remarks for the deviations if any
1.	Suspended Solids	mg/ltr	28.8	100	-71.2	202.35	Within the prescribed limit
2.	Oil & Grease	mg/ltr	3.1	10	-69	21.78	Not Detected in any of the samples.
3.	BOD (3) days at 270c	mg/ltr	ND	30	BDL	NA	Below detection limit.
4.	COD	mg/ltr	ND	250	BDL	NA	Below detection limit
5.	Hexavalent Chromium as Cr +6	mg/ltr	BDL	0.1	BDL	NA	Below detection limit
6.	Total Chromium as Cr	mg/ltr	BDL	2.0	BDL	NA	Detected only in few samples
7.	Nickel as Ni	mg/ltr	BDL	3	BDL	NA	Below detection limit
8.	Iron as Fe	mg/ltr	0.35	3	-88.32	2.46	Below detection limit

BDL: Below Detection Limit

b. Air

There is no such point source of emission from the mine. Major source of air pollutants is fugitive dust generated mainly due to the movement of vehicles/HEMMs in the haul roads, drilling/blasing activities etc, which is fugitive in nature and thus has not been quantified (mass/day).

PART-D

HAZARDOUS WASTAGES

(As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016)

	Total Quantity	
Hazardous Waste	During previous financial	During the current
	year	financial year
(a) From process		
Used/Waste Oil	12.7 Ton	0.43 Ton
Residual waste containing	0.087	0.0206 Ton
oil		
Discarded	Nil	Nil
Containers/Barrels/Liners		
contaminated with		
Hazardous		
Wastes/Chemicals		
ETP Sludge	22.5 Ton	57.7
(b) From pollution	Nil	Nil
control facilities		

PART-E Solid Waste

		Total Quantity (MT)			
	Solid Waste	During the previous financial year (2023-24)	During the current financial year (2024-25)		
(a)	From process (Overburden)(m3)	3594753	1084574		
(b)	From pollution control facility	Nil	Nil		
(c)	(1) Quantity recycled or reutilized within the unit	Nil	Nil		
	(2) Sold	Nil	Nil		
	(3) Disposed	Nil	Nil		

PART-F

[Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes.]

The details composition and characteristics of solid and hazardous waste are given below:

Sl. No	Waste Descriptio n	Nature of Waste	Composition/ Characteristics	Quantity (2024- 25)	Management (Methods of collection and Disposal)
1	Overburden Material	Non- Hazardous (Solid waste)	Quartzite, Laterites, Lateritic soil, Talc schist and serpentine, Nickeliferous limonite	1084574 MT	The waste material is dumped in non-mineralized area approved by IBM with all environmental protection measures
2	Used /Waste oil	Hazardous Waste (HW-5.1)	Lead, Arsenic, Cadmium, Chromium, Nickel, PAHs etc.	0.43 Ton	Collected and securely stored inside 200Ltr MS Barrels and stored above concrete flooring. Sold to SPCB, Odisha Authorized recycler/disposer
3	Residual waste containin g oil	Hazardous waste (HW-5.2)	Consists of oil contaminated cotton, Jute, soaked sand etc.	0.0206 Ton	Collected and stored in MS Barrels above concrete flooring for large quantity disposal to authorized agency
4	Discarde d Containe rs/Barrel s/Liners contamin ated with Hazardo us Wastes/ Chemical s	Hazardous waste (HW-35.3)	Consist of oil contaminated barrels	Nil	Collected and stored above concrete flooring for large quantity disposal to authorized agency
5	ETP sludge	Hazardous Waste (HW-35.3)	Composition of Cr, Fe, Al, Si etc.	57.7	ETP sludge will be disposed through Re- Sustainability limited, Mangalapur, Jajpur

PART-G

[Impact of the pollution measures taken on conservation of natural resources and on the cost production]

a) Dust Suppression

- ➤ Regular water spraying is being carried out on mine haul road, working site, waste dump yard, ore stack yard loading and unloading points by water tankers to reduce the dust levels.
- ➤ About 500mtrs of fixed water sprinkling was installed in the main haul road.
- ➤ Regular water sprinkling on mineral transportation roads passing through the habitation area as well as other strategic points is being done regularly.
- ➤ Wet drilling is a common practice during drilling operation to reduce air pollution.
- ➤ Pre- wetting of blasting site and controlled blasting is being practiced reducing dust generation.
- ➤ The mineral transportation is being carried out by trucks covered with tarpaulin and properly sealed.
- ➤ No trucks are being overloaded at any point of time to avoid spillage of ore and OB in haul road.

