



Letter No: TSL/FAMD/FAPA/FY25/1665  
Date: 26.11.2024

To .  
**The Director, MOEF & CC**  
**Impact Assessment Division (EAC – Industry-I)**  
**Ministry of Environment, Forest, and Climate Change**  
**Indira Paryavaran Bhavan, Jor Bagh Road, Aliganj**  
**New Delhi- 110003**

Sub: Submission of Half Yearly EC Compliance Report for a period of **April'2024 to September'2024** considering the financial year from 1<sup>st</sup> April 2024 to 31<sup>st</sup> March 2025.

Ref: EC Vide File No. J-11011/43/2011-IA II (I) dated: 17<sup>th</sup> July 2019.

Dear Sir,

With reference to the subject and reference no cited above, we are herewith submitting the "Half yearly Compliance of Environment clearance conditions for the period of April'2024 to September'2024 for your kind perusal.

With best regards

For Tata Steel Limited.

Authorized Signatory

**Head, Ferro Alloys Plant**  
**Athagarh, Cuttack**  
**Tata Steel Limited**

Enclosure: As Enclosed

Copy to: The Regional Officer, Cuttack, MOEF & CC  
Regional office, Bhubaneswar  
State Pollution Control Board, Bhubaneswar

**Half Yearly Compliance Report****2024****01 Dec(01 Apr - 30 Sep)****Acknowledgement**

<b>Proposal Name</b>	Proposed for expansion of Ferro Alloys Plant with addition of 2x16.5 MVA SAF - Amendment of EC for existing 2X16.5 SAF(i.e production capacity of 59400 TPA) at village Ananthapur, Tehsil Athagarh, Dist cuttack, Odisha		
<b>Name of Entity / Corporate Office</b>	Tata Steel Limited		
<b>Village(s)</b>	N/A		
<b>District</b>	CUTTACK		
<b>Proposal No.</b>	IA/OR/IND/26031/2010	<b>Category</b>	Industrial Projects - 1
<b>Plot / Survey / Khasra No.</b>	N/A	<b>Sub-District</b>	N/A
<b>State</b>	ODISHA	<b>Entity's PAN</b>	*****2803M
<b>MoEF File No.</b>	F. No. J-11011/43/2011-IA II (I)	<b>Entity name as per PAN</b>	UTSAV KASHYAP

**Compliance Reporting Details**

<b>Reporting Year</b>	2024
<b>Remarks (if any)</b>	Submission of Half Yearly EC Compliance for a period of April 2024 to September 2024 in details below.
<b>Reporting Period</b>	01 Dec(01 Apr - 30 Sep)

**Details of Production and Project Area**

**Name of Entity / Corporate Office** Tata Steel Limited

	<b>Project Area as per EC Granted</b>	<b>Actual Project Area in Possession</b>
Private	33.79	33.79
Revenue Land	0	0
Forest	0	0
Others	0	0
<b>Total</b>	<b>33.79</b>	<b>33.79</b>

**Production Capacity**

Sr. no	Product Name	units	Valid Upto	Capacity	Production last year	Capacity as per CTO
1	High Carbon Ferro Chrome/High Carbon Silico Manganese/Medium Carbon Silico Manganese/High CarbFerro	Million Tons per Annum (MTPA)	31/03/2026	59,400	52741.48MT	59,400

## Conditions

### Specific Conditions

Sr.No.	Condition Type	Condition Details
1	AIR QUALITY MONITORING AND PRESERVATION	The project proponent should install 24 X 7 air monitoring devices to monitor air emission, as provided by CPCB and submit report to ministry and its regional office.
<b>PPs Submission:</b> Complied Complied. We have four stations installed within the premises and the Ambient Air Quality Monitoring Report is attached in Annexure 2		Date: 29/11/2024
2	WATER QUALITY MONITORING AND PRESERVATION	Regular monitoring of influent and effluent surface, sub surface and ground water shall be ensured and treated waste water shall meet the norms prescribed by the SPCB or described under the E(P) Act whichever are more stringent.
<b>PPs Submission:</b> Complied Complied .Regular monitoring is carried out as per the CPCB norms and related Water analysis report is attached as in Annexure 6		Date: 29/11/2024
3	MISCELLANEOUS	Slag produced in ferro manganese production shall maybe used in manufacture of Silico-manganese. The other Ferro alloy slag shall be used in the preparation of building materials.
<b>PPs Submission:</b> Complied Complied .Right now the ferro chrome slag is being stacked within the premises in an identified area and some of the slag is being sold to vendor as alternate building material.		Date: 29/11/2024
4	Risk Mitigation and Disaster Management	Risk and Disaster Management Plan along with the mitigation measures shall be prepared and a copy submitted to the Ministry's Regional Office at Bhubaneswar, SPCB and CPCB within 3 months of issue of Environment Clearance letter.
<b>PPs Submission:</b> Complied Complied .The approved DMP has already been prepared and duly submitted to regional office MOEF and CC, BBSR. Annexure 7		Date: 29/11/2024
5	GREENBELT	As proposed green belt shall be developed in 33 percent of the plant area. Selection of plant species shall be as per CPCB guidelines in consultation with the DFO.
<b>PPs Submission:</b> Complied Complied .Green belt development with plantation record for this period is given in Annexure 4		Date: 29/11/2024
6	Corporate Environmental	All the recommendations made in the Charter on Corporate

	Responsibility	Responsibility for Environment Protection for the steel plants shall be implemented
<b>PPs Submission:</b> Complied Complied .All the applicable recommendation made in the charter on Corporate responsibility for Environment protection for the Steel plant have been implemented		Date: 29/11/2024
7	Corporate Environmental Responsibility	At least 5 percent of the total project cost shall be earmarked towards Enterprise Social Commitment based on local needs. The proponent shall prepare a detailed CSR plan for every next 5 years for the existing -cum-expansion project which includes village wise ,sector wise (Health requirements, sanitation, health skill development and infrastructure requirements such as strengthening of village roads, avenue plantation etc.). The CSR plan will include the amount of 2 percent retain annual profits as provided in Companies Act, 2013 which provides for 2 percent of the average net profits of previous 3 years towards CSR activities for life of the project.
<b>PPs Submission:</b> Complied Complied 1.The expansion project has been dropped and accordingly the amended EC obtained from MoEF and CC vide letter no. J-11011/43/2011-IA.II(I) dt:17.07.2019 . 2. A minimum of 2percent of average profit of previous 3 years is being spent by Tata Steel in the nearby villages through Tata Steel Foundation.		Date: 29/11/2024
8	WATER QUALITY MONITORING AND PRESERVATION	The concrete drains shall be de-silted and regular supervision of the areas shall be carried out so that blocking of the drains may be avoided for quick discharge of rainwater
<b>PPs Submission:</b> Complied Complied .Storm water drains are provided and maintained before rainy season.		Date: 29/11/2024
9	WATER QUALITY MONITORING AND PRESERVATION	Rainwater harvesting scheme shall be prepared so that the rainwater can be collected , reused and may be used for ground water recharge
<b>PPs Submission:</b> Complied Complied .The rain water from surrounding catchment area are isolated by boundary wall on all 4 sides of the plant premises and therefore 12 nos of water recharge pits are available to handle the run of water from the plant premises for ground water recharge controlled by local control gradient.		Date: 29/11/2024
10	AIR QUALITY MONITORING AND PRESERVATION	Monitoring report on Ambient Air Quality, fugitive dust and noise levels inside the plant shall be submitted along with the 6 monthly compliance reports
<b>PPs Submission:</b> Complied Complied .Regular monitoring is being carried out at 4 AAQ monitoring stations, Fugitive dust monitoring at 4 locations and noise monitoring at 22 locations.		Date: 29/11/2024
11	MISCELLANEOUS	Environmental Management Cell shall be established immediately and shall be headed by a Senior Officer and the mandate of the Cell shall be defined for effective Management of environment control measures.
<b>PPs Submission:</b> Complied Complied .Environment management cell is present consisting of manager environment and headed by the plant head. The plant head is reporting to MD.		Date: 29/11/2024
12	MISCELLANEOUS	The project shall develop its own website to upload compliance

		measure taken to reduce pollution and to ensure implementation of transparency with general public.
<p><b>PPs Submission: Complied</b> Complied .The environmental statement and compliance are regularly uploaded on company common website. <a href="https://www.tatasteel.com/corporate/our-organisations/environmentenvironment-compliance-reports/">https://www.tatasteel.com/corporate/our-organisations/environmentenvironment-compliance-reports/</a></p>		Date: 29/11/2024
13	MISCELLANEOUS	Prior clearance from standing committee for national board of wild life(NBWL) shall be obtained before commencement of any work at the site for the proposed expansion project
<p><b>PPs Submission: Complied</b> Complied. The expansion project is dropped and the amended EC has been issued vide letter no. J-11011/43/2011-IA.II(I) dt:17.07.2019 for the existing configuration 2X16.5 MVA SAF of plant production capacity of 59400 TPA of Ferro chrome/silico manganese/Ferro manganese. Hence there will be no further expansion inside the plant premises. This may be kindly acknowledged against the stipulated condition. EC letter attached as Annexure 1.</p>		Date: 29/11/2024
14	ENERGY PRESERVATION MEASURES	The loss of chromium shall be further reduced
<p><b>PPs Submission: Complied</b> Complied. All improvement measures have been taken for recovery of Chromium through the existing Jigging plant. If any other new technology will be available in future shall be adopted. Month Production of Ferro chrome Jigging Recovery Slag Generation April 2024 2753.00 316.38 2478.00 May 2024 2949.00 294.28 2654.00 June 2024 3925.00 273.36 3533.00 July 2024 4098.00 408.34 3688.00 August 2024 4377.80 378.97 3940.00 Sept 2024 3933.20 278.41 3540.00 Total 22035.00 1949.04 19833.00</p>		Date: 29/11/2024
15	AIR QUALITY MONITORING AND PRESERVATION	Measures shall be taken to reduce PM levels in the ambient air. Stack of adequate height and diameter with continuous stack monitoring facilities for all stacks shall be provided and sufficient air pollution control devices viz. Electronic precipitator (ESO) , bag house, bag filters etc shall be provided to keep the emission levels below 50 mg/Nm <sup>3</sup> and installing energy efficient technology
<p><b>PPs Submission: Complied</b> Complied, The bag filter is maintained for consistent efficiency of 95 percent. The stack monitoring report As per the Annexure 3 Stack Pollution Control Equipment Size Qty of Flue Gas Handled (m<sup>3</sup>/hr) Furnace 1 Bag Filter 12 x 180 equal to 2160 Bags 240000 Furnace 2 Bag Filter 12 x 180 equal to 2160 Bags 240000 Briquette Plant Wet Scrubber 40 Hp pump 22000</p>		Date: 29/11/2024
16	AIR QUALITY MONITORING AND PRESERVATION	The national ambient air quality emission standard assured by the ministry vide G.S.R. no 826(E) dated 16th November, 2009 shall be followed
<p><b>PPs Submission: Complied</b> Complied. Regular Monitoring results indicate that the AAQ results are very much within the NAAQS limit during the operation along with the pollution control equipment. Ambient Air Quality results for last six months attached as Annexure 2</p>		Date: 29/11/2024
17	AIR QUALITY MONITORING AND PRESERVATION	Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines/code of practice issued by the CPCB should be followed. New standards for the sponge iron plant issued by the ministry vide G.S.R. 414(E) dated 30thmay, 2008 should be followed

