



Raju Agrawal
Head, Environment Clearance & Compliance (TSL)
Environment Management

EMD/C-23/255/21
September 22, 2021

The Member Secretary

Jharkhand State Pollution Control Board
T.A. Division Building, HEC Campus, Dhurwa
RANCHI – 834004

Subject: Environmental Statement 2020-2021 for Tata Steel Limited – Solid Waste storage (LD & ACBF Slag) unit at Bhatkunda, Jamshedpur

Dear Sir,

This has reference to the captioned subject. Please find enclosed the “**Environmental Statement**” for Tata Steel Limited - Solid Waste storage (LD & ACBF Slag) unit at Bhatkunda , Jamshedpur for the year 2020-2021 duly filled in the prescribed format is enclosed for your kind consideration.

Thanking you

Yours faithfully,
For Tata Steel Limited

Raju Agrawal
Head, Environment Clearance & Compliance (TSL)

Encl: As Above

Copy to: Regional Officer, Jharkhand State Pollution Control Board, Adityapur,
Jamshedpur – 831013

TATA STEEL LIMITED

Environment Management Jamshedpur 831 001 India
Tel 91 657 6640363 7763807379 (M) e-mail raju.agrawal@tatasteel.com
Registered Office Bombay House 24 Homi Mody Street Fort Mumbai 400 001
Tel 91 22 66658282 Fax 91 22 66657724
Corporate Identity Number L27100MH1907PLC000260 Website www.tatasteel.com

**ENVIRONMENTAL STATEMENT
FOR THE YEAR 2019-2020**

**For Storage & Processing of Solid Wastes
(LD & ACBF Slag)
Bhatkunda,
District -EAST SINGHBUM
TATA STEEL LIMITED**

**Submitted by:
TATA STEEL LIMITED
JAMSHEDPUR-831001
JHARKHAND**

FORM-V

**Bhatkunda, District -EAST SINGHBUM
TATA STEEL LIMITED, JAMSHEDPUR**

Environmental Statement for the financial year ending the 31/03/2021

Environment Statement for 2020-2021

PART-A

i)	Name and address of the owner / occupier of the industry operation or process	:	Mr T V Narendran CEO & MD TATA STEEL LIMITED Bhatkunda, Ghatshila District -EAST SINGHBUM Jharkhand
ii)	Industry Category	:	Green Category
	Primary (SIC Code)	:	NIL
	Secondary (SIC Code)	:	NIL
iii)	Production Capacity	:	Storage & Processing of LD & ACBF Slag. (Solid Waste)
iv)	Year of establishment	:	28/11/2019
v)	Date of last Environmental Statement submitted	:	September 18, 2020 vide letter no. EMD/C-23/412/20

PART-B

WATER & RAW MATERIAL CONSUMPTION

i) Water Consumption, KL/day

Cooling	:	Nil
Domestic		
1. Plant	:	Nil
2. Colony	:	Nil

Name of the product	Process water consumption per unit of product Output (m ³ /t of product)	
	During the Previous Financial year 2019-2020	During the current Financial year 2020-2021
LD & ACBF Slag (Solid Wastes)	-	-

Environment Statement for 2020-2021

ii) Raw Material Consumption:

Name of raw material	Name of the products	Consumption of raw material per unit of output (ton/ton of product)	
		During the Previous Financial year 2019-2020	During the current Financial year 2020-2021
LD & ACBF Slag	LD& ACBF Slag Processed	NA	NA

PART-C

POLLUTION DISCHARGED TO ENVIRONMENT / UNIT OF OUTPUT (PARAMETER AS SPECIFIED IN THE CONSENT ISSUED)

Pollutants	Concentrations Percentage of pollutants variation from in discharged prescribed (mass/volume) standards with reasons.		Percentage of pollution variation from in discharged prescribed (mass/volume) standards with reasons
	2019-2020	2020-2021	
a) WATER	mg/lit		
TSS	NA	NA	-
Oil & Grease	NA	NA	-
COD	NA	NA	-
BOD	NA	NA	-
b) AIR	$\mu\text{g}/\text{m}^3$		
PM	NA	NA	-

PART-D

HAZARDOUS WASTES

(As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Amendment Rules, 2016)

Hazardous Waste	Total Quantity (Kg)	
	During the Previous Financial year 2019-2020	During the current Financial year 2020-2021
a) From process: - Used lubricant oil	NA	NA
b) From Pollution Facilities.	NA	NA