b) Management of surface run - off & mine discharge water

- ➤ All the surface run-off water from non-mineralized during rainy seasons is allowed to channelize through well maintained garland drains having sedimentation pits. Finally, the surface run-off accumulated at CETP and quarries for storage. Water from the quarry is then pumped to ETP (380 KL/Hr) or CETP (1200 KL/Hr) for treatment and processes use.
- ➤ From the quarry, water is pumped to an effluent treatment plant for detoxification of Cr⁺⁶ and reduces the Total Suspended Solids (TSS) before any use or discharge.

c) Solid waste management

- Overburden/waste rock is being dumped in the earmarked dump area approved by IBM with suitable terracing. The terraces are stabilized and rehabilitated by massive plantation.
- ➤ Retaining walls have been constructed at the toe of various OB dumps to arrest the flow solid material. Garland drains are constructed in and around the OB dumps for drainage of surface run-off.
- ➤ Settling pits and check dams inside the garland drain have been constructed to arrest the slit/ soil particles in the water. Yearly twice, the settling pits and garland drains have been desilted.

d) Environmental monitoring.

> Regular monitoring of ambient air quality is being carried out at four appropriate

locations in core zone and in four locations in buffer zone as per statue.

Regular monitoring of Ground water level is being carried out by the Piezometric wells in side mine lease area.

e) Afforestation

➤ During FY 2024-25, 480 saplings has been planted in dump.

f) Noise reduction

- ➤ Heavy vehicles operating in mines have good noise control system. Silencers are maintained in good conditions.
- ➤ Regular maintenance of the vehicles/ machines is carried out to reduce the noise pollution.
- Controlled blasting is generally practiced minimizing the noise.
- ➤ Regular noise level monitoring is being done on monthly basis and the results are found below permissible limit.

g) Medical facilities and health monitoring

- ➤ All the employees undergo periodical medical checkup like IME & PME.
- ➤ M/s. Utkal polytechnic an occupational checkup health center at Bhubaneswar is periodically conducting initial and periodical examination of the persons working in the project regularly which is recognized by DGMS, Dhanbad.

h) Environmental Expenditure Made During April 2024 to March 2025

Sl. No.	Category	Amount Expensed in FY 25		
1	Air Pollution Control Equipment	₹ 1,61,61,658.65		
2	Water Pollution Control Equipment	₹ 1,47,77,018.53		
3	Environment Monitoring	₹ 27,53,493.00		
4	Safety & Disaster Management Plan	₹ 2,95,154.63		
	Total	₹ 3,39,87,324.81		

PART-H

[Additional measures/investment proposal for environmental protecting including abatement of pollution, preservation of pollution]

- 1. Regular maintenance of retaining wall around the foot of the dumps will be provided.
- 2. More garland drain shall be constructed and maintained all along the dump to channelize the water in a single point of storage.
- 3. One CETP (1200m3/hr) has been constructed at Saruabil mines to crater mine seepage and surface run-off of two mines.
- 4. More fixed sprinklers will be provided in haul roadside to control the dust.

5. For the stability of the dumps regular slope monitoring is being done by précised Total Station Equipment.

PART-I

Any other particular for improving the quality of the environment:

The management of Tata Steel is committed for prevention of the pollution inside and surrounding the lease hold area. Environmental monitoring is being done in core & buffer zones of the lease area to ascertain & to take preventive measure to keep the parameters within stipulated norms.

Environmental Management Practices



Fully Reclaimed OB Dump



Dump runoff management



Garland drain with settling pin & Check dam



Garland drain with retaining wall cleaned





Mines haul road water sprinkling



Effluent Quality Monitoring System with RT-DAS



Air Monitoring Station



Vehicle washing with Oil & Grease separation pit



Hazardous storage area



Dump Plantation during FY 2023-24



Roof top rainwater harvesting structure





Piezometers installed for Ground water level monitoring.



TSL/FAMD/SAR/FY26/2707

Date: 27-06-2025

To
The Regional Controller of Mines,
Indian Bureau of Mines,
Bhubaneswar Region
Plot No. 149, Pokhariput
Bhubaneswar- 751020.

Sub: Submission of Annual Return in Form - G1 along with Surface Plan and Geological Plan & Sections for the Financial Year 2024-25 in respect of Saruabil Chromite Mine, M/s Tata Steel Limited.

Dear Sir,

We are submitting herewith the Annual Return in Form – G1 along with Surface Plan and Geological Plan & Sections for the Financial Year 2024-25 in respect of Saruabil Chromite Mine, M/s Tata Steel Limited.

This is for your kind information & needful Please.

Thanking you, Yours Sincerely,

Mine Manager Saruabil Chromite Mine

M/s Tata Steel Limited

Encl: As above.