<p><b>PPs Submission: Complied</b> Complied .Inside the plant ambient air quality results indicate the control of emission from secondary sources as on date .The various control measures taken for secondary emission sources are: Source of Secondary Emission Control Measures Road All internal roads are concretized and additional mobile water sprinkler are engaged within the premises for fugitive dust suppression. Tapping Fume Tapping fumes are sucked by a Hood and collection system which is routed through GCP. Feeding Points All Feeding points are installed with water fogging system. Raw material Conveyers In conveyer nodes intermittent water sprinkling is practise.</p>		Date: 29/11/2024
18	AIR QUALITY MONITORING AND PRESERVATION	Dust extraction system comprising of pulse jet type bag filter, centrifugal fan and motors, dust work including suction hoods, dust supports , stack dust hoppers, rotary air lock , valves etc should be installed
<p><b>PPs Submission: Complied</b> Complied. Adequate Pollution control measures have been provided at the point of generation of fugitive dust as mentioned in sl. no. 6 above. In addition, Plantation programs are enforced at periphery, avenue, open spaces surrounding point and area sources as in Annexure 4</p>		Date: 29/11/2024
19	WATER QUALITY MONITORING AND PRESERVATION	Water sprinkling arrangements as well as dry fog system to control fugitive emission shall be undertaken
<p><b>PPs Submission: Complied</b> Complied .Dry Fog system is installed at Ground Hopper 1 and 2 at Raw Material feeding System. Water Sprinkling is being carried out in Jigging Plant area as well.</p>		Date: 29/11/2024
20	AIR QUALITY MONITORING AND PRESERVATION	Tap hole emissions shall be taken to GCP system by providing proper hood and suction system.
<p><b>PPs Submission: Complied</b> Complied .Tap hole emissions are taken to GCP through covered hoods and appropriate suction System.</p>		Date: 29/11/2024
21	WATER QUALITY MONITORING AND PRESERVATION	Water sprinkling at the raw material stock yard to control fugitive emission
<p><b>PPs Submission: Complied</b> Complied .This is being carried out by mobile sprinkler.</p>		Date: 29/11/2024
22	AIR QUALITY MONITORING AND PRESERVATION	Driver system shall be provided at feeding point, transfer point at proportioning system to control fugitive dust emission
<p><b>PPs Submission: Complied</b> Complied .The system is fully mechanized and driver system has been provided at feeding and transfer points.</p>		Date: 29/11/2024
23	AIR QUALITY MONITORING AND PRESERVATION	Dust suppression system and bag filters shall be installed to control the fugitive emissions at conveyor and transfer points, product handling, loading and unloading points.
<p><b>PPs Submission: Complied</b> Complied .Suitable arrangement has been made to control the fugitive emissions.</p>		Date: 29/11/2024
24	WATER QUALITY	The water consumption shall not exceed as per the standard

	MONITORING AND PRESERVATION	prescribed for the steel plants.
<b>PPs Submission:</b> Complied Complied .Flow meter data for this period is provided in Annexure 5. Our Monthly water consumption is well within the permissible drawl limit		Date: 29/11/2024
25	WATER QUALITY MONITORING AND PRESERVATION	Efforts shall be further made to use maximum water from the rain water harvesting sources. If needed, capacity of the reservoir shall be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources. Use of air cooled condensers shall be explored and closed circuit cooling system shall be monitored accordingly
<b>PPs Submission:</b> Complied Complied .The rain water from surrounding catchment areas are isolated by boundary wall on all four side of the plant premises and therefore 12Nos of water recharge pits are available to handle the runoff water from the plant premises for ground water Recharge controlled by local control gradient.		Date: 29/11/2024
26	WATER QUALITY MONITORING AND PRESERVATION	All the effluent shall be treated and used for ash handling, dust suppression, and green belt development. No effluent shall be discharged and Zero Discharge shall be adopted. Sanitary sewage shall be treated in septic tank followed by soak pit
<b>PPs Submission:</b> Complied Complied .Zero discharge has been adopted and effluent is being treated by ETP and reused in the plant itself. The office premises and ancillary facilities are connected to a STP whose overflow is used for green belt development.		Date: 29/11/2024
<b>General Conditions</b>		
Sr.No.	Condition Type	Condition Details
1	WASTE MANAGEMENT	Industrial waste water shall be properly collected treated so as to conform to the standards prescribed under GSR 422(E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time.
<b>PPs Submission:</b> Complied Complied .Effluent generated from the industry is being collected and treated in the ETP for reuse in the plant. Zero effluent discharge is being maintained.		Date: 29/11/2024
2	Human Health Environment	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.
<b>PPs Submission:</b> Complied Complied .Occupational health surveillance of workers is being done as per the Factories Act in every 3rd Quarter of a Financial Year. The records of the same are being maintained in Form 31A. Copy of the same is attached as Annexure 9		Date: 29/11/2024
3	WATER QUALITY MONITORING AND PRESERVATION	The company shall develop rain water harvesting structure to harvest the rain water for utilization in the lean season besides recharging the ground water table
<b>PPs Submission:</b> Complied Complied .12Nos of water recharge pits are constructed and in operation along the contour slopes for ground water recharge as a measure of rain water harvesting.		Date: 29/11/2024

4	Statutory compliance	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio economic development activities in the surrounding villages.
<b>PPs Submission: Complied</b> Complied. All necessary environmental protection measures have been implemented at site. Socio economic activities are being carried out in the surrounding villages as part of CSR.		Date: 29/11/2024
5	Corporate Environmental Responsibility	Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the ministry of Environment, Forest and Climate Change (MoEFCC) as well as the State Government. An implementation schedule for implementing all the stipulated conditions herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other purpose
<b>PPs Submission: Complied</b> Complied The necessary pollution control equipment has been installed and is under regular maintenance for which funds has been earmarked in the annual budget. The expenditure incurred for environmental pollution control measures is attached as in Annexure-10.		Date: 29/11/2024
6	MISCELLANEOUS	A copy of clearance letter shall be sent by the proponent to the concerned Panchayat, Zila Parishad/municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.
<b>PPs Submission: Complied</b> Complied. A copy of clearance letter was forwarded to the concerned Panchayat, Zila Parishad/ municipal Corporation, and Urban Local Body. A copy of the clearance letter has also been uploaded on the company's website of the company.		Date: 29/11/2024
7	MISCELLANEOUS	The project proponent shall upload the status of compliance of the stipulated environmental clearance conditions including results of monitored data on their website and shall update the same periodically. It shall be simultaneously sent to the Regional Office of the MoEFCC at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely PM10, SO2, NOX or critical sectorial parameters indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
<b>PPs Submission: Complied</b> Complied. Compliance report along with environmental monitoring reports are being submitted to OSPCB RO office, OSPCB Head office and RO -MOEFCC. The copy of the same is also being uploaded on Tata Steel's common website. Electronic display has been installed near to the main gate of plant showing the level of PM 10, SO2 and NOX, along with details of applicable statutory clearances.		Date: 29/11/2024
8	MISCELLANEOUS	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MoEFCC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of the MoEFCC at Bhubaneswar shall monitor the stipulated conditions.
<b>PPs Submission: Complied</b>		Date:



Complied. Compliance report along with environmental monitoring reports are being submitted to OSPCB RO office, OSPCB Head office and RO -MOEFCC. The copy of the same is also being uploaded on Tata Steel's common website. Annexure 11		29/11/2024
9	Noise Monitoring & Prevention	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc on the sources of noise generation. Ambient noise levels should conform to the standards prescribed under EPA Rules, 1989
<b>PPs Submission:</b> Complied Complied .It has been strictly adhered. Acoustic enclosures are provided for DG sets. Noise monitoring report for this period is being attached in Annexure 8		Date: 29/11/2024
10	Statutory compliance	The project authorities must strictly adhere to the stipulations made by the Orissa Pollution Control Board and the State Government
<b>PPs Submission:</b> Complied Complied .All the stipulations made by the Odisha Pollution Control Board and the State Government are strictly followed.		Date: 29/11/2024
11	MISCELLANEOUS	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change(MoEFCC)
<b>PPs Submission:</b> Complied Complied .Acknowledged and status quo maintained.		Date: 29/11/2024
12	AIR QUALITY MONITORING AND PRESERVATION	At least four Ambient Air Quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM10, PM2.5, SO2 and Nox are anticipated in consultation with the SPCB. Data on Ambient Air Quality and stack emission shall be regularly submitted to this Ministry including Regional Office at Bhubaneswar and the SPCB once in six months
<b>PPs Submission:</b> Complied Complied .Regular monitoring is being carried out at 4 AAQ monitoring stations ,Fugitive dust monitoring at 4 locations and noise monitoring at 22 locations. Annexure 8		Date: 29/11/2024
13	Statutory compliance	The environmental Statement for each financial year ending 31st March in Form V as is mandated to be submitted by The project proponent to the concerned State Pollution Control Board as prescribed under Environmental (Protection) Rules, 1986 as amended subsequently shall also be put on the website of the company along with the status of compliance of Environmental Conditions and shall also be sent to the respective Regional Office of the MoEFCC at Bhubaneswar by e-mail
<b>PPs Submission:</b> Complied Complied. The last Environmental statement was submitted to SPCB and RO of MoEF and CC as per EC condition and EP Rule 1986, Proof of submission is attached In Annexure 12.		Date: 29/11/2024
14	PUBLIC HEARING	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at the website of the Ministry of Environment, Forests and Climate Change at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of clearance letter at least in two local

		newspaper that are widely circulated in the region of which one shall be in vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office at Bhubaneswar.
<b>PPs Submission:</b> Complied Complied. Within six months of obtaining EC due advertisement were published with intimation to all statutory and regulatory authorities for necessary information and record keeping.		<b>Date:</b> 29/11/2024
15	MISCELLANEOUS	Project authorities shall inform the Regional office as well as the Ministry the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.
<b>PPs Submission:</b> Complied Complied. The expansion project has been dropped and accordingly the amended EC obtained from MoEF and CC vide letter no. J-11011/43/2011-IA.II(I) dt:17.07.2019 .		<b>Date:</b> 29/11/2024
<b>Visit Remarks</b>		
<b>Last Site Visit Report Date:</b>		N/A
<b>Additional Remarks:</b>		
<p><b>Note:</b> This acknowledgement is as per the details submitted by project proponent. In no way is this document to be considered as conclusion on any action on the compliance of the project. This is strictly for the project proponent's reference purpose.</p>		

# Six-Monthly Compliance to Environment Clearance Stipulated Condition

(Period from April 2024 to Sept 2024)