Environment Statement for 2020-2021

PART-E Solid Waste

		During the Previous Financial year 2019-2020	During the current Financial year 2020-2021
a	From process		
	Any Waste Generation	NIL	NIL
b	From pollution control facilities-		Not applicable
c1	Quantities recycled or reused within the unit -		Not applicable
c2	sold-		
	LD & ACBF slag Processed	-	0
c3	Disposed -		Not applicable

PART-F

<p>Please specify the characterization (in terms of composition of quantum) of hazardous as well as solid wastes and indicate disposal practices adopted for both these categories of wastes.</p>	<ul style="list-style-type: none"> • LD Slag Characterization Fe(T) – 18-25; MgO – 1-2 ; CaO – 45-55; MnO – 0.5-1.0 SiO₂ – 10-12; Al₂O₃ – 0.8-1.0; P₂O₅ – 3.5-4.0; S – 0.2; TiO₂ – 0.8-1; Alkali – 0.18 • ACBF Slag Characterization CaO-35-40; SiO₂ – 30-35; Al₂O₃ – 15-18; MgO – 7-9; SO₂- 3-4; Fe₂O₃ -2-3; TiO₂ – 1-2; K₂O – 0.5-1; Na₂O – 0.5-1; MnO – 0.1-0.2; BaO – 0.1-0.2; Cl – 0.1-0.2;
---	---

PART-G

<p>Impact of pollution control measures taken on conservation of natural resources and cost of product</p>	<p>Green Belt Development as per CPCB guidelines is done. Total 3500 nos. of saplings of different types have been planted around the boundary this year so far.</p>
--	--

PART-H

<p>Additional measures/investment proposal Environmental Protection including abatement of pollution prevention of pollution</p>	<p>Mechanized water sprinklers will be deployed to suppress the dust deposited in the plant roads at routine intervals throughout the day.</p>
--	--

Environment Statement for 2020-2021

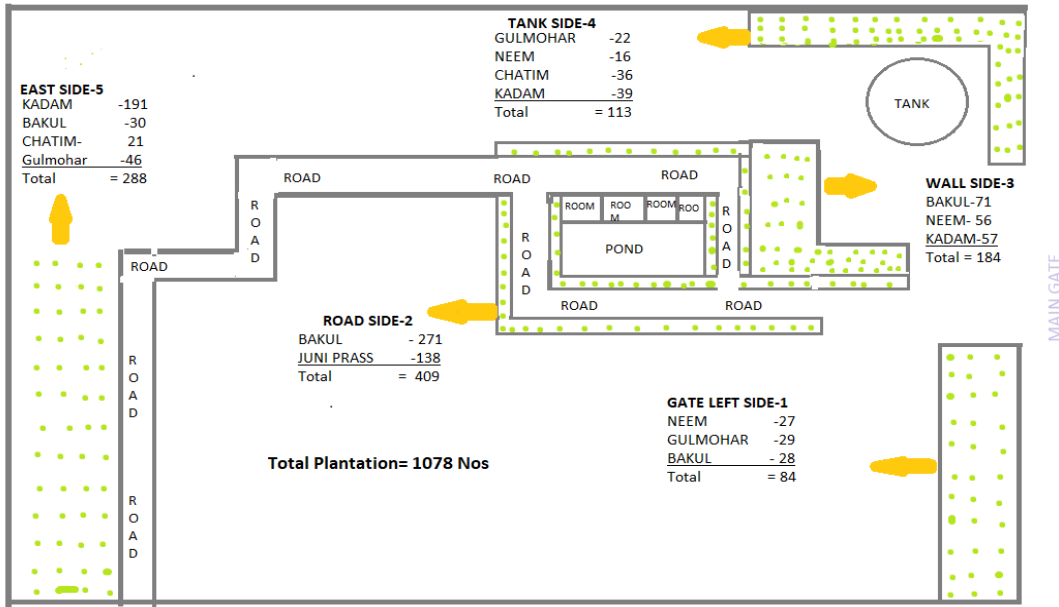
ART-I

<p>Particular for improving the quality of Environment</p>	<p>Green belt development is an ongoing process and is being given high priority.</p> <p>System for rainwater harvesting is in place at site. Harvested water is being stored in 3 different RCC ponds of total capacity 62,000 m³ or individual capacities of 27,000 m³, 19,250 m³ and 15,900 m³ respectively. Stored water will be reused as a process water for operation of the site along with dust suppression in the yard.</p>
--	---

Plantation details of the Bhatkunda Site



Environment Statement for 2020-2021



Layout of Plantation at Batkunda



Google Image of Water Ponds



RCC ponds of total capacity 62,000 m³ or individual capacities of 27,000 m³, 19,250 m³ and 15,900 m³ respectively