FORM G-1

[See rule 45(5)(c)(i)]

For the financial Year 1st April, 2024 to 31st March, 2025 ANNUAL RETURN

[To be used for minerals other than Copper, Gold, Lead, Pyrites, Tin, Tungsten, Zinc and precious and semiprecious stones]

To

(i) The Regional Controller of Mines Indian Bureau of Mines Bhubaneshwar Region, PIN:

(Please address to Regional Controller of Mines in whose territorial jurisdiction the mines falls as notified from time to time by the Controller General, Indian Bureau of Mines under rule 66 of the Mineral Conservation and Development Rules, 2017)

(ii) The State Government of Odisha

PART - I (General)

PART - I (General)					
1. Details of Mine:					
(a) Registration number allotted by Indian Bureau of Mines (to give registration number of the Lessee-Owner)	IBM/4376/2011				
(b) Mine Code (allotted by Indian Bureau of Mines)	110RI19030				
(c) Name of the Mineral	CHROMITE				
(d) Name of Mine	SARUABIL CHROMITE MINE				
(e) Name(s) of other mineral(s), if any, produced from the same mine					
2. Location of the Mine :					
Village	SARUABIL				
Post Office	KALARANGIATTA				
Tahsil-Taluk	KALIAPANI				
District	JAJAPUR				
State	ODISHA				
PIN Code	755028				
Fax No. :	0000000000				
Phone No.:	9204058109				
E-mail:	minemanager.saruabil@tatasteel.com				
Mobile:	9204058109				
and the second s					

3. Name and address of Lessee-Owner (along with Name of Lessee-Owner	
	M/s. Tata Steel Limited
Address	Bombay House,24 Homi Modystreet Fort,, Mumbai
District	MUMBAI SUBURBAN
State	MAHARASHTRA
PIN Code	400001
Fax No. :	0000000000
Phone No. :	06742551045
E-mail:	gm.office@tatasteel.com
Mobile:	8092084533
4. Registered Office of the Lessee:	Bombay House, 24 Homi Mody Street Fort, Mumbai
5. Director in charge :	Mr. T.V. Narendran (CEO & Managing Director)
6. Agent :	Mr. Naveen Shrivastava
7. Manager :	Mr. Niranjan Kumar
8. Mining Engineer in charge:	Mr. Niranjan Kumar
9. Geologist in charge :	Mr. Deviprasad Jena
10. Transferor (previous owner), if any, and date of transfer:	

Uploaded Document

Upload PMCP Table in Excel: PMCP_Data_of_Saruabil_Chromite_Mine_for_2024-25.xlsx

Upload UAV Survey (KML/KMZ File) : Surface_Plan_as_on_01.04.2025.kmz

11. Particulars of area operated-Lease
(Furnish information on items (i) to (vi) lease-wise in case mine workings cover more than one lease)

// ·	
(i) Lease number allotted by the State Government	061304569301
(ii) Area under lease (hectares):	
Under Forest	241.770 hectares
Outside Forest	5.088 hectares
Total	246.858 hectares
(iii) Date of execution of mining lease deed	26/06/2020
(iv) Period of lease	50
(v) Area for which surface rights are held (hectares)	
Under Forest	238.865 hectares
Outside Forest	3.716 hectares
Total	242.581 hectares
(vi) Date and period of renewal (if applicable)	0

(vii) In case there is more than one mine in the same lease area, indicate name of mine and mineral produced

Mine Name	Mine Code	Mineral Name	
-	<u></u>		

12. Lease area (surface area) utilisation as at the end of year (hectares):	Under forest	Outside forest	Total	
(i) Already exploited and abandoned by opencast (O-C) mining	0.000	0.000	0.000	
(ii) Covered under current (O-C) Workings	57.316	0.000	57.316	
(iii) Reclaimed-rehabilitated	0.000	0.000	0.000	
(iv) Used for waste disposal	65.241	0.665	65.906	
(v) Occupied by plant, buildings, residential, welfare buildings and roads	26.336	3.051	29.387	
(vi) Used for any other purpose (specify) Green Belt, Nala, Safety Zone, Etc.	92.877	1.372	94.249	
(vii) Work done under progressive mine closure plan during the year	0.000	0.000	0.000	
13. Ownership-exploiting Agency of the mine: (Public Sector-Private Sector-Joint Sector)				

PART-II (Employment and Wages)