## Specific Conditions

Sr. No.	Conditions	Compliances																																
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3	The loss of chromium shall be further reduced	<p>Complied. All improvement measures have been taken for recovery of Chromium through the existing Jigging plant. If any other new technology will be available in future shall be adopted.</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 15%;">Month</th> <th style="width: 20%;">Production of Ferro chrome</th> <th style="width: 15%;">Jigging Recovery</th> <th style="width: 15%;">Slag Generation</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">April'2024</td> <td style="text-align: right;">2753.00</td> <td style="text-align: right;">316.38</td> <td style="text-align: right;">2478.00</td> </tr> <tr> <td style="text-align: center;">May'2024</td> <td style="text-align: right;">2949.00</td> <td style="text-align: right;">294.28</td> <td style="text-align: right;">2654.00</td> </tr> <tr> <td style="text-align: center;">June'2024</td> <td style="text-align: right;">3925.00</td> <td style="text-align: right;">273.36</td> <td style="text-align: right;">3533.00</td> </tr> <tr> <td style="text-align: center;">July'2024</td> <td style="text-align: right;">4098.00</td> <td style="text-align: right;">408.34</td> <td style="text-align: right;">3688.00</td> </tr> <tr> <td style="text-align: center;">August'2024</td> <td style="text-align: right;">4377.80</td> <td style="text-align: right;">378.97</td> <td style="text-align: right;">3940.00</td> </tr> <tr> <td style="text-align: center;">Sept'2024</td> <td style="text-align: right;">3933.20</td> <td style="text-align: right;">278.41</td> <td style="text-align: right;">3540.00</td> </tr> <tr> <td style="text-align: center;"><b>Total</b></td> <td style="text-align: right;"><b>22035.00</b></td> <td style="text-align: right;"><b>1949.04</b></td> <td style="text-align: right;"><b>19833.00</b></td> </tr> </tbody> </table>	Month	Production of Ferro chrome	Jigging Recovery	Slag Generation	April'2024	2753.00	316.38	2478.00	May'2024	2949.00	294.28	2654.00	June'2024	3925.00	273.36	3533.00	July'2024	4098.00	408.34	3688.00	August'2024	4377.80	378.97	3940.00	Sept'2024	3933.20	278.41	3540.00	<b>Total</b>	<b>22035.00</b>	<b>1949.04</b>	<b>19833.00</b>
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<b>Total</b>	<b>22035.00</b>	<b>1949.04</b>	<b>19833.00</b>																															
4	Measures shall be taken to reduce PM levels in the ambient air. Stack of adequate height and diameter with continuous stack monitoring facilities for all stacks shall be provided and sufficient air pollution control devices viz. Electronic precipitator (ESO), bag house, bag filters etc shall be provided to keep the emission levels below 50 mg/Nm3 and installing energy efficient technology	<p>Complied, The bag filter is maintained for consistent efficiency of 95%. The stack monitoring report As per the <b>Annexure#3</b></p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th style="width: 15%;">Stack</th> <th style="width: 20%;">Pollution Control Equipment</th> <th style="width: 15%;">Size</th> <th style="width: 15%;">Qty of Flue Gas Handled (m<sup>3</sup>/hr)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Furnace 1</td> <td style="text-align: center;">Bag Filter</td> <td style="text-align: center;">12 x 180 = 2160 Bags</td> <td style="text-align: center;">240000</td> </tr> <tr> <td style="text-align: center;">Furnace 2</td> <td style="text-align: center;">Bag Filter</td> <td style="text-align: center;">12 x 180 = 2160 Bags</td> <td style="text-align: center;">240000</td> </tr> <tr> <td style="text-align: center;">Briquette Plant</td> <td style="text-align: center;">Wet Scrubber</td> <td style="text-align: center;">40 Hp pump</td> <td style="text-align: center;">22000</td> </tr> </tbody> </table>	Stack	Pollution Control Equipment	Size	Qty of Flue Gas Handled (m <sup>3</sup> /hr)	Furnace 1	Bag Filter	12 x 180 = 2160 Bags	240000	Furnace 2	Bag Filter	12 x 180 = 2160 Bags	240000	Briquette Plant	Wet Scrubber	40 Hp pump	22000																
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**Six-Monthly Compliance to Environment Clearance Stipulated  
Condition  
(Period from April 2024 to Sept 2024)**

Sr. No.	Conditions	Compliances										
5	The national ambient air quality emission standard assured by the ministry vide G.S.R. no 826(E) dated 16th November, 2009 shall be followed	Complied. Regular Monitoring results indicate that the AAQ results are very much within the NAAQS limit during the operation along with the pollution control equipment. Ambient Air Quality results for last six months attached as <b>Annexure #2</b>										
6	Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry and regularly monitored. Guidelines/code of practice issued by the CPCB should be followed. New standards for the sponge iron plant issued by the ministry vide G.S.R. 414(E) dated 30thmay, 2008 should be followed	Complied .Inside the plant ambient air quality results indicate the control of emission from secondary sources as on date .The various control measures taken for secondary emission sources are: <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Source of Secondary Emission</th> <th style="text-align: center;">Control Measures</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Road</td> <td>All internal roads are concretized and additional mobile water sprinkler are engaged within the premises for fugitive dust suppression.</td> </tr> <tr> <td style="text-align: center;">Tapping Fume</td> <td>Tapping fumes are sucked by a Hood and collection system which is routed through GCP.</td> </tr> <tr> <td style="text-align: center;">Feeding Points</td> <td>All Feeding points are installed with water fogging system.</td> </tr> <tr> <td style="text-align: center;">Raw material Conveyers</td> <td>In conveyer nodes intermittent water sprinkling is practise.</td> </tr> </tbody> </table>	Source of Secondary Emission	Control Measures	Road	All internal roads are concretized and additional mobile water sprinkler are engaged within the premises for fugitive dust suppression.	Tapping Fume	Tapping fumes are sucked by a Hood and collection system which is routed through GCP.	Feeding Points	All Feeding points are installed with water fogging system.	Raw material Conveyers	In conveyer nodes intermittent water sprinkling is practise.
Source of Secondary Emission	Control Measures											
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Feeding Points	All Feeding points are installed with water fogging system.											
Raw material Conveyers	In conveyer nodes intermittent water sprinkling is practise.											
7	Dust extraction system comprising of pulse jet type bag filter, centrifugal fan and motors, dust work including suction hoods, dust supports , stack dust hoppers, rotary air lock , valves etc should be installed	Complied.Adequate Pollution control measures have been provided at the point of generation of fugitive dust as mentioned in sl. no. 6 above. In addition, Plantation programs are enforced at periphery, avenue, open spaces surrounding point and area sources as in <b>Annexure#4</b>										
8	Water sprinkling arrangements as well as dry fog system to control fugitive emission shall be undertaken	Complied .Dry Fog system is installed at Ground Hopper 1 & 2 at Raw Material feeding System. Water Sprinkling is being carried out in Jigging Plant area as well.										
9	Tap hole emissions shall be taken to GCP system by providing proper hood and suction system.	Complied .Tap hole emissions are taken to GCP through covered hoods and appropriate suction System.										
10	Water sprinkling at the raw material stock yard to control fugitive emissions	Complied .This is being carried out by mobile sprinkler.										
11	Driver system shall be provided at feeding point, transfer point at proportioning system to control fugitive dust emission	Complied .The system is fully mechanized and driver system has been provided at feeding and transfer points.										

**Six-Monthly Compliance to Environment Clearance Stipulated  
Condition  
(Period from April 2024 to Sept 2024)**

Sr. No.	Conditions	Compliances
12	Dust suppression system and bag filters shall be installed to control the fugitive emissions at conveyor and transfer points, product handling, loading and unloading points.	Complied .Suitable arrangement has been made to control the fugitive emissions.
13	The water consumption shall not exceed as per the standard prescribed for the steel plants.	Complied .Flow meter data for this period is provided in <b>Annexure#5</b> . Our Monthly water consumption is well within the permissible drawl limit.
14	Efforts shall be further made to use maximum water from the rain water harvesting sources. If needed, capacity of the reservoir shall be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources. Use of air cooled condensers shall be explored and closed circuit cooling system shall be monitored accordingly	Complied .The rain water from surrounding catchment areas are isolated by boundary wall on all four side of the plant premises and therefore 12No's of water recharge pits are available to handle the runoff water from the plant premises for ground water Recharge controlled by local control gradient.
15	All the effluent shall be treated and used for ash handling, dust suppression, and green belt development. No effluent shall be discharged and Zero Discharge shall be adopted. Sanitary sewage shall be treated in septic tank followed by soak pit	Complied .Zero discharge has been adopted and effluent is being treated by ETP and reused in the plant itself. The office premises and ancillary facilities are connected to a STP whose overflow is used for green belt development.
16	Regular monitoring of influent and effluent surface, sub surface and ground water shall be ensured and treated waste water shall meet the norms prescribed by the SPCB or described under the E(P) Act whichever are more stringent.	Complied .Regular monitoring is carried out as per the CPCB norms and related Water analysis report is attached as in <b>Annexure#6</b>
17	Slag produced in ferro manganese production shall maybe used in manufacture of Silico-manganese. The other Ferro alloy slag shall be used in the preparation of building materials.	Complied .Right now the ferro chrome slag is being stacked within the premises in an identified area and some of the slag is being sold to vendor as alternate building material.
18	Risk and Disaster Management Plan along with the mitigation measures shall be prepared and a copy submitted to the Ministry's Regional Office at Bhubaneswar, SPCB and CPCB within 3 months of issue of Environment Clearance letter.	Complied .The approved DMP has already been prepared & duly submitted to regional office MOEF &CC, BBSR. <b>Annexure#7</b>
19	As proposed green belt shall be developed in 33 % of the plant area. Selection of plant species shall be as per CPCB guidelines in consultation with the DFO.	Complied .Green belt development with plantation record for this period is given in <b>Annexure#4</b>

**Six-Monthly Compliance to Environment Clearance Stipulated Condition**  
**(Period from April 2024 to Sept 2024)**

Sr. No.	Conditions	Compliances
20	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection for the steel plants shall be implemented	Complied .All the applicable recommendation made in the charter on Corporate responsibility for Environment protection for the Steel plant have been implemented.
21	At least 5 % of the total project cost shall be earmarked towards Enterprise Social Commitment based on local needs. The proponent shall prepare a detailed CSR plan for every next 5 years for the existing -cum-expansion project which includes village wise ,sector wise (Health requirements, sanitation, health skill development and infrastructure requirements such as strengthening of village roads, avenue plantation etc.). The CSR plan will include the amount of 2 % retain annual profits as provided in Companies Act, 2013 which provides for 2% of the average net profits of previous 3 years towards CSR activities for life of the project.	Complied 1.The expansion project has been dropped and accordingly the amended EC obtained from MoEF & CC vide letter no. J-11011/43/2011-IA.II(I) dt:17.07.2019 . 2. A minimum of 2% of average profit of previous 3 years is being spent by Tata Steel in the nearby villages through Tata Steel Foundation.
22	The concrete drains shall be de-silted and regular supervision of the areas shall be carried out so that blocking of the drains may be avoided for quick discharge of rainwater	Complied .Storm water drains are provided and maintained before rainy season.
23	Rainwater harvesting scheme shall be prepared so that the rainwater can be collected , reused and may be used for ground water recharge	Complied .The rain water from surrounding catchment area are isolated by boundary wall on all 4 sides of the plant premises and therefore 12 no's of water recharge pits are available to handle the run of water from the plant premises for ground water recharge controlled by local control gradient.
24	Monitoring report on Ambient Air Quality, fugitive dust and noise levels inside the plant shall be submitted along with the 6 monthly compliance reports	Complied .Regular monitoring is being carried out at 4 AAQ monitoring stations, Fugitive dust monitoring at 4 locations and noise monitoring at 22 locations.
25	Environmental Management Cell shall be established immediately and shall be headed by a Senior Officer and the mandate of the Cell shall be defined for effective Management of environment control measures.	Complied .Environment management cell is present consisting of manager environment and headed by the plant head. The plant head is reporting to MD.

## Six-Monthly Compliance to Environment Clearance Stipulated Condition

(Period from April 2024 to Sept 2024)

Sr. No.	Conditions	Compliances
26	The project shall develop its own website to upload compliance measure taken to reduce pollution and to ensure implementation of transparency with general public.	Complied .The environmental statement and compliance are regularly uploaded on company's common website. <a href="https://www.tatasteel.com/corporate/our-organisations/environmentenvironment-compliance-reports/">https://www.tatasteel.com/corporate/our-organisations/environmentenvironment-compliance-reports/</a>
<b>EC- General Conditions</b>		
1	The project authorities must strictly adhere to the stipulations made by the Orissa Pollution Control Board and the State Government	Complied .All the stipulations made by the Odisha Pollution Control Board and the State Government are strictly followed.
2	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change(MoEF &CC)	Complied .Acknowledged and status quo maintained.
3	At least four Ambient Air Quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM10, PM2.5, SO2 and Nox are anticipated in consultation with the SPCB. Data on Ambient Air Quality and stack emission shall be regularly submitted to this Ministry including Regional Office at Bhubaneswar and the SPCB once in six months	Complied .Regular monitoring is being carried out at 4 AAQ monitoring stations ,Fugitive dust monitoring at 4 locations and noise monitoring at 22 locations. <b>Annexure #8</b>
4	Industrial waste water shall be properly collected treated so as to conform to the standards prescribed under GSR 422(E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time.	Complied .Effluent generated from the industry is being collected & treated in the ETP for reuse in the plant. Zero effluent discharge is being maintained.
5	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc on the sources of noise generation. Ambient noise levels should conform to the standards prescribed under EPA Rules, 1989	Complied .It has been strictly adhered. Acoustic enclosures are provided for DG sets. Noise monitoring report for this period is being attached in <b>Annexure#8</b>
6	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Complied .Occupational health surveillance of workers is being done as per the Factories' Act in every 3rd Quarter of a Financial Year. The records of the same are being maintained in Form 31A. Copy of the same is attached as <b>Annexure#9</b> .