1.Number of supervisory staff employed at the mine		
Description	Wholly employed	Partly omployed
(i) Graduate Mining Engineer	7	Partly employed
(ii) Diploma Mining Engineer	11	
(iii) Geologist	1	0
(iv) Surveyor	1	0
(v) Other administrative and technical supervisory staff	. 29	0
Total:	49	0
2. (i) Number of days the mine worked:	30	
(ii) No. of shifts per day:	3	M200
(iii) Indicate reasons for work stoppage in the mine during the year (due to strike, lockout, heavy rain, non-availability of labour,	Reasons	No. of days
transport bottleneck, lack of demand, uneconomic operations	Weekly off	53
etc.) and the number of days of work stoppage for each of the factors separately .	Holidays	3

3. Employment and salary-wages paid #:

Maximum number of persons employed	on any one day during the year
------------------------------------	--------------------------------

(i) In workings below ground on (date)

(a) (number) 0

(ii) In all in the mine on

(date) 30/04/2024

(a) (number) 662

	Т	(- 100)	70/0±/2024	(a) (number)	002			
Classification		ber of man during the year	employed		Total Wages - Salary for the			
	Direct	Contract	Total	during the year	Male	Female	Total	year (₹)
(1)	2(A)	2(B)	2(C)	(3)	4(A)	4(B)	4(C)	(5)
Below Ground	0	0	0	0	0	0	0	0.00
Opencast	13442	102511	115953	309	373	2	375	102359568.00
Above Ground	155	1880	2035	309	5	2	7	2076276.00
Total:	13597.0	104391.0	117988.0	309.000	378.0	4.0	382.0	104435844.00

[#] To include all employees exclusive to the mine and attached factory, workshop or mineral dressing plant at the mine site

PART-II A (Capital Structure)

1. Value of Fixed Assets* (₹ 507522110)

(in respect of the mine, beneficiation plant, mine work-shop, power and water installation) In case this information is furnished as combined information in another mine's return please specify Mine Code-Mine

Mine Name			Ine Code		Mineral Na	me
			-			
Description	At the beginning of the year (₹)	Additions during the Year (₹)	Sold or discarded during the year	Depreciation during the year	Net closing Balance (₹) (2+3)-(4+5)	Estimated market value** (₹)
1	2	3	4	5	6	7
(i) Land***	0	0	0	1000	0	0
(ii) Building:		•				
Industrial	14745786	0	0	0	14745786	0
Residential	3586196	0	90	0	3586196	0
(iii)Plant and Machinery including transport equipment	48675873	0	0	2916742	45759131	0
(iv) Capitalised Expenditure such as pre-production exploration, development, major overhaul and repair to machinery etc. (As prescribed under Income Tax Act)	453248657	0	0	9817660	443430997	0
Total:	520256512	0	0	12734402	507522110	0

^{*} In case the fixed assets are common to more than one mine, furnish combined information for all such mines together in any one of the mine's return. In the returns for other mines, give only a cross reference to the particular mine's return where-in the information is included.

^{***} Including any non-recurring expenditure incurred on the acquisition of land.

2. Source of Finance (at the end of the year) :		
(i) Paid up Share Capital (₹)		0
(ii)Own Capital (₹)		0
(iii)Reserve and Surplus (All Types)(₹)		0
(iv)Long Term loans outstanding (#)(₹)		0
Name of the Institution-Source	Amount of Loan (₹)	Rate of Interest
Nil	0	0

^(#) Indicate the names of the lending institutions such as State Finance Corporation, Industrial Development and other Public Corporations, Co-operative Banks, Nationalised Banks and other sources along with the amount of loan from each source and the rate of interest at which loan has been taken.

0	
0	
	0

^{**} Optional and may be furnished in respect of items (i), (ii) and (iii) if the mine owner desires.

PART-III (Consumption of Materials)

1. Quantity and cost of material consumed	during the	year	
Description	Unit	Quantity	Value (₹)
(i) Fuel			· auto (t)
(a) Coal	Tonnes	0	0
(b) Diesel Oil	Ltrs.	528218	41942019
(c) Petrol	Ltrs.	0	0
(d) Kerosene	Ltrs.	0	0
(e) Gas	Cu.M	0	0
(ii) Lubricant			1
(a) Lubricant oil	Ltrs.	2832	1252864
(b) Grease	Kgs.	218	51230
(iii) Electricity			01200
(a) Consumed	Kwh	2491127	18226850
(b) Generated	Kwh	0	0
(c) Sold	Kwh	0	0
(iv) Explosives (furnish full details in Part I	v) 🔷 🔷		753869
(v) Tyres	Nos.	78	3182506
(vi) Timber and Supports			0
vii) Drill rods and kits	Nos.	0	0
viii) Other spares and stores	7		0
			0

	Paid for current year	Paid towards past arrears
(a) Royalty	759177991	0
(b) Dead rent	0	0
(c) Surface rent	1498356	0
(d) Payment made to DMF	92023815	0
(e) Payment made to NMET	18404802	0
3. Compensation paid for felling trees du	ring the year (₹)	0
. Depreciation on fixed assets (₹)		12734402

5. Taxes and cesses		
T.	Amount in Rupees p	aid during the year to:
	Central Govt.	State Govt.
(i) Sales Tax	407806985	12672515
(ii) Welfare cess	0	0
(iii) Other taxes and cesses:-		A
(a) Mineral cess	0	0
(b) Cess on dead rent	0	0
(c) Others (please specify) Electricity Duty, User Fees, Application Fees, Weighment Charges, Surface rent, Etc.	0	1807780
o. Other expenses (₹):		
(i) Overheads	A	21815701
(ii) Maintenance		0
(iii) Money value of other benefits paid to workmen		0
(iv) Payment made to professional agencies		0

PART-IV (Consumption of Explosives)

Licensed capacity of magazin tonne, numbers, metres)	ne. (specify	unit separately in kg-	Item	Unit	Capacity
			Explosives	Kg.	0
			Detonators	No.s	0
		F	Fuses	Mts	0
Classification of Explosives	Unit	Quantity consume	d during the year	Estimated requirem	nent during the nex
*		Small dia. (upto 32 mm)	Large dia. (above 32 mm)	Small dia. (upto 32 mm)	Large dia. (above 32 mm)
1. Gun Powder	Kg.	0			
2. Nitrate Mixture	400000000000000000000000000000000000000		6		
a. Loose ammonium nitrate	Kg.	0	0	0	0
b. Ammonium nitrate in cartridged form	Kg.	0	0	0	0
3. Nitro compound	Kg.	14	0	0	0
4. Liquid Oxygen soaked cartridges	Kg.	0	0	0	0
5. Slurry explosives (Mention different trade names)	Kg.	0	14349	0	170940
6. Detonators					
i) Ordinary	No.s	0		0	
ii) Electrical				Ü	
(a) Ordinary	No.s	34		278	?
(b) Delay	No.s	0	22	0)
7. Fuse				0	
(a) Safety Fuse	Mts	0		. 0	
(b) Detonating Fuse	Mts	0		0	
8. Plastic ignition cord	Mts	0		0	
9. Others (specify) Nonel	Meters	9112		7502	9

Different sizes of soaked liquid oxygen cartridges to be reported in equivalent kg. as per manufacturer's instruction.

PART-V (General Geology & Mining)

(Items 2 and 3 to be submitted separately for each mineral)

1. Exploration

1(i) Exploration activities during the year:

		At the beginning of the year	During the year	Cumulative	Grid spacing- Dimension
Drilling	No of holes	145	18	163	100m X 100m
	Metrage	12388	902	13290	100m X 100m
Pitting	No of pits	0	0	0	0
	Excavation (in m³)	0	0	0	0
Trenching	No of trenches	0	0	0	0
	Excavation (in m ³)	0	0	0	0
	Length covered (in metre)	0	0	0	0
Expenditure on	exploration (₹)	23838401	3677454	27515855	0

1(ii). Any other exploration activity during the year:

2. Reserves and Resources estimated (in tonnes) (CHROMITE).

Classification	Code	At the beginning of	Assessed	Depletion of	Balance resources
		the year 1.4.2024 as per latest approved mining plan- scheme	during the year	reserves during the year	as on 31.3.2025
(1)	(2)	(3)	(4)	(5)	(6)= (3+4-5)
A. Mineral Reserve	western start and				
1. Proved Mineral Reserve	111	3239900	3193292	207678	6225514
2. Probable mineral Reserve	121	0	0	0	0
	122	0	0	0	0
3. Total Reserves		3,239,900.00	3,193,292.00	207,678.00	6,225,514.00
B. Remaining Resources				L	
1. Feasibility mineral Resource	211	3071730	0	0	3071730
2. Prefeasibility mineral resource	221	0	0	0	0
	222	0	0	0	0
3. Measured mineral resource	331	0	0	0	0
4. Indicated mineral resource	332	0	0	0	0
5. Inferred mineral resource	333	0	0	0	0
6. Reconnaissance mineral resource	334	0	0	0	0
7. Total remaining Resources		3,071,730.00	0.00	0.00	3,071,730.00
Total (A+B)		6,311,630.00	3,193,292.00	207,678.00	9,297,244.00

3. Subgrade-Mineral Reject (in tonnes) (CHROMITE)

(Information to be given in respect of mineral fractions generated and stacked-dumped below cut-off grade and above threshold value, if