## Six-Monthly Compliance to Environment Clearance Stipulated Condition (Period from April 2024 to Sept 2024)

Sr. No.	Conditions	Compliances
7	The company shall develop rain water harvesting structure to harvest the rain water for utilization in the lean season besides recharging the ground water table	Complied .12Nos of water recharge pits are constructed and in operation along the contour slopes for ground water recharge as a measure of rain water harvesting.
8	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio economic development activities in the surrounding villages.	Complied. All necessary environmental protection measures have been implemented at site. Socio economic activities are being carried out in the surrounding villages as part of CSR.
9	Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the ministry of Environment, Forest and Climate Change (MoEF&CC) as well as the State Government. An implementation schedule for implementing all the stipulated conditions herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other purpose	Complied The necessary pollution control equipment has been installed and is under regular maintenance for which funds has been earmarked in the annual budget. The expenditure incurred for environmental pollution control measures is attached as in <b>Annexure-10</b> .
10	A copy of clearance letter shall be sent by the proponent to the concerned Panchayat, Zila Parishad/municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	Complied. A copy of clearance letter was forwarded to the concerned Panchayat, Zila Parishad/ municipal Corporation, and Urban Local Body. A copy of the clearance letter has also been uploaded on the company's website of the company.
11	The project proponent shall upload the status of compliance of the stipulated environmental clearance conditions including results of monitored data on their website and shall update the same periodically. It shall be simultaneously sent to the Regional Office of the MoEF&CC at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely PM10, SO2, NOX or critical sectorial parameters indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complied. Compliance report along with environmental monitoring reports are being submitted to OSPCB RO office, OSPCB Head office and RO - MOEFCC. The copy of the same is also being uploaded on Tata Steel's common website.  Electronic display has been installed near to the main gate of plant showing the level of PM 10, SO2 and NOX, along with details of applicable statutory clearances.



## Six-Monthly Compliance to Environment Clearance Stipulated Condition

(Period from April 2024 to Sept 2024)

Sr. No.	Conditions	Compliances
12	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MoEF&CC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of the MoEF&CC at Bhubaneswar shall monitor the stipulated conditions.	Complied. Compliance report along with environmental monitoring reports are being submitted to OSPCB RO office, OSPCB Head office and RO - MOEFCC. The copy of the same is also being uploaded on Tata Steel's common website. <b>Annexure#11</b>
13	The environmental Statement for each financial year ending 31 <sup>st</sup> March in Form V as is mandated to be submitted by The project proponent to the concerned State Pollution Control Board as prescribed under Environmental (Protection) Rules, 1986 as amended subsequently shall also be put on the website of the company along with the status of compliance of Environmental Conditions and shall also be sent to the respective Regional Office of the MoEF&CC at Bhubaneswar by e-mail	Complied. The last Environmental statement was submitted to SPCB & RO of MoEF&CC as per EC condition & EP Rule 1986, Proof of submission is attached In <b>Annexure#12</b> .
14	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at the website of the Ministry of Environment, Forests and Climate Change at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of clearance letter at least in two local newspaper that are widely circulated in the region of which one shall be in vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office at Bhubaneswar.	Complied. Within six months of obtaining EC due advertisement were published with intimation to all statutory and regulatory authorities for necessary information and record keeping.
15	Project authorities shall inform the Regional office as well as the Ministry the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Complied. The expansion project has been dropped and accordingly the amended EC obtained from MoEF & CC vide letter no. J-11011/43/2011-IA.II(I) dt:17.07.2019 .

**F. No. J-11011/43/2011-IA.II(I)**  
**Government of India**  
 Ministry of Environment, Forest and Climate Change  
 (Impact Assessment Division)

Indira Paryavaran Bhawan  
 Jor Bagh Road, Aliganj,  
 New Delhi - 110003  
 E-mail: dirind-moefcc@gov.in  
 Tel: 011-24695368  
 Dated: 17.07.2019

To

Shri. Bibhudutta Nanda, Managing Director  
 M/s T.S. Alloys Ltd, N3/24, IRC Village,  
 Bhubaneswar, Odisha - 751015

**Subject: Ferro-Alloys Plant with addition of 4X16.5 MVA SAF by M/s T S Alloys Limited at Village Ananthapur; Tehasil Athagarh; District Cuttack; Odisha – Amendment of Environmental Clearance for existing 2x16.5 SAF (i.e., production capacity of 59,400 TPA) regarding .**

Sir,

This has reference to your online application vide proposal no. IA/OR/IND/26031/2010 dated 17<sup>th</sup> August 2017 seeking amendment in Environmental Clearance granted on 22<sup>nd</sup> June 2015. The proposed project activity is listed at Sl. No. 3(a) Metallurgical Industries (Ferrous and Non-ferrous) under Category "A" EIA Notification, 2006 and the project is appraised at the Central level.

2. M/s TS Alloys Ltd. (Formerly Rawmet Ferrous Industries Ltd.) is operating Ferro Alloy Plant since 2007 at village Anantapur under Athagarh block, district Cuttack of Odisha. Presently it is operating with 2 nos. of Submerged Electric Arc Furnace (SAF) of 16.5 MVA each, with a total production capacity of 59,400 TPA Ferro Chrome and a Briquetting plant having 1,00,000 TPA net Briquette production capacity within the existing premises of 83.50 Acres.
3. M/s TS Alloys Ltd. was accorded Environmental Clearance (EC) for expansion of production vide File No. J-11011/43/2011-IA II (I) dated 22.06.2015 for 4x16.5 MVA SAF with projected production quantity of 120000 TPA Ferro-Chrome/Ferro-Manganese / Silico -Manganese.
4. Due to the steel market situation in the world and company financial constraints, M/s TS Alloy Limited could not go for the proposed expansion project to add 2x16.5 MVA SAF as approved in the EC. Further the Company's Board took a decision to drop the expansion project in view of the uncertainty in both supply of raw material and market demand.
5. Therefore, the Project proponent has requested to amend the Environmental Clearance for original production levels only.
6. The proposal was considered in the 22<sup>nd</sup> EAC (Industry-1) meeting held during 11<sup>th</sup> -13<sup>th</sup> September 2017. After detailed deliberations, the

committee recommended for modification of Environmental Clearance as requested.

7. The Ministry considered aforementioned recommendation of the EAC and here by decided to amend the Environmental Clearance to reduce the production capacity to the existing 59,400 TPA of production with the following condition, at para 8 below.
8. Further, the Project Proponent should restrict to the following quantities with respect to raw materials, facilities, waste generation and Electricity as given below.

i. Raw materials:

S.No.	Material	Quantity (TPA)
1	Chrome Ore Fines	129000
2	Chrome Ore hard lumps	32400
3	Friable lumps	6170
4	Manganese Ore	153400
5	Ferro manganese slag	7005
6	Lam coke	36000
7	Coal	3600
8	Quartzite	18000
9	Dolomite/Magnasite	16000
10	Electrode carbon paste	900
11	Hydrated Lime	4000
12	Molasses	6000

ii. Facilities:

S.No.	Furnaces	No.s
1	16.5 Sub-merged Arc Furnace (SAF)	2

iii. Waste Generation:

S.No.	Waste	Quantity/ Annum
1	Used Oil	1.2 KL
2	Waste containing Oil	0.24 Tonnes
3	Flue Gas Cleaning Residue	1440 Tonnes
4	Slag	54750 Tonnes
5	Domestic Effluent (STP)	150 KLD

- iv. Water 2446.56 KLD from Mahanadi River and Electricity – 34 MW (from state grid and open access)
  - v. Production of Ferro-chrome or Ferro-manganese or Silico Manganese to 59,400 TPA and briquetting plant to 100000 TPA.
9. All other terms and conditions in the Environmental Clearance vide letter No. F. No. J-11011/43/2011-IA.II(I) dated 22.06.2015 shall remain the same.

This issues with the approval of Competent Authority.



(A.K.Agrawal)  
Director

**Copy to:-**

- (i) Secretary, Department of Forests, Government of Odisha, Secretariat, Bhubaneswar.
- (ii) Additional Principal Chief Conservator of Forests (C), Ministry of Environment, Forest and Climate Change, Regional Office (EZ), A/3, Chandersekharpur, Bhubaneswar - 751023.
- (iii) **Chairman**, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, Delhi-110032.
- (iv) Chairman, Odisha State Pollution Control Board, Parivesh Bhawan, A/118 Nilakantha Nagar, Unit-VIII, Bhubaneswar-751012.
- (v) **Member Secretary**, Central Ground Water Authority, 18/11 Jamnagar House, Mansingh Road, New Delhi-110011.
- (vi) **District Collector**, Cuttack District, Odisha
- (vii) **Guard File / Record file / Monitoring file.**
- (viii) **MOEF&CC Website.**



**(A.K.Agrawal)**  
**Director**



# Visiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Certified

Ref:Envlab/24-25/TR-12745


Date:21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 AAQ MONITORING REPORT

1. Name of Industry	:	M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd) Anantpur, Dhurusia, Cuttack
2. Sampling Location	:	AAQMS-1 : Near Substation
3. Monitoring Instruments	:	RDS (APM 460 BL), FPS (APM 550) Envirotech, CO Monitor, VOC Sampler.
4. Sample collected by	:	VCSPL Representative

Date	PARAMETERS											
	PM <sub>10</sub> (µg/m <sup>3</sup> )	PM <sub>2.5</sub> (µg/m <sup>3</sup> )	SO <sub>2</sub> (µg/m <sup>3</sup> )	NO <sub>x</sub> (µg/m <sup>3</sup> )	NH <sub>3</sub> (µg/m <sup>3</sup> )	O <sub>3</sub> (µg/m <sup>3</sup> )	CO (mg/m <sup>3</sup> )	Pb (µg/m <sup>3</sup> )	Ni (ng/m <sup>3</sup> )	As (ng/m <sup>3</sup> )	C <sub>6</sub> H <sub>6</sub> (µg/m <sup>3</sup> )	BaP (ng/m <sup>3</sup> )
APR 24	65.0	34.3	13.0	23	25.6	13.6	0.81	BDL	BDL	BDL	BDL	BDL
MAY 24	65.8	34.8	11.8	21.4	24.2	11.2	0.8	BDL	BDL	BDL	BDL	BDL
JUN 24	64.0	31.8	11.8	21.1	24.6	10.9	0.8	BDL	BDL	BDL	BDL	BDL
JUL 24	59.5	30.6	10.6	17.3	22.5	8.6	0.6	BDL	BDL	BDL	BDL	BDL
AUG 24	60.8	29.8	10.0	16.8	22.7	9.4	0.7	BDL	BDL	BDL	BDL	BDL
SEP 24	59.6	29.3	10.1	18.3	24.5	9.3	0.7	BDL	BDL	BDL	BDL	BDL
Average	62.5	31.8	11.2	19.7	24.0	10.5	0.74	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100	60	80	80	400	180	04	01	20	06	05	01
Testing method	Gravimetric	Gravimetric	Improved West and Gaeke method	Modified Jacob & Hochheiser (Na-Arsenite)	Chemical Method	NDIR Spectroscopy	Indo phenol blue method	Absorption & Desorption followed by GC analysis	Solvent extraction followed by Gas Chromatography analysis	AAS method after sampling	AAS method after sampling	AAS method after sampling

BDL Values: PM10<20 µg/m<sup>3</sup>, PM2.5<10 µg/m<sup>3</sup>, SO<sub>2</sub>< 4 µg/m<sup>3</sup>, NO<sub>x</sub>< 6 µg/m<sup>3</sup>, O<sub>3</sub><4 µg/m<sup>3</sup>, CO<0.1 mg/m<sup>3</sup>, NH<sub>3</sub> <20 µg/m<sup>3</sup>, C<sub>6</sub>H<sub>6</sub><4 µg/m<sup>3</sup>, BaP<0.5 ng/m<sup>3</sup>, Ni<2.5 ng/m<sup>3</sup>, Pb<0.02µg/m<sup>3</sup>, As < 1 ng/m<sup>3</sup>.