At the hoginning	Consentall			T
of the year	the year	Disposed during the year	Total stacked at the end of the year	Average grade of the mineral reject generated
0	0	0	0	0 0
0	0	0	0	0
	At the beginning of the year 0	6.2	of the recent	of the year the year

4. Overburden and Waste (in m³)

(Information to be given in respect of overburden- waste and mineral fractions generated below threshold value, if prescribed)

At the beginning of the year	Generated during the year	And the second of the second o	Backfilled during the year	
5555966.01	542287	542287	0	6098253.01

5. Trees planted- survival rate

Description	Within lease area	Outside lease area
i) Number of trees planted during the year	480	0
ii) Survival rate in percentage	95	0
iii) Total no. of trees at the end of the year	12336	0

6. Type of Machinery: Give the following information for the types of machinery in use such as hoist, fans, drills, loaders, excavators, dumpers, haulages, conveyors, pumps, etc.

Type of machinery	Capacity of each type of machinery	Unit (in which capacity is reported)	No. of machinery	Electrical Non- electrical (specify)	Used in opencast underground (specify)
SHOVEL (HYDRAULIC)	3.200	CUM	3	Non Electrical	Opencast
SHOVEL (HYDRAULIC)	1.800	CUM	1	Non Electrical	Opencast
SHOVEL (HYDRAULIC)	1.330	CUM	1	Non Electrical	Opencast
ROCK DRILL (NON-ELEC.)	110.000	MM	1	Non Electrical	Opencast
BACK HOE	0.320	CUM	1	Non Electrical	-
WHEEL LOADER	3.200	CUM	1	Non Electrical	Opencast
TIPPER	20.500	CUM	18	Non Electrical	Opencast
MOTOR GRADER	196.000	HP	1	Non Electrical	Opencast
WATER TANKER	5000.000	LITRE		4	Opencast
WATER TANKER	18000.000	LITRE	2	Non Electrical	Opencast
DOZER	200.000	Carlot Ca		Non Electrical	Opencast
		HP	2	Non Electrical	Opencast
PUMPS (ELEC.)	12500.000	L/MN	4	Electrical	Opencast
ELEC. MOTOR	180.000	HP	1	Electrical	Opencast
ELEC. MOTOR	120.000	HP	1	Electrical	Opencast
ELEC. MOTOR	180.000	HP	1	Electrical	Opencast
ELEC. MOTOR	40.000	HP	1	Electrical	Opencast

7(i) Details of mineral Treatment Plant, if any: Give a brief description of the process capacity of the machinery deployed and its availability. (Submit Flow Sheet and Material Balance of the Plant separately).

Nil

(ii) Furnish following information:

Item		Tonnage	Average Grade
Feed:		0.000	0.000
Concentrates-processed products:	(mention name)	0.000	0.000
By-products-Co-products:	(mention name)	0.000	0.000
Tailings:		0.000	0.000

PART-VI (PRODUCTION, DESPATCHES AND STOCKS) (CHROMITE)

(To be submitted separately for each mineral)
(Unit of Quantity in Tonnes)

1. Type of ore produced:

 $(Applicable\ for\ Iron\ ore\ only;\ tick\ mark\ whichever\ is\ applicable)$

2. Production and Stocks of ROM ore at Mine-head

Category			
	Opening stock	Production	Closing stock
(a) Open Cast workings	0.000	207678.000	0.000
(b) Underground Workings	0.000	0.000	
(c) Dump workings			0.000
* -3-	0.000	0.000	0.000

3(i) Grade-wise ROM ore despatches from mine head (\$):

Grade of ROM	Despat	ches from mine-head	Ex-mine Price (₹)
(a) Below 40% Cr2O3 ROM	0.000	AAA	0.00
(b) 40% to below 52 % Cr2O3 ROM	0.000		0.00
(c) 52% and above Cr2O3 ROM	0.000		0.00

^{(\$):} Applicable for iron ore and chromite only. For other minerals data of dispatches to be reported in 3(ii)

3(ii) Grade-wise Production, Dispatches, Stocks and Ex-mine prices:

Grades**	Opening stock at mine-head	Production	Despatches from mine-head	Closing stock at mine-head	Ex-mine price (₹-Tonne)
(i) Lumps	A O M	V			2
(a) Below 40% Cr2O3	0.000	0.000	0.000	0.000	0.00
(b) 40% to below 52 % Cr2O3	0.000	0.000	0.000	0.000	0.00
(c) 52% and above Cr2O3	0.000	0.000	0.000	0.000	0.00
(ii) Fines		2 4		A DESCRIPTION OF THE PROPERTY	-
(a) Below 40% Cr2O3	39109.571	20817.000	38968.430	20958.141	9593.50
(b) 40% to below 52 % Cr2O3	52717.407	108050.000	146241.470	14525.937	23742.03
(c) 52% and above Cr2O3	295324.024	78811.000	65518.510	308616.514	32937.10
(a) CONCENTRATES	0.000	0.000	0.000	0.000	0.00