  
Reviewed by:

  
Approved by:



# Visiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Certified

Ref:Envlab/24-25/TR-12746

Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 AAQ MONITORING REPORT

1. Name of Industry	:	M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd) Anantpur, Dhurusia, Cuttack
2. Sampling Location	:	S2: Near Canteen Site
3. Monitoring Instruments	:	RDS (APM 460 BL), FPS (APM 550) Envirotech, CO Monitor, VOC Sampler.
4. Sample collected by	:	VCSPL Representative

Date	PARAMETERS											
	PM <sub>10</sub> (µg/m <sup>3</sup> )	PM <sub>2.5</sub> (µg/m <sup>3</sup> )	SO <sub>2</sub> (µg/m <sup>3</sup> )	NO <sub>x</sub> (µg/m <sup>3</sup> )	NH <sub>3</sub> (µg/m <sup>3</sup> )	O <sub>3</sub> (µg/m <sup>3</sup> )	CO (mg/m <sup>3</sup> )	Pb (µg/m <sup>3</sup> )	Ni (ng/m <sup>3</sup> )	As (ng/m <sup>3</sup> )	C <sub>6</sub> H <sub>6</sub> (µg/m <sup>3</sup> )	BaP (ng/m <sup>3</sup> )
APR 24	64.8	33.6	12.6	22.5	24.2	12.3	0.79	BDL	BDL	BDL	BDL	BDL
MAY 24	64.1	32.4	12.3	22.4	25.1	11.1	0.78	BDL	BDL	BDL	BDL	BDL
JUN 24	63.7	32.2	12.1	20.5	25.1	11.2	0.77	BDL	BDL	BDL	BDL	BDL
JUL 24	58.8	29.5	11.1	22.6	23.3	11.1	0.62	BDL	BDL	BDL	BDL	BDL
AUG 24	58.2	28.4	9.8	19.3	22.4	9.2	0.63	BDL	BDL	BDL	BDL	BDL
SEP 24	55.5	26.8	9.1	16.4	22.1	9	0.62	BDL	BDL	BDL	BDL	BDL
Average	60.9	30.5	11.2	20.6	23.7	10.7	0.70	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100	60	80	80	400	180	04	01	20	06	05	01
Testing method	Gravimetric	Gravimetric	Improved West and Gaeke method	Modified Jacob & Hochheiser (Na-Arsenite)	Chemical Method	NDIR Spectroscopy	Indo phenol blue method	Absorption & Desorption followed by GC analysis	Solvent extraction followed by Gas Chromatography analysis	AAS method after sampling	AAS method after sampling	AAS method after sampling

BDL Values: PM10<20 µg/m<sup>3</sup>, PM2.5<10 µg/m<sup>3</sup>, SO<sub>2</sub>< 4 µg/m<sup>3</sup>, NO<sub>x</sub>< 6 µg/m<sup>3</sup>, O<sub>3</sub><4 µg/m<sup>3</sup>, CO<0.1 mg/m<sup>3</sup>, NH<sub>3</sub> <20 µg/m<sup>3</sup>, C<sub>6</sub>H<sub>6</sub><4 µg/m<sup>3</sup>, BaP<0.5 ng/m<sup>3</sup>, Ni<2.5 ng/m<sup>3</sup>, Pb<0.02µg/m<sup>3</sup>, As < 1 ng/m<sup>3</sup>.

Reviewed by:



Approved by:





# Visiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Certified

Ref:Envlab/24-25/TR-12747

Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 AAQ MONITORING REPORT

1. Name of Industry	:	M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd) Anantpur, Dhurusia, Cuttack
2. Sampling Location	:	S3: Near Workshop
3. Monitoring Instruments	:	RDS (APM 460 BL), FPS (APM 550) Envirotech, CO Monitor, VOC Sampler.
4. Sample collected by	:	VCSPL Representative

Date	PARAMETERS											
	PM <sub>10</sub> ( $\mu\text{g}/\text{m}^3$ )	PM <sub>2.5</sub> ( $\mu\text{g}/\text{m}^3$ )	SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	NO <sub>x</sub> ( $\mu\text{g}/\text{m}^3$ )	NH <sub>3</sub> ( $\mu\text{g}/\text{m}^3$ )	O <sub>3</sub> ( $\mu\text{g}/\text{m}^3$ )	CO ( $\text{mg}/\text{m}^3$ )	Pb ( $\mu\text{g}/\text{m}^3$ )	Ni ( $\text{ng}/\text{m}^3$ )	As ( $\text{ng}/\text{m}^3$ )	C <sub>6</sub> H <sub>6</sub> ( $\mu\text{g}/\text{m}^3$ )	BaP ( $\text{ng}/\text{m}^3$ )
APR 24	64.3	33.2	12.1	22.2	24.1	12.8	0.8	BDL	BDL	BDL	BDL	BDL
MAY 24	64.9	33.6	12.7	21.1	23.5	11.6	0.77	BDL	BDL	BDL	BDL	BDL
JUN 24	65.0	32.7	13.2	21.6	25	11.2	0.76	BDL	BDL	BDL	BDL	BDL
JUL 24	59	30.9	12.7	22.2	23.8	12.3	0.6	BDL	BDL	BDL	BDL	BDL
AUG 24	57.9	27.8	11	19.6	22.2	10.4	0.64	BDL	BDL	BDL	BDL	BDL
SEP 24	56.9	28.0	9.5	16.7	22.0	10.0	0.65	BDL	BDL	BDL	BDL	BDL
Average	61.3	31.0	11.9	20.6	23.4	11.3	0.70	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100	60	80	80	400	180	04	01	20	06	05	01
Testing method	Gravimetric	Gravimetric	Improved West and Gaeke method	Modified Jacob & Hochheiser (Na-Arsenite)	Chemical Method	NDIR Spectroscopy	Indo phenol blue method	Absorption & Desorption followed by GC analysis	Solvent extraction followed by Gas Chromatography analysis	AAS method after sampling	AAS method after sampling	AAS method after sampling

**BDL Values:** PM<sub>10</sub><20  $\mu\text{g}/\text{m}^3$ , PM<sub>2.5</sub><10  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub>< 4  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub>< 6  $\mu\text{g}/\text{m}^3$ , O<sub>3</sub><4  $\mu\text{g}/\text{m}^3$ , CO<0.1  $\text{mg}/\text{m}^3$ , NH<sub>3</sub> <20  $\mu\text{g}/\text{m}^3$ , C<sub>6</sub>H<sub>6</sub><4  $\mu\text{g}/\text{m}^3$ , BaP<0.5  $\text{ng}/\text{m}^3$ , Ni<2.5  $\text{ng}/\text{m}^3$ , Pb<0.02 $\mu\text{g}/\text{m}^3$ , As < 1  $\text{ng}/\text{m}^3$ .

Reviewed by:



Approved by:





# Visiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Certified

Ref:Envlab/24-25/TR-12748



Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 AAQ MONITORING REPORT

1. Name of Industry	:	M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd) Anantpur, Dhurusia, Cuttack
2. Sampling Location	:	S4: Near Dispatch Yard
3. Monitoring Instruments	:	RDS (APM 460 BL), FPS (APM 550) Envirotech, CO Monitor, VOC Sampler.
4. Sample collected by	:	VCSPL Representative

Date	PARAMETERS											
	PM <sub>10</sub> ( $\mu\text{g}/\text{m}^3$ )	PM <sub>2.5</sub> ( $\mu\text{g}/\text{m}^3$ )	SO <sub>2</sub> ( $\mu\text{g}/\text{m}^3$ )	NO <sub>x</sub> ( $\mu\text{g}/\text{m}^3$ )	NH <sub>3</sub> ( $\mu\text{g}/\text{m}^3$ )	O <sub>3</sub> ( $\mu\text{g}/\text{m}^3$ )	CO ( $\text{mg}/\text{m}^3$ )	Pb ( $\mu\text{g}/\text{m}^3$ )	Ni ( $\text{ng}/\text{m}^3$ )	As ( $\text{ng}/\text{m}^3$ )	C <sub>6</sub> H <sub>6</sub> ( $\mu\text{g}/\text{m}^3$ )	BaP ( $\text{ng}/\text{m}^3$ )
APR 24	65.1	33.8	13.6	23.3	24.9	12.1	0.79	BDL	BDL	BDL	BDL	BDL
MAY 24	64.8	32.5	11.4	21.4	24.7	11.8	0.76	BDL	BDL	BDL	BDL	BDL
JUN 24	64.1	33.1	11.9	19.3	24.6	12.0	0.75	BDL	BDL	BDL	BDL	BDL
JUL 24	61.8	32.9	11.7	19.1	23.7	11.2	0.74	BDL	BDL	BDL	BDL	BDL
AUG 24	61.0/	31.1	11.4	18.0	24.5	11.3	0.74	BDL	BDL	BDL	BDL	BDL
SEP 24	60.1	30.5	10.7	20.5	24	9.6	0.76	BDL	BDL	BDL	BDL	BDL
Average	62.8	32.3	11.7	20.3	24.4	11.2	0.76	BDL	BDL	BDL	BDL	BDL
NAAQ Standard	100	60	80	80	400	180	04	01	20	06	05	01
Testing method	Gravimetric	Gravimetric	Improved West and Gaeke method	Modified Jacob & Hochheiser (Na-Arsenite)	Chemical Method	NDIR Spectroscopy	Indo phenol blue method	Absorption & Desorption followed by GC analysis	Solvent extraction followed by Gas Chromatography analysis	AAS method after sampling	AAS method after sampling	AAS method after sampling

BDL Values: PM<sub>10</sub><20  $\mu\text{g}/\text{m}^3$ , PM<sub>2.5</sub><10  $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub>< 4  $\mu\text{g}/\text{m}^3$ , NO<sub>x</sub>< 6  $\mu\text{g}/\text{m}^3$ , O<sub>3</sub><4  $\mu\text{g}/\text{m}^3$ , CO<0.1  $\text{mg}/\text{m}^3$ , NH<sub>3</sub> <20  $\mu\text{g}/\text{m}^3$ , C<sub>6</sub>H<sub>6</sub><4  $\mu\text{g}/\text{m}^3$ , BaP<0.5  $\text{ng}/\text{m}^3$ , Ni<2.5  $\text{ng}/\text{m}^3$ , Pb<0.02 $\mu\text{g}/\text{m}^3$ , As < 1  $\text{ng}/\text{m}^3$ .