3(iii) In case the mineral is being pulverized in own factory, please give the following particulars (*):

Grade**	Total quantity of mineral Pulverized	mineral _I	of pulverized produced mesh size)	Total Quantity of	pulverized mine month	eral sold during th
	(in tonnes)	Mesh size	Quantity (tonne)	Mesh size	Quantity (tonne)	Ex-factory Sale value (₹)

3(iv) Average cost of pulverization (*) : ₹ per tonne

 $(*): Not \ applicable \ for \ Iron \ ore, \ Manganese \ ore, \ Bauxite \ and \ Chromite$

4. Details of deductions made from sale value for computation of Ex-mine price (₹- Tonne)

Doduction eleined "	patation of Ex-mine p	rice (₹- Tonne)
Deduction claimed #	Amount (in ₹- Tonne)	Remarks
(a) Cost of transportation (indicate loading station and distance from mine in remarks)	0.00	Not Applicable
(b) Loading and unloading charges	0.00	Not Applicable
(c) Railway freight, if applicable (indicate destination and distance)	0.00	Not Applicable
(d) Port Handling charges- export duty (indicate name of port)	0.00	Not Applicable
e) Charges for sampling and analysis	0.00	Not Applicable
f) Rent for the plot at Stocking yard	0.00	Not Applicable
g) Other charges specify clearly)	0.00	Not Applicable
Total (a) to (g)	0.00	
Not applicable for centing dispatch		

[#] Not applicable for captive dispatches and ex-mine sales

5. Sales- Despatches effected for Domestic Purposes and for Exports:

Grade	Nature of Despatch		For Domesti	ic Purposes			For export	
	(indicate whether Domestic Sale or Domestic Transfer or Captive consumpti on or Export)	Registration number as allotted by the Indian Bureau of Mines to the buyer ##		Quantity	Sale value (₹)	Country	Quantity	F.O.B Value (₹)
Below 40% Cr2O3,Fines	CAPTIVE C ONSUMPTI ON	IBM/4376/2 011	Tata Steel Limited	1052.850	10599153.3			
Below 40% Cr2O3,Fines	DOMESTIC SALE	IBM/21555/ 2017	CHROME SAGAR	495.720	5869572.77			
Below 40% Cr2O3,Fines	DOMESTIC SALE	IBM/4178/2 011	ANAND EXPORTS	7457.950	78401309.1 5			
Below 40% Cr2O3,Fines	DOMESTIC SALE	IBM/45726/ 2023	ADISH MINERALS PRIVATE LIMITED	282.370	3343402.04			
Below 40% Cr2O3,Fines	DOMESTIC SALE	IBM/93/201 1	ORISSA CHROME EXPORT & MINING COMPANY LIMITED	495.960	6037970.78	Ð		
Below 40% Cr2O3,Fines	DOMESTIC TRANSFER	IBM/1129/2 011	Jindal Stainless Limited	12470.520	117145761. 16			
Below 40% Cr2O3,Fines	DOMESTIC TRANSFER	IBM/4376/2 011	Tata Steel Limited	1566.120	15939969.3			