  
Reviewed by: 

  
Approved by: 





Ref:Envlab/24-25/TR-12749

Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 STATIONARY EMISSION MONITORING REPORT

1.Name of Industry : M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd)  
Anantpur, Dhurusia, Cuttack  
2.Monitoring Instrument : Vayubodhan Stach Sampler VSS 1

### Stack Attached to Furnace-1

Parameters	Prescribed Standard as per CTO	APR 24		MAY 24		JUN 24		JUL 24		AUG 24		SEP 24	Average
Stack Temperature 0C	--	121	130	123	126	126	124	123	122	120	124	112	122.8
Velocity of Flue Gas m/sec	--	19.2	16.8	17.5	14.9	19.6	17.2	19.2	18.2	14.8	16.7	14.6	17.2
Concentration of Carbon Monoxide (as CO) PPM	--	12.3	10.2	10.6	9.7	11.2	10.2	13.6	12.5	14.5	16.2	12.3	12.1
Concentration of Carbon dioxide (as CO <sub>2</sub> ) %	--	14.5	13.6	12.8	14.3	13.6	15.2	15.7	18.7	17.3	19.1	16.1	15.5
Concentration of Sulphur dioxide (as SO <sub>2</sub> ) mg/Nm <sup>3</sup>	--	58.4	56.1	49.6	52.3	52.2	55.3	57.4	56.9	55.4	57.3	47.1	54.4
Concentration of Oxides of Nitrogen (as NO <sub>x</sub> ) mg/Nm <sup>3</sup>	--	29.1	30.8	25.4	28.5	27.3	29.6	26.3	30.1	24.5	29.6	22.6	27.6
Concentration of Particulate Matter (as PM) mg/Nm <sup>3</sup>	100	42.9	41.5	41.8	43.2	43.6	45.8	40.2	38.1	40.2	38.1	31.5	40.5

Reviewed by:



Approved by:





Ref:Envlab/24-25/TR-12750

Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 STATIONARY EMISSION MONITORING REPORT

1.Name of Industry : M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd)  
Anantpur, Dhurusia, Cuttack  
2.Monitoring Instrument : Vayubodhan Stach Sampler VSS 1

### Stack Attached to Furnace-2

Parameters	Prescribed Standard as per CTO	APR 24	MAY 24	JUN 24		JUL 24		AUG 24		SEP 24	Average
Stack Temperature 0C	--	126	130	124	128	119	122	123	126	110	123.1
Velocity of Flue Gas m/sec	--	15.3	17.2	17.8	18.3	13.9	12.5	11.8	13.4	15.7	15.1
Concentration of Carbon Monoxide (as CO) PPM	--	11.6	12.4	10.5	12.3	10.2	11.3	11.3	13.5	13.4	11.8
Concentration of Carbon dioxide (as CO <sub>2</sub> ) %	--	12.8	14.3	13.3	15.2	11.6	13.5	12.4	15.7	15.2	13.7
Concentration of Sulphur dioxide (as SO <sub>2</sub> ) mg/Nm <sup>3</sup>	--	55.1	47.5	45.2	50.6	33.6	39.4	32.1	35.4	31.6	41.2
Concentration of Oxides of Nitrogen (as NO <sub>x</sub> ) mg/Nm <sup>3</sup>	--	31.6	26.1	30.2	28.4	28.1	26.3	27.9	25.4	25.4	27.7
Concentration of Particulate Matter (as PM) mg/Nm <sup>3</sup>	100	44.3	47.6	46.8	41.8	36.1	35.2	38.3	40.4	23.9	39.4

Reviewed by:



Approved by:





Ref:Envlab/24-25/TR-12751

Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 STATIONARY EMISSION MONITORING REPORT

1.Name of Industry : M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd)  
Anantpur, Dhurusia, Cuttack  
2.Monitoring Instrument : Vayubodhan Stach Sampler VSS 1

### Stack Attached to Briquetting Plant

Parameters	Prescribed Standard as per CTO	APR 24		MAY 24		JUN 24		JUL 24		AUG 24		SEP 24	Average
Stack Temperature 0C	--	75.1	73.6	77.1	75.1	75.6	73.6	71.2	70.3	73.4	56.1	70.5	72.0
Velocity of Flue Gas m/sec	--	24.5	21.8	23.8	19.7	21.6	20.2	23.6	18.5	19.8	23.2	16.9	21.2
Concentration of Carbon Monoxide (as CO) PPM	--	11.8	12.5	12.4	14.3	11.6	12.5	13.6	11.2	11.4	13.7	13.2	12.6
Concentration of Carbon dioxide (as CO <sub>2</sub> ) %	--	13.6	14.4	14.3	12.8	13.5	14.2	11.6	12.6	14.5	17.3	15.6	14.0
Concentration of Sulphur dioxide (as SO <sub>2</sub> ) mg/Nm <sup>3</sup>	--	40.5	37.8	38.7	35.4	36.2	37.2	37.4	35.4	33.7	36.5	35.6	36.8
Concentration of Oxides of Nitrogen (as NO <sub>x</sub> ) mg/Nm <sup>3</sup>	--	27.3	25.9	25.6	24.5	24.9	26.1	23.6	24.8	25.1	26.7	28.3	25.7
Concentration of Particulate Matter (as PM) mg/Nm <sup>3</sup>	100	72.6	74.2	77.3	80.1	75.9	77.1	72.6	74.1	74.3	73.8	73.5	75.1

Reviewed by:



Approved by:



Plantation Programme							
Name of the Industry / Mines: Ferro Alloys Plant of M/s Tata Steel Limited, Athagarh				Annexure-3		For FY'25	
Plantation achieved in 2023-24			Free Distribution of Seedlings in 2023-24	Proposed Plantation Programme to be taken during 2024-25			Proposed Free Distribution of Seedlings during 2024-25
Name of the site	Area in Ha	No of Seedlings Planted		Name of the site	Area in Ha	No of Seedlings Planted	
Back side of Sand Jigging Plant	0.20	330	1050	Back side of Breaking Yard	0.30	400	1000
Near JJ Associates workshop	0.01	100		Power plant Road side	0.01	100	
Near High Mast (Beside breaking Yard)	0.20	320		Near High mast(Beside BQT plant )	0.10	100	
Avenue Plantation on New Ring Road(Power Plant)	0.30	400		Road PPE centre to Sand Jigging plant	0.40	500	
<b>Total</b>	<b>0.71</b>	<b>1150</b>		<b>Total</b>	<b>0.81</b>	<b>1000</b>	

  
**Head, Ferro Alloys Plant**  
**Athagarh, Cuttack**  
**Tata Steel Limited**

**Water consumption Details from April-2024 to Sept-2024**

<b>Month</b>	<b>Apr-24</b>	<b>May-24</b>	<b>Jun-24</b>	<b>Jul-24</b>	<b>Aug-24</b>	<b>Sep-24</b>
Units	KL/M	KL/M	KL/M	KL/M	KL/M	KL/M
Water consumption or Intake from Rever	12655	15412	16504	14024	13466	13180
Sp. Water Consumption	4.60	5.20	4.20	3.42	3.08	3.35

**Note:** KL/M-Killo Litter Per Month



**Head, Ferro Alloys Plant  
Athagarh, Cuttack  
Tata Steel Limited**



# Visiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Certified

Ref:Envlab/24-25/TR-12752

Date: 21.11.2024

## SIX MONTH COMPLIANCE REPORT ETP WATER APR 2024 TO SEP 2024

1. Name of Industry	:	M/s. Tata Steel Ltd(Formerly Known as Tata Steel Mining Ltd) Anantpur, Dhurusia, Cuttack
2. Sample Collected By	:	VCSPL Representative

### ETP-INLET

Parameters	Standard (Inland Surface water) Part-A	Unit	APR 24	MAY 24	JUN 24	JUL 24	AUG 24	SEP 24	Average
pH value at 25°C	5.5-9.0	--	8.87	9.12	9.37	9.12	8.75	8.42	8.9
Iron as Fe	3.0	mg/l	2.8	2.15	3.16	4.56	3.89	4.15	3.5
Oil & grease	10.0	mg/l	6.8	8.4	9.3	8.4	7.7	6.8	7.9
Total Chromium (as Cr)	2.0	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
Hexavalent Chromium as (Cr <sup>+6</sup> )	0.1	mg/l	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
Chemical Oxygen Demand (as COD)	250	mg/l	43.8	47.2	52.8	53.1	49.2	48.6	49.1
Biochemical Oxygen Demand (as BOD),3 Days at 27°C	30	mg/l	14.8	16.3	18.2	17.5	15.1	16.5	16.4
Total Suspended Solids	100	mg/l	76.1	82.5	78.6	91.4	94.6	101.2	87.4

### ETP-OUTLET

Parameters	Standard (Inland Surface water) Part-A	Unit	APR 24	MAY 24	JUN 24	JUL 24	AUG 24	SEP 24	Average
pH value at 25°C	5.5-9.0	--	7.32	7.14	7.23	7.45	7.34	7.12	7.2
Iron as Fe	3.0	mg/l	0.87	0.76	0.68	0.54	0.44	0.47	0.62
Oil & grease	10.0	mg/l	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0	<1.0
Total Chromium (as Cr)	2.0	mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
Hexavalent Chromium as (Cr <sup>+6</sup> )	0.1	mg/l	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
Chemical Oxygen Demand (as COD)	250	mg/l	8.9	7.2	6.8	9.4	7.6	9.1	8.2
Biochemical Oxygen Demand (as BOD),3 Days at 27°C	30	mg/l	3.5	3.3	2.4	3.5	2.9	3.2	3.1
Total Suspended Solids	100	mg/l	11.4	10.5	9.6	5.7	7.1	10.3	9.1

Reviewed By:



Approved By:



## T S ALLOYS LIMITED

Letter No: TSAL/SHE-20/LE-46/2017  
Date: 26/05/2017

To

The Chief Conservator of Forests  
Ministry of Environment & Forests  
Regional Office (EZ), A/3, Chandrasekharpur,  
Bhubaneswar – 751 023

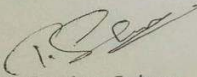
**Sub: Submission of approved copy of On-site Emergency Plan**

Sir,

We are enclosing herewith please find Onsite Emergency Plan of our Company T S Alloys Limited located at Vill – Anantapur, Po-Dhurusia, Athagarh, Dist – Cuttack, Odisha.

Kindly acknowledge the receipt.

Thanking you.  
Yours Faithfully,  
For T S Alloys Limited

  
Tapas Ranjan Sahoo  
Safety & Environment

Enclosed: Onsite Emergency Plan



### T S Alloys Limited

(A 100% subsidiary of **TATA** STEEL LIMITED)

Registered Office: Plot No - N3/24, IRC Village, Nayapalli, Bhubaneswar, Odisha, Pin - 751 015  
Ph : + 91 674 6628502 (O), Fax : +91 674 6628516  
Works: Anantpur, P.O. Dhurusia, Athagarh, District : Cuttack, Odisha, Pin - 754 029, Tel : +91 671 6534413  
CIN: U27109OR2004PLC009683 Website : www.tsalloys.com



# Visiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Certified

Ref:Envlab/24-25/TR-12753

Date: 21.11.2024

## SIX MONTHLY COMPLIANCE REPORT APRIL 2024 TO SEPTEMBER 2024 NOISE LEVEL MONITORING REPORT

Name & Address of the Client : M/s. Tata Steel Ltd (Formerly Known as Tata Steel Mining Ltd) Anantpur, Dhurusia, Cuttack

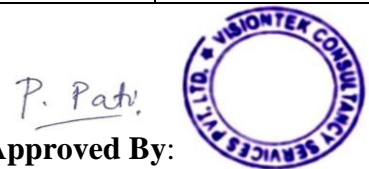
Instrument Used	: Noise Meter
Sample Collected By	: VCSPL Representative

SL. No.	LOCATION	JUN 24		SEP 24		AVG	
		Noise Level in dB(A)		Noise Level in dB(A)		Noise Level in dB(A)	
		DAY	NIGHT	DAY	NIGHT	DAY	NIGHT
1.	Cast House Area	62.8	56.9	61.5	54.6	62.2	55.8
2	MRSS Control Room	71.2	63.3	69.8	62.9	70.5	63.1
3	Electrical DG Room	73.8	65.1	71.2	63.3	72.5	64.2
4	Plant Medical	70.2	67.3	72.1	65.4	71.2	66.4
5	General Store Room	66.8	57.2	61.5	58.2	64.1	57.7
6	Pump House Area	72.5	68.1	70.6	67.1	71.5	67.6
7	QC Laboratory	64.2	60.3	66.9	59.6	65.6	59.9
8	Briquette Plant Control Room	70.5	62.9	68.2	61.2	69.4	62.1
9	Sampling Shade Room	74.1	67.9	72.1	66.3	73.1	67.1
10	Conveyor Feeding Site	73.3	66.4	70.6	64.8	71.9	65.6
11	Labour Rest Room	64.5	54.9	67.1	52.5	65.8	53.7
12	Weigh Bridge – I	72.5	56.3	71.5	55.6	72.0	55.9
13	Weigh Bridge – II	71.6	52.9	70.3	53.7	70.9	53.3
14	Mechanical Work Shop	68.6	54.3	66.9	52.6	67.7	53.5
15	Feeding Rest Room	64.2	56.1	66.8	55.1	65.5	55.6
16	Security Room	58.6	53.8	57.4	51.9	58.0	52.8
17	Jigging Plant-I	72.6	63.8	71.2	64.8	71.9	64.3
18	Jigging Plant-II	74.1	66.1	73.1	64.6	73.6	65.4
19	Furnace Control Room	72.3	64.2	67.9	62.9	70.1	63.5
20	Administrative Building (Sever Room)	69.3	59.1	64.2	58.4	66.8	58.7
21	Conference Room	57.2	55.3	56.1	52.6	56.6	53.9
22	Civil Room(Procurement)	55.3	54.8	52.8	55.1	54.1	54.9
<b>Ambient air Quality Standards in respect of Noise for Industrial Area</b>						<b>75</b>	<b>70</b>
Note: No deviation from the AAQ standard in respect of Noise is observed and the values are within the standard prescribed.							

Reviewed By:



Approved By:





**HEALTH RECORD**  
(Pre-employment/Periodical)  
(Prescribed under Rule 62 - J)

<p>1. Name of the Factory : T.S.L. Athargarch</p> <p>2. Name of the Employee : Jaladhare Behera</p> <p>3. Employee Distinguishing No. : BTE-R-007</p> <p>4. Age of the Employee : 40</p> <p>Identification mark : cut mark on nose</p> <p>Nature of job : Sweeper</p> <p>5. Date of Employment :</p> <p>6. Length of service in years :</p> <p>7. General Survey : Health : <u>Good</u>/Fair/Poor</p> <p>Height : 151 Cms. Weight 40 Kg.</p> <p>8. Blood Group : <u>B+</u> Rh Typing : <u>Positive</u></p> <p>9. Eye Vision : <u>Normal</u> /Abnormal Use glass : <u>Yes</u> /No</p> <p>10. Hearing : <u>Normal</u> /Abnormal Audiometry : <u>Normal</u> /Abnormal</p> <p>11. Respiratory system &amp; Chest Measurement Inspiration : <u>79</u> Expiration : <u>84</u> Respiration rate : <u>20</u> /min Chest X-Ray : <u>Not done</u> P.F.T. : <u>Normal</u> /Abnormal</p> <p>Remarks, if any : <u>No</u></p>	<p>12. Cardiovascular system: Pulse rate : <u>80</u> min B.P. : <u>104/68</u> mmHg Heart Sound : <u>Normal</u> ECG : <u>Normal</u> /Abnormal</p> <p>Remarks, if any : <u>No</u></p> <p>13. Abdomen Tenderness : <u>Yes</u> /No Liver : <u>Normal</u> /Abnormal Spleen : <u>Normal</u> /Abnormal</p> <p>14. Nervous System : History of Fits : <u>Yes</u> /No Epilepsy : <u>Yes</u> /No</p> <p>Remarks on Mental Health: <u>Good</u></p> <p>15. Locomotors System : <u>Normal</u> /Abnormal</p> <p>16. Skin condition : <u>Normal</u> /Abnormal</p> <p>Remarks on any skin condition noticed :</p> <p>17. Hernias : <u>Present</u> / Absent</p> <p>18. Hydrocele : <u>Present</u> / Absent</p> <p>19. Present Complain, if any : <u>No</u></p>
---	---

20. Summary of Findings	<u>No</u>
Heart Disease	<u>No</u>
Hypertension	<u>No</u>
Diabetes Mellitus	<u>No</u>
T.B.	<u>No</u>
Epilepsy	<u>No</u>
Poisoning	<u>No</u>
Others	<u>No</u>
Occupational disease, if any :	<u>No</u>

21. Recommendation, if any for any further investigation:

  
Signature of the Employee

  
Signature of the Medical Officer with Seal

**Dr. Pabitra Kumar Sethy**  
Medical Officer  
Regd-No-24340

FORM 25

Rule 96

Certificate of Fitness For Dangerous Operation

I certify that I have personally examined sri/smt. Jaladhar Behera

.....S/O/D/O.....

Aini Behera residing at.....

.....Who is desirous of being employed as.....in.....of.....

.....Deptt. And that as nearly as can be ascertained from my examination is ~~Fit~~ / unfit for employment in the above noted factory.

2. He is fit to be employed and may be employed on some other non-hazardous operation such as .....

3. He/she may be produced for further examination after a period of one year .....

4. He /She is advised following further examination.....

5. He/ She is advised following further treatment .....

6. The serial No. of the previous certificate is .....

[Signature]  
Signature of person Examined

[Signature]  
Signature of certifying surgeon  
**Dr. Pabitra Kumar Sethy**  
Medical Officer  
Regd. No. 24340

Ferro Alloys Plant of M/s Tata Steel Limited, Athagarh.

Expenditure for Pollution Control Measure from April'24 to Sept' 2024						
MONTH	GCP SPARE CONSUMPTION COST	GCP CONTRACT COST	GCP Power Consumption Cost	Environment Monitoring	Water Sprinkling	Effluent Treatment Plant
April'24	1,66,953.36	3,48,472.34	3079920	70070.00	35250	3567
May'24	79990.33	3,48,472.34	2998045.68	95682.00	35250	3567
June'24	611726.33	3,48,472.34	2871735.35	78704.00	35250	3567
July'24	52523.38	3,48,472.34	3112792.34	70070.00	35250	3567
August'24	92108.51	3,48,472.34	2775359.94	83891.00	35250	3567
September'24	117511.53	3,48,472.34	2976902.14	121284.00	35250	3567
<b>Total</b>	<b>11,20,813.55</b>	<b>20,90,834.04</b>	<b>17814755.44</b>	<b>519701.00</b>	<b>211500</b>	<b>21402</b>
Sum Total-					2,17,79,006.03	
The total amount of expenditure towards pollution control measure from is RS 2,17,79,006.03 -Only						

*Jayaw*

**Head, Ferro Alloys Plant  
Athagarh, Cuttack  
Tata Steel Limited**



Letter No: TSL/FAMD/FAPA/FY25/681  
Date: 20.05.2024

To  
The Director, MOEF & CC  
Impact Assessment Division (EAC – Industry-I)  
Ministry of Environment, Forest, and Climate Change  
Indira Paryavaran Bhavan, Jor Bagh Road, Aliganj  
New Delhi- 110003

Sub: Submission of Half Yearly EC Compliance Report for a period of Oct'2023 to  
March'2024 considering the financial year from 1<sup>st</sup> April 2023 to 31<sup>st</sup> March 2024.

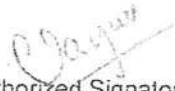
Ref: EC Vide File No. J-11011/43/2011-IA II (I) dated: 17<sup>th</sup> July 2019.

Dear Sir,

With reference to the subject and reference no cited above, we are herewith submitting the  
"Half yearly Compliance of Environment clearance conditions for the period of Oct'2023 to  
Mar'2024 for your kind perusal.

With best regards,

For Tata Steel Limited.

  
Authorized Signatory

**Head, Ferro Alloys Plant  
Athgarh, Cuttack  
Tata Steel Limited**



Enclosure: As Enclosed

Copy to: The Regional Officer, Cuttack, MOEF & CC  
Regional office, Bhubaneswar  
State Pollution Control Board, Bhubaneswar

**TATA STEEL LIMITED**

Registered Office: Bombay House 24 Homi Mody Street Fort Mumbai 400 001 India



Letter No: TSL/FAMD/FAPA/FY25/681  
Date: 20.05.2024

To  
The Director, MOEF & CC  
Impact Assessment Division (EAC – Industry-I)  
Ministry of Environment, Forest, and Climate Change  
Indira Paryavaran Bhavan, Jor Bagh Road, Aliganj  
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With best regards,

For Tata Steel Limited.

  
Authorized Signatory

Head, Ferro Alloys Plant  
Aihagarh, Cuttack  
Tata Steel Limited

Enclosure: As Enclosed

Copy to: The Regional Officer, Cuttack, MOEF & CC  
Regional office, Bhubaneswar  
State Pollution Control Board, Bhubaneswar



**TATA STEEL LIMITED**

Registered Office: Bombay House 24 Horni Mody Street Fort Mumbai 400 001 India



Letter No: TSL/FAMD/FAPA/FY25/1112  
Date: 23.07.2024

To  
The Member Secretary,  
State Pollution Control Board,  
A/118, Nilakantha Nagar,  
Bhubaneswar, Odisha-751012

Sub: Submission of Environment Statement of "Ferro Alloys Plant M/s Tata Steel Limited, Athagarh" (Formerly Known as Tata Steel Mining Limited), for the year ending 31<sup>st</sup> March 2024.


Dear Sir,

We are herewith Submitting the "Environmental Statement for the financial year 2023-2024 in Form-V as per rule-14 under Environment (Protection) Rules, 1986.

This is for your necessary reference & perusal.

With best regards,

For Tata Steel Limited.

  
Authorized Signatory  
Factory Manager  
Ferro Alloys Plant, Athagarh  
Tata Steel Limited



Encl: Form-V

Copy to: The Regional Officer, Cuttack, State Pollution Control Board, Odisha,  
The MOEF & CC, Bhubaneswar

**TATA STEEL LIMITED**

Registered Office Bombay House 24 Homi Mody Street Fort Mumbai 400 001 India  
Tel 91 22 6665 8282 Fax 91 22 6665 7724 Website www.tatasteel.com  
Corporate Identity Number L27100MH1907PLC000260



Letter No: TSL/FAMD/FAPA/FY25/1112  
Date: 23.07.2024

To  
The Member Secretary,  
State Pollution Control Board,  
A/118, Nilakantha Nagar,  
Bhubaneswar, Odisha-751012

Sub: Submission of Environment Statement of "Ferro Alloys Plant M/s Tata Steel Limited, Athagarh" (Formerly Known as Tata Steel Mining Limited), for the year ending 31<sup>st</sup> March 2024.

Dear Sir,

We are herewith Submitting the "Environmental Statement for the financial year 2023-2024 in Form-V as per rule-14 under Environment (Protection) Rules, 1986.

This is for your necessary reference & perusal.

With best regards,

For Tata Steel Limited.

Authorized Signatory

**Factory Manager  
Ferro Alloys Plant, Athagarh  
Tata Steel Limited**

Encl: Form-V

Copy to: The Regional Officer, Cuttack, State Pollution Control Board, Odisha,  
The MOEF & CC, Bhubaneswar



**TATA STEEL LIMITED**

Registered Office Bombay House 24 Homi Mody Street Fort Mumbai 400 001 India  
Tel 91 22 6665 8282 Fax 91 22 6665 7724 Website www.tatasteel.com  
Corporate Identity Number L27100MH1907PLC000260

**ENVIRONMENTAL STATEMENTS**  
**FORM-V**

(See Rule 14)

The Ministry of Environment & Forest vide its notification dated March, 1992 directed all industries which need to have consent under Water (Prevention & Control of Pollution) 1974 and Air (Prevention & Control of Pollution) 1981 to file the Environmental statement every year. This is to be filed for the period ending March by September every year. The format for the same is as follows:

Environmental Statement for the financial year ending the **31st March 2024**.

**PART – A**

- (i) Name and address of the Owner/occupier of the Industry operation or process : Shri T.V.Narendran  
(Managing Director)  
**Ferro Alloys Plant of M/s  
Tata Steel Limited**
- Works:** At-Anantapur  
P.O.-Dhurusia  
Tehsil-Athagarh  
Dist: Cuttack-754029
- (ii) Industry Category Primary – (STC code) : Large  
Secondary – (SIC code)
- (iii) Production Capacity-Units : 59, 400 MT/year
- (iv) Year of establishment : 2004.
- (v) Date of the last submission : 28/07/2023 with vide Letter No.  
TSML/FAPA/6305/FY24



**PART - B**

**Water and Raw Material Consumption**

(i) Water consumption m<sup>3</sup>/d

<b>Water consumption heads</b>	<b>Water consumption quantity in m<sup>3</sup>/day</b>	<b>Approval Quantity from Central Ground Water Authority, Ministry of Water Resources, Govt. of India</b>
Process	260.28	The approved quantity for surface water withdrawal from river Mahanadi is <b>0.5 cusec (1224m<sup>3</sup>/day)</b> . The approval is accorded vide Letter No. 11961/WR Dated: 13/05/2022.
Industrial Cooling	94.51	
Domestic	251.87	
<b>Total Consumption/day</b>	<b>606.66</b>	

<b>Name of product</b>	<b>Process water consumption per unit of product output (M<sup>3</sup>/T).</b>		
	<b>During the previous financial year (2022-2023)</b>	<b>During the current financial year (2023-2024)</b>	
<b>1</b>	<b>2</b>	<b>3</b>	
High Carbon Ferro Chrome.	3.80	3.58	
<b>(ii)</b>	<b>Raw material consumption</b>		
<b>Name of raw material</b>	<b>Name of products</b>	<b>Consumption of raw material for unit of output. (For production of 1 MT of High Carbon Ferro Chrome).</b>	
	High Carbon Ferro chrome	<b>During the previous financial year (2022-2023)</b>	<b>During the current financial year (2023-2024)</b>
Chrome Ore		2350 Kgs	2363Kgs
Coke		500 Kgs	402.13Kgs
Quartz		160 Kgs	163Kgs
power		3.37 MW	3.407MW

\* F.C=Fixed Carbon

Polluting Industry may use codes if disclosing details of raw material would violate Contractual obligations, otherwise all industries have to name the raw material used.

## PART - C

**Discharged to environment / unit of output specified if the consent issued.**

<b>Pollutants</b>	<b>Quantity of pollutants Discharged (mass/day)</b>	<b>Concentration of pollutions in discharges (mass / volume)</b>	<b>Percentage of variation from prescribed standards with reasons</b>
<b>a) Water</b>	NIL	NIL	NA
<b>b) Air</b>			
Stack emission of furnace-1. Particulate Matter (PM) in mg/NM <sup>3</sup>	-	*43.54 mg/NM <sup>3</sup>	Within the prescribes standard
Stack emission Of furnace-2. Particulate Matter (PM) in mg/NM <sup>3</sup>	-	*44.92 mg/NM <sup>3</sup>	Within the prescribes standard
Stack emission Of Briquetting plant. Particulate Matter (PM) in mg/NM <sup>3</sup>	-	70.88mg/NM <sup>3</sup>	Within the prescribes standard

**\*Annual average data**

1. Prescribed standard for Particulate matter emission from stack attached to furnace-1 & 2 is **100 mg/NM<sup>3</sup>**.

**PART - D**  
**HAZARDOUS WASTES**

(As specified under the hazardous wastes/management & handling rules, 1989)

<b>Hazardous wastes</b>	<b>Total quantity (Kg)</b>	
	<b>During the current financial year (2022-2023)</b>	<b>During the current financial year (2023-2024)</b>
a) FROM PROCESS		
i) USED TRANSFORMER OIL	1.450 KL	0.840 KL
ii) WASTE OIL	221 Ltr. (Used Gear Oil feed in the Briquette plant Dryer)	31 Ltr. (Used Gear Oil feed in the Briquette plant Dryer)
iii) Waste Containing Oil	221 kg (Oil contaminated cotton waste)	0.61 MT (Oil contaminated cotton waste)
b) FROM POLLUTION CONTROL FACILITY	1032.78 MT (GCP Dust)	797.65 MT (GCP Dust)

**PART - E**  
**SOLID WASTES**

Sources	Total quantity	
	During the current financial year (2022- 2023)	During the current financial year (2023-2024)
a. From Process		
i) Slag	48696 MT	49142.97 MT
ii) Waste Batteries	Nil	NIL
b. From Pollution Control Facility.	1032.78 MT (as dry)	797.65 MT (as dry)
c. (1) Quantity recycled or reutilized within the unit	1032.78 MT (used in briquette making)	797.65 MT (used in briquette making)
(2) Quantity sold	NIL	NIL
(3) Quantity disposed	NA	NA

**PART - F**

**Please specify the characterization (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both the categories of wastes.**

Characteristics of FeCr Slag	Characteristics of GCP Dust
Cr <sub>2</sub> O <sub>3</sub> = 7% to 8%	Cr <sub>2</sub> O <sub>3</sub> = 7% to 10%
SiO <sub>2</sub> = 28% to 32%	SiO <sub>2</sub> = 22% to 25%
FeO = 3.5% to 4.0%	FeO = 3% to 5%
CaO = 5.0% to 6.0%	CaO = 6% to 8%
MgO = 24% to 26%	MgO = 24% to 28%
Al <sub>2</sub> O <sub>3</sub> = 21% to 23%	Al <sub>2</sub> O <sub>3</sub> = 10% to 15%
S = 0.3 % to 0.5 %	C = 3% to 6%
	S = 0.6 % to 0.9 %

LOI* = 13 % to 17 %
---------------------

\*LOI = Loss on ignition

The compositions of other hazardous wastes like Waste Oil & Waste Batteries are Hydrocarbons, lead and acids.

### **Disposal practice:**

#### **Slag:-**

Furnace # 1 & Furnace # 2 produce Cr<sub>2</sub>O<sub>3</sub> slag as a by – product. The slag is mostly utilised for road construction & development and the rest is dumped at earmarked site inside the factory premises.

#### **GCP dust:-**

Individual GCPs have been provided to Furnace I & II. Each GCP consists of gas cooler (air to air heat exchanger) and pulse jet bag filter with duct and ID fan of capacity 2, 40,000m<sup>3</sup>/hr and discharged through a stack of adequate height. The flue gas cleaning residue is properly collected with the help of pneumatic dust collection system provide with silo and stored on a concrete floor under shed and is used in briquette making process.

#### **Waste oil:**

The waste oil generated at various sources are collected in leak proof barrels and then are kept on a concrete floor with oil catch pit. It is also ensured that the caps of the barrels remain intact and in upright position. The storage area is properly fenced and caution board displayed. During transfer of waste oil to barrels, a trough is placed underneath in order to prevent land contamination due to oil spillage then at a fixed interval, these barrels are returned to stores for final disposal through authorized reprocessor.

#### **Waste batteries:**

Waste Batteries are generated in Electrical and IT section. These batteries with diluted acid and caps intact are kept under a shed having concrete floor. Then at a fixed interval, these batteries are returned to stores for final disposal. The UPS generated is kept inside the IT room and during purchase of new UPS it is handed over to the party under buy back policy.

#### **Used cotton wastes:**

The used cotton wastes generated at various locations are kept in designated barrels and at a fixed interval; these wastes are handed over to the Shift In-charge of the Furnace Section for incinerating in the Electric Arc Furnace at a temperature of more than 1700 degree C.

## PART - G

### Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production:

M/s TATA STEE LIMITED has spearheaded the pursuit for Environmental Protection by implementing an effective environmental management system. To this effect, the Plant has undertaken the following measures: -

- i. Annual maintenance of both the GCPs including power consumption and GCP dust transportation is 4.37 Crores (Approx.).
- ii. Annual maintenance of dry fog systems including power consumption is 5 lacs (Approx.).
- iii. Misc. Contractual jobs for maintaining environmental management system was Rs.24.00 lakhs (approx.).

So the total annual expenditure incurred towards environmental protection = (4.37 Crores +5 lacs+24.00 lacs) = Rs 4.66 Crores (approx.)

Annual production of the plant during the year = 52741.48 MT

So, the impact of the pollution abatement measures on the cost of production shall be = Rs 4.66 Crores/52741MT = Rs 883.56/MT

Thus, the plant is incurring an additional expenditure of Rs 883.56/MT of finished product towards pollution control measures.

## PART – H

### Additional measures/investment proposal for environment protection including abatement of pollution prevention of pollution.

The following measures have been planned to execute in the current year for environment protection and abatement of pollution.

- We have installed tractor mounted water sprinklers for raw material yard and planning for horizontal implementation at dispatch yard and hauling roads.
- Plantation of around 1000 seedlings inside the plant premises for green belt development.
- For energy conservation we have planned to be installed VVVF drive for Skip operation. The energy reduction will be Approx. 20%.

- We have planned to install an automatic water sprinkling system through the piping.
- We have constructed a deep burial and sharp pit for proper disposal of bio medical waste.

### **PART – I**

#### **Any other particular for improving the quality of the environment.**

- We have installed Dry Fog system at all the raw material feeding points and water sprinkling is being carried out throughout the plant to suppress the dust.
- Individual GCPs have been provided to Furnace I & II. Each GCP consists of gas cooler (air to air heat exchanger) and pulse jet bag filter with duct and ID fan of capacity 2, 40,000m<sup>3</sup>/hr and discharged through a stack of adequate height.
- Fume collection system at secondary emission sources like at metal tapping points of Furnace I & II has been provided and are connected to their respective GCPs.
- Pneumatic collection system is provided for extraction of ash & dust from the SAF.
- We are having a Sewage Treatment Plant (STP) of capacity 150 KLD to treat the domestic sewage based on Activated Sludge process and also we have a Effluent Treatment Plant (ETP) of capacity 500 KLD to treat the Effluents.
- We are disposing all the slag materials in earmarked site inside the plant premises and utilizing it in road making.
- We have developed ground water recharge pits based on the contour gradient inside the plant premises.
- We have provided adequate measures for proper handling of hazardous waste in accordance with the provisions of Rules.
- We are maintaining good housekeeping throughout the plant.
- We have adopted different energy conservation measures for conserving thermal & electrical energy.
- 90 KW VVVF drive has been installed for power saving, approximately 65% of energy saved.

- 40 KW VVVF drive installed for skip application, approximately power consumption less by 20%.
- Energy auditing to find out the losses and to take preventive measures.
- We have developed adequate green cover inside the plant & also carried out plantation drive in the periphery villages.
- We have carried out third party hazardous waste audit as per the guideline of Honorable Supreme Court of India.
- We have constructed garland drain around raw material yard for collection and treatment of surface runoff during monsoon period.
- Community awareness development programmes on environmental protection are also undertaken through celebration of World Environment Day.
- We have undertaken extensive CSR activities.