Below 40% Cr2O3,Fines	DOMESTIC TRANSFER		AARTI STEELS LIMITED	3441.630	29925826.2			
Below 40% Cr2O3,Fines	DOMESTIC TRANSFER		JAI BALAJI INDUSTRIES LIMITED	6503.870	59736851.1			
Below 40% Cr2O3,Fines	DOMESTIC TRANSFER		Tirumala Balaji Alloys Private Limited	5201.440	46843891.0 2			
40% to below 52 % Cr2O3,Fines	CAPTIVE C ONSUMPTI ON	IBM/4376/2 011	Tata Steel Limited	27832.490	648897916. 78	2		
40% to below 52 % Cr2O3,Fines	DOMESTIC SALE	IBM/5110/2 011	KHEMKA REFRACTORIES PRIVATE LIMITED	996.350	25535474.1 3			
40% to below 52 % Cr2O3,Fines	DOMESTIC SALE	IBM/538/20 11	JAI BALAJI INDUSTRIES LIMITED	9960.680	278442118. 59			
40% to below 52 % Cr2O3,Fines	DOMESTIC SALE	IBM/5771/2 011	Tirumala Balaji Alloys Private Limited	2903.200	82986661.1			70
40% to below 52 % Cr2O3,Fines	DOMESTIC TRANSFER	IBM/1129/2 011	Jindal Stainless Limited	17810.140	401841824. 67			
40% to below 52 % Cr2O3,Fines	DOMESTIC TRANSFER	IBM/240/20 11	Shyam Metalics & Energy Limited	4557.010	109582419. 47			
40% to below 52 % Cr2O3,Fines	DOMESTIC TRANSFER	IBM/4376/2 011	Tata Steel Limited	6311.150	151764224. 10			
40% to below 52 % Cr2O3,Fines	DOMESTIC TRANSFER	IBM/5307/2 011	AARTI STEELS LIMITED	36949.090	865268387. 68			
40% to below 52 % Cr2O3,Fines	DOMESTIC TRANSFER	IBM/538/20 11	JAI BALAJI INDUSTRIES LIMITED	25731.200	613156448. 67			
40% to below 52 % Cr2O3,Fines	DOMESTIC TRANSFER	IBM/5771/2 011	Tirumala Balaji Alloys Private Limited	13190.160	294594216. 95		1	3
52% and above Cr2O3,Fines	CAPTIVE C ONSUMPTI ON	IBM/4376/2 011	Tata Steel Limited	18717.670	659783843. 80			
52% and above Cr2O3,Fines	DOMESTIC SALE	IBM/14492/ 2012	TOTAL SOLUTIONS	485.360	13415986.2 3			9
52% and above Cr2O3,Fines	DOMESTIC SALE	IBM/19350/ 2015	Prime Industries	296.730	8202005.89			
52% and above Cr2O3,Fines	DOMESTIC SALE	IBM/4386/2 011	MINERALS TRADE CORPORATION	199.050	5489968.19			
2% and above Cr2O3,Fines	DOMESTIC SALE	11	JAI BALAJI INDUSTRIES LIMITED	24766.020	783551337. 75			
2% and above cr2O3,Fines	DOMESTIC SALE	012	ALCHROME CHEMICAL INDUSTRIES	144.400	4891069.35	1		
2% and above r2O3,Fines	DOMESTIC TRANSFER	02.04000	Jindal Stainless Limited	3629.130	120918940. 84			
2% and above r2O3,Fines			Tata Steel Limited	3227.760	111697097. 76			
2% and above r2O3,Fines			AARTI STEELS LIMITED	14052.390	450039452. 22			

NOTE:- Mine owners are required to substantiate domestic sale value- FOB value for each grade of ore quoted above with copy of invoices (not to be submitted with the return; to be produced whenever required)

- 6. Give reasons for increase-decrease in production-nil production, if any, during the year compared to the previous year.
- a) Production as per Business plan within Environment Clearance and Mining Plan limit
- 7. Give reasons for increase-decrease in grade wise ex-mine price, if any, during the year compared to the previous year.
- a) Increase in Below 40% Cr2O3 Fines, 40% to Below 52% Cr2O3 Fines and Above 52% Cr2O3 Fines Price due to negotiated price with customer considering market demand. Ex-Mine price has been calculated as per submitted monthly return in Form F1.

PART-VII: COST OF PRODUCTION

Cost of production per tonne of ore-mineral produced

Sl. No.	Item	Cost per tonne (₹)
(i)	Direct Cost	1118.60
	(a) Exploration	25.77
	(b) Mining	1092.83
	(c) Beneficiation(Mechanical Only)	0.00
(ii)	Over-head cost	105.05
(iii)	Depreciation	61.32
(iv)	Interest	0.00
(v)	Royalty	4380.70
(vi)	Payments made to DMF	438.07
(vii)	Payments made to NMET	87.61
viii)	Taxes	0.00
ix)	Dead Rent	0.00
x)	Others (specify) Bid Premium	25846.15
	Total	32037.50

Note: Information given under Part VII will be kept confidential. The Government, however, will be free to utilize the information for general studies without revealing the identity of the firm.

Mineral Name	Production proposal for financial year 2024 - 2025	Production reported during the financial year 2024 - 2025	Difference
CHROMITE	1000000	207678	792322

I Certify that the information furnished above is correct and complete in all respects.

Place: Saruabil Dist: JAJAPUR, ODISHA

Pin: 755028

Date: 27.06.2025

Signature

Name in full: Designation:

Owner-Agent-Mining Engineer-Manager

Mine Manager

From: 136.226.233.104 at 2025-06-26 17 Spruppil Chromite Block Tata Steel Limited

Esigned by: Guest Date: 26/06/2025 05:25:03 